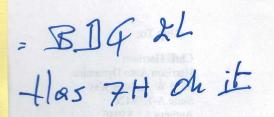


150 Gasoline Alley | Indianapolis IN 46222 Phone (317) 484-8240 Fax (317) 484-8241 Invoice

Date 2/25/2016

Invoice #

3417



# 196 2/25/16.

S.O. No.	P.O. Number	Ship Date	Via	Terms	Ship Di		Project	S.O. No.
	V390.1	2/26/2016		Due on rec	2/26/201		V390-1	
mocenA	ripa 3 eon 9 MDe	escription			Qty	U/M	Price Each	Amount
Bearing - Adjustable Idler Pulley Cosworth BD					2	ea	32.24	64.48
	Bearing Set - 4 Cylinder				1	Ea	136.23	136.23
Ford - Cosworth								1
Expansion Plug -					8	ea	2.96	23.68
	naft Front - Ford Coswo				1	ea	21.93	21.93
	Bearing - 15.0mm Needl	le Roller			1	ea	22.93	22.93
Crankshaft Pulley Bolt					1		1.80	1.80
Oil Seal - Crankshaft - Rear					1	ea	38.60	38.60
	Washer Set (STD) - Fo	ord Cosworth			1	ea	22.91	22.91
Flywheel Bolt - C					12	ea	11.12	133.44
Jackshaft Pulley Screw - Cosworth BD					1		2.13	2.13
Oil Seal, Jackshaft					M-1	ea	12.11	12.1
Jackshaft Thrust Plate Retaining Screw					2	ea	0.48	0.90
	g Screw Washer - Cosy	vorth BD			2	ea	0.28	0.50
Main Bearing Set					1	ea	136.23	136.2
Oil Restrictor - Cosworth BD - VDS Manufactured Part					1	ea	40.00	40.00
	Cylinder 90.0 mm				1	ea	116.06	116.0
Wire Lock - Wrist Pin					8	ea	2.12	16.90
Dowel - Bellhousing					2	ea	4.30	8.60
							31,300	Citagoo Isala
Cylinder Block Pa	arts Subtotal:						ND String Screen	799.6
	ble Idler Pulley Coswor	th BD		4	2	ea	32.24	64.48
Seal- Cosworth BD Camshaft					2	ea	10.75	21.50
Camshaft Pulley Bolt - Cosworth BD					2	ea	2.50	5.00
Gasket -Cylinder Head - Cosworth BDG					1	ea	120.98	120.98
Tappet Shim - 6.0mm					16	ea	12.00	192.00
Valve Guide - Exhaust					8	ea	31.50	252.0
Valve Guide - Inlet						ea	31.50	252.0
Valve Keeper					16	ea	7.40	118.4
Valve Stem Seals					16		4.56	72.9

Total

Payments/Credits

**Balance Due** 



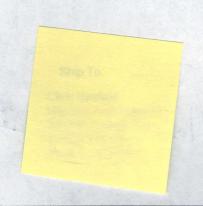
150 Gasoline Alley | Indianapolis IN 46222 Phone (317) 484-8240 Fax (317) 484-8241

## Invoice

Date 2/25/2016

Invoice # 3417





S.O. No.	P.O. Number	Ship Date	Via	Terms	D gift?		Project	
	A80/12	2/26/2016	ir aidi	Due on rec			V390-1	
- founds	De	escription			Qty	U/M	Price Each	Amount
Platform - Valve Spring .078 (Used)					8	ea	12.80	102.40
Platform - Valve S	Spring .068 (Used)				8	ea	10.00	80.00
Cylinder Head Par	rts Subtotal:						* 200 (14-15)	1,281.72
ojimaer rieda r di	(I)						secretary of Roda	
Belt - HTD Camsh	naft Drive				1	ea	48.00	48.00
Hose Clamp - From	nt Seal Carrier to Head	- Large			2		2.00	4.00
	nt Seal Carrier to Head				2	ea	1.52	3.04
	Scavenge Pump to Sum				2		2.00	4.00
Lock Nut - Oil Pu					1	ea	2.90	2.90
	Cylinder Head Breathe	er (-12)			1	ft	12.64	12.64
Hose Crankcase to Cylinder Head Breather 10MM					1		12.96	12.90
Hose AN -12 Scavenge Pump to Sump					0.5	ft	12.64	6.32
Nut - Jet 5/16-24					8	ea	1.16	9.28
Weber Grommet C					8	ea	1.80	14.40
Kit - Cosworth BD Gaskets / O-Rings					10.1	ea	53.97	53.97
Kit - Titan Block	Side Mounted Oil Pump	Rebuild			1	ea	29.43	29.43
Kit - Cosworth BI	O (Post Dyno)				1	ea	58.11	58.1
Gasket DCOE Rul	bber Top				2		16.59	33.18
Gasket Cover DC	OE Jet				2		1.38	2.76
Seal - Cosworth B	3D Sump Screen				1	ea	3.65	3.65
Rotor Arm Comp,	Ford Lucas 43D				1	ea	12.67	12.67
Spark Plug - NGK					4	ea	12.14	48.56
Washer Spark Plu					4	ea	1.20	4.80
80.081							market at feet l	
Pumps, Ignition, and Ancillaries Parts Subtotal:							7 HYK7	364.67
							and the same of	
							501	

Total

Payments/Credits

**Balance Due** 



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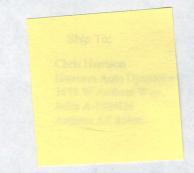
Date

2/25/2016

Invoice #

3417





S.O. No.	P.O. Number	Ship Date	Via	Terms	dridas,		Project	
	ELEVATOR OF	2/26/2016	a kar L	Due on rec			V390-1	
Description Description						U/M	Price Each	Amount
***REBUILD OPERATIONS*** Disassemble Engine Clean Components						hr	105.00	7,875.00
	scent Dye Inspections (ratic Particle "Wet Bath"						The such more loss	
Pressure Test Bloc		inspection (Ferrot	is raits)	ramiy wethod	Aux mus		bak to shirtle	eV santo Mad
Pressure Test Cylin							spirals anoth	Wilde Springer
Perform Dimensio Perform Visual Ins							no trefficial (4.0)	anidosta ser
Perform Basic Ma	chining & Rebuild Labo	or Operations		100				
Reassemble Engin	e						345	
Thread Repair - Heli Coil 7/16-14 Front Seal Carrier Fixed Idler Pulley Thread					1	hr	105.00	105.00
25280							outlo	eta Ituelpa Cia
Micro Polish Cran	k Shaft				1	ea	75.00	75.00
Machine Cylinder Head Counterbores for Large OD Washers					1	hr	105.00	105.00
Machine Cylinder Head for Locating Dowels					18 W 20 1	hr	105.00	105.00
Inspect Weber Carburetors					2	hr	105.00	210.00
Inspection - Piston Hardness Test					1	hr	105.00	105.00
Remove & Replace Valve Guides, Hone Guides to Fit Valve Stems					6	hr	105.00	630.00
Strip Nickel Ceramic Plating From Block Cylinder Bores					1	ea	144.78	144.78
Inspect Cylinder Block Post Nickel Ceramic Plating Removal					1	hr	105.00	105.00
Crack Test Block I	Post Nickel Ceramic Pla	ting Removal			1.5	hr	105.00	157.50

Total

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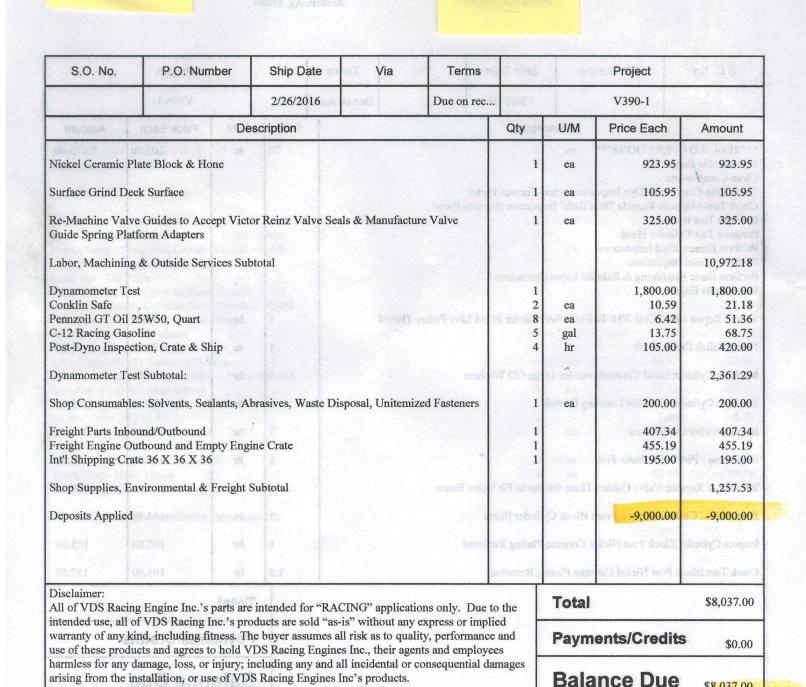
Date

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\$8,037.00

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VDS Racing Engines Inc. also reserves the right to modify or discontinue parts without notice.