

DATE:

19 June, 2008

TO:

VEHICLE: McLaren M8E/D

SERIAL #: 80-08

RE: Parts supplied

<u>DATE</u> <u>LABOR</u> <u>HOURS</u>

Parts

1pr FSC 169/170 Front Brake Rotors @ \$298.53ea \$ 597.06 1pr FSC 171/172 Rear Brake Rotors @ \$298.53ea \$ 597.06

 Subtotal Parts
 \$1194.12

 7.75% Sales Tax
 92.54

Total Parts \$ \$1286 66

Shipping

Fed Ex Drop ship \$ 30.00

Total Shipping \$ 30.00

Total Due this Invoice

\$1316.66

THANK YOU FOR YOUR BUSINESS

pd. 6/20/08



DATE: October 9, 2008

TO:

VEHICLE: McLaren M8E/D

SERIAL #: 80-08

RE: Nose box repair

<u>DATE</u> <u>LABOR</u> <u>HOURS</u>

October 7 De-rivet broken outer ducts and leading edge flange. Weld repair cracks in the main structure, straighten main panels. Fabricate new panels, prep for riveting. 7.5 Hours

October 8 Source rivets, paint leading edge strip. Rivet nose box together. 4.0 Hours

Labor

11.5 Hours @	MINE ON		A 1 000 FO
I L.o HOUTS (O)	211121111	per nour	\$ 1,207.50
The same of the sa	420000	PUL ALUGA	W 14401.00

Parts

Materials for fabrication	\$	37.00
7.75% Sales Tax	-	2.87
Total Parts	\$	39.87

Total Due this Invoice

\$1.247.37 pl 10/19/09

DATE: October 16, 2008

TO:

VEHICLE: McLaren M8ED

SERIAL #: spare car

RE: Parts supplied

DATE	LABOR	HOURS	
Sublet Labor			
Plating of pedals Suspension plating		\$ 75.00 175.00	
Total Sublet Labor		\$ 250.00	
Parts			
1 oil pan 3 -12 pick ups and screens 1 BM6A-036 Throttle pedal 1 BM6B-302 Clutch pedal 1 BM6B-301 Brake pedal		\$ 925.00 99.00 300.00 420.00 450.00	
Subtotal Parts 7.75% Sales Tax		\$ 2,194.00 170.04	
Total Parts		\$ 2,364.04	
Shipping			
Oil cooler Oil pan Pedals inbound		\$ 10.63 12.52 10.06	
Total Shipping		\$ 33.21	
Total Due this Invoice		\$ 33.21 \$ 2,647.25 pl. 6/8/08	5



DATE:

December 11, 2008

TO:

VEHICLE: McLaren M8E/D

SERIAL #: 80-08

RE: Repair oil pump gear

DATE

LABOR

HOURS

October 13 Remove bodywork, remove bearing carrier and check for damage to gearbox after overheating. 1.3 Hours

October 14 Jack car up and put on stands. Remove left rear suspension and remove left hand sideplate. Remove differential and found broken oil pump gears. Remove right hand suspension and sideplate. Undo bell housing bolt and remove gearbox maincase. Send e-mail to U.K. to source new gears. After maincase clean, push out oil pump and remove broken gear. Contact owner with updates. Found leaking clutch slave cylinder so need to order new parts.

4.9 Hours

October 15 Phone U.K.-new parts are not in stock. Make phone calls to try and find replacement parts. New gears will be shipped in overnight express to be replaced later. Order and pick up new ring gear bolts after we found one broken.

2.1 Hours

Check differential ring gear bolts. Drill out broken bolt and fit new bolts. Torque and lockwire. Re-fit input shaft, clutch slave and bell housing. Re-fit gearbox case to engine. Check torque and lockwire pinion bolts. Clean rear suspension components, driveshaft, brakes and cross member, etc. Clean engine bay and underside and rear of tub.

6.6 Hours (be)

October 17 Fit gear to oil pump, locate oil pump back to maincase, Locktite assembly bolts and lockwire maincase bolts. Re-fit pinion and

lubricate. Re-fit right hand side plate and seal. Lube and fit differential. Seal and install left hand side plate. New hardware used on sideplate.

2.0 Hours

October 20 Fit lower suspension mount, top cross member. Change out stud for bolt for cross member support. 0.8 Hours

October 21 Re-fit rear suspension. Bolt on right rear and left rear suspension. Connect trailing arms, re-fit calipers and lockwire. Bolt up and torque C/V joint bolts-inner and outer. Start building up bearing carrier and found ¾ shift fork loose. Set up fork jig and re-set and tighten fork nut.

3.6 Hours

Bleed brakes and clutch. Fit rear wing. Clean and polish wheels and fit. Lower car to ground. Torque wheels. Fit bodywork and polish.

5.0 Hours (be)

Assist with brake and clutch bleed

0.4 Hours

October 23 Face off exposed thread on left front brake caliper mount lug. 2.0 Hours (be)

October 24 Remove leaking left front caliper off car. While attempting to remove piston plugs the thread picked up in casting and damaged caliper. Take loaner caliper off shelf and swap top and bottom plates over and install back onto car. Bleed brakes and clutch. Fit bodywork and wheel. Lower car to ground and help Jules move car to load.

2.4 Hours (be)

Labor

31 Hours @ \$ 105.00 per hour

\$3,286.00

Sublet Labor

Crack test gearbox parts

\$ 85.00

Parts

Gearbox input shaft seal Clutch slave cylinder kit 10 differential ring gear bolts @ \$17.50 ea. Loaner caliper Miscellaneous sealants 6 qts. Redline heavy shock proof @ \$ 12.69 ea.	\$ 30.95 40.00 175.00 100.00 28.00 76.14 285.00
LG 232 Dog ring Subtotal parts 7.75% Sales Tax	\$ 735.09 56.97
Total Parts	\$ 792.06

Loaner oil pump drive (will be invoiced when new one arrives)

Total Due this Invoice

\$4.163.06 pd. 12(16/08 ch 1067

Vintage Engineering, L.L.C.

Invoice

3.25.2009.

Sold toi

C.V. type, One pair 16500 output Flanges 1,300.00 One pair upper M&E Bill Joints 500.00 C.A. Sules 14/8.50



Can Am Cars, Ltd 825 Wheelwright Dirve St. Louis, MO 63021 USA Phone: 636-227-3959 Email: info@can-am-cars.com

	Invoice
Date	Invoice #
5/27/2009	215

Please make check payable to Can Am Cars, Ltd. Payment due within 30 days of invoice, 2% per month late fee. These parts are sold "As Is" with no warranty since the application for which they will be used is unknown. Also, they are vintage parts with age, manufacturing specifications and previous usage unknown. It is the responsibility of the user to test and determine if these parts are suitable for there application.

Terms

www.can-amcarsltd.com	warranty since the application for which used is unknown. Also, they are vintage
Bill To	age, manufacturing specifications and programmer of the unknown. It is the responsibility of the unknown determine if these parts are suitable for application.

Quantity	Description	Rate	Amount
	Hewland LG Gear Set Excellent Used 34 41 LG Shift Fork Shipping, Insurance and Handling Fee	300.00 295.00 15.91	300.00 295.00
201 12	omposing, modification and marrialing rice	15.91	15.91
	The state of the s		

All Refunds and Exchanges Must be Made Within 30 Days

\$0.00

\$610.91

Balance Due

Payments/Credits

Total

\$610.91

L. 1512

BRITS, Inc.

Tel. 707-935-3637 Fax: 707-935-0942

21881 8TH STREET EAST SONOMA, CA95476 USA

INVOICE

Invoice # INV00113935

SOLD TO:

SHIP TO:

Account	No.	Salesperson Number	Purchase Order No.	Ship Via	Date Shipped	Terms	Invoice Date	Page
MORIT	Z	GK	VBL	UPS SATURDAY	6/12/2009	Credit Card	6/12/2009	1
QTY Ordered	QTY Shipped	QTY B:	Tarres No.	Description		List Price	Net Price	Extended Price
1	1	0	60-16093-93	AP, MASTER CYL-	LONG 13/16" (SU	PERCED \$245.00	\$245.00	\$245.00



Subtotal	\$245.00
Misc.	\$0.00
Tax	\$22.06
Freight	\$58.43
TOTAL	\$325.49



DATE:

June 24, 2009

LABOR

TO:

DATE

VEHICLE: McLaren M8E/D

SERIAL #: 80-08

RE: Parts Supplied

<u>Parts</u>	
1 LG500/4 Ring and Pinion from UK @ UKP £ 2 Output shafts from UK @ UKP £ 395.00 ea.	1375.00
£ 2,165.00 at the Exchange rate of \$1.74 9% Sales Tax	\$ 3,767.10 339.04
Total Parts	\$ 4,106.14
Shipping and other fees	
Wire Transfer fee Import Freight	\$ 50.00 271.90
Total Shipping and other fees	\$ 331.90
Total Due this Invoice Deposit Check #1007	\$ 4,438.04 <3,600.00>
Balance Due this invoice	\$ 838.04
	pd. 0/20 (07)
	ch. 1517

HOURS

THANK YOU FOR YOUR BUSINESS

TRANSPORT · STORAGE · MAINTENANCE · RESTORATION



DATE:

June 24, 2009

TO:

VEHICLE: McLaren M8E/D

SERIAL #: 80-08

RE: Replace shift fork

DATE

LABOR

HOURS

May 18 Remove accessories. Remove bearing carrier and inspect for owner.

1.8 Hours

May 22 Try sourcing shift forks and gears.

0.7 Hours

Remove broken 3-4 fork and remove fork shim. Install fork shim to owner's spare gearbox fork and soft install fork. Set bearing carrier in jig and set fork heights. Repair stripped threads on bearing carrier studs as required. Replace tail shaft bearing. Lube ratios and install bearing carrier and associated hardware. Install body mount, etc. Fill with gear oil. 5.7 hours (trf)

Labor

8.2 Hours @ \$ 105.00 per hour

861.00

Parts

1 31/43 gear 1 LG251 Shift Fork 2 LG232 dog rings @ \$ 375.00 ea. 1 LG2661 Hub Bearing 1 LG2343 tail bearing	owner supplied owner supplied \$ 750.00 51.40 67.81		
Subtotal Parts Tax @ 7.75%	\$ 869.21 78.23		
Total Parts	\$ 947.44		

Sublet Labor

Crack test gears

\$ 85.00

Total Due this Invoice

\$1,893.44

pd. 6/30/09 Ch 1518



DATE: July 29, 2009

TO:

VEHICLE: McLaren M8E/D

SERIAL #: 80-08

RE: LG 304 repair post Wine Country Classic

DATE

LABOR

HOURS

June 8 Strip side plates off gearbox to diagnose problems. Start researching and sourcing of parts required. 1.0 Hours

June 8 Assist with unloading of gearbox from clients vehicle; Inspection of gearbox for damage. Clean side plates and end plates of gearbox. Disassemble gearbox components. 3.4 Hours (mr)

June 9 Clean bearing carrier and internal components of gear box.

2.6 Hours (mr)

June 11 Remove metal fragments and clean main gear box housing.

1.7 Hours (mr)

June 12 Go to bank and arrange wire transfer for new replacement LG221 c/w and p. 0.6 Hours

Remove output shafts from side plates and prepare gear box components to be delivered to Huffaker Engineering for crack testing.

1.0 Hours (mr)

July 3 Heat up main case and remove old pinion bearing. Housing bore is oversized so make up shim for new bearing and install into case.

1.8 Hours

July 4 Set up pinion height, swapping out shims as required.

Machine up new tail nut as pinion has different thread now to old shaft.

Made 1 1/8-18 left hand nut.

3.4 Hours

July 6 Start setting up of backlash. Warm up sideplate and move shims as required. Call sublet to order correct tail nut. Re-set pinion height to try to get backlash. Will need to machine right hand sideplate to get correct clearance to set backlash.

2.4 Hours

July 3 Disassemble and clean differential. Assist with gearbox assembly; Safety wire differential bolts. 3.3 Hours (mr)

July 6 Get ring gear shim made.

0.5 Hours

July 21 Remove side plates and remove ring gear from carrier. Fit shim to carrier and test fit into main case.

0.7 Hours

July 22 Start setting up backlash. After shims moved and backlash set, heat up side plates and install correct bearing races.

1.8 Hours

Assist with gearbox assembly. Torque and safety wire differential bolts.

1.4 Hours (mr)

July 23 Install and seal side plates and carrier. Remove lay shaft tail bearing and install shim to seat bearing in housing. Build up bearing carrier and fit to maincase. Torque tail nuts. Fit rear cover, bolt on BM8A-029 casting and lower rear wishbone shear plate. Lock wire bolts as required. Package and load for delivery.

4.7 Hours

Assist with final assembly of gearbox; Prepare gearbox for delivery to client.

0.8 Hours (mr)

Labor

31.1 Hours @ \$ 105.00 per hour

\$3,265.50

Sublet Labor

Crack Test

\$ 150.00

Shipping

Steering rack housing out

\$ 13.23

Parts

1 LG24412 1 LG24411	\$ 40.20
10 VG 2221 Ring Gear Bolts @ \$ 16.49 ea.	18.23 164.90
1 LG Pinion Bearing 3 piece	476.54
1.030 Ring Gear Shim 3 3/8 jet nuts@.96/ea	82.00 2.88
5 quarts heavy gear oil @ \$12.49 per quart	62.45
Subtotal Parts Tax @ 9%	\$ 847.20 76.25
Total Parts	\$ 923.45

Total Due this Invoice

\$4, 383.28

rd. 8/5/09



DATE: September 2, 2009

TO:

VEHICLE: M8E/D SERIAL #: 80-08

RE: Parts Supplied

1	is. Taits Supplied			
Ξ	DATE	LABOR	HOURS	3
P	'arts			
C	One left hand BM8A-078 low One right hand BM8A-078 low Plating at no charge for the l	wer rear wishbones	\$ 950.00 <u>950.00</u>	
	ubtotal Parts % Sales Tax		\$ 1,900.00 <u>171.00</u>	
T	otal Parts		\$ 2,071.00	
<u>s</u>	hipping			
V	Vishbones		\$ 12.00	
N	fiscellaneous Charges			
	Velding jig rental @ \$ 150.00 0% licensing fee to McLaren		\$ 300.00 190.00	
T	otal Miscellaneous Charges		\$ 490.00	
Т	otal due this Invoice		\$ 2,573.00	pd. 9/6/09 ch. 1015

THANK YOU FOR YOUR BUSINESS!

TRANSPORT · STORAGE · MAINTENANCE · RESTORATION



DATE: September 10, 2009

TO:

VEHICLE: McLaren M8E/D

SERIAL #: 80-08

RE: Parts supplied

DATE	LABOR		HOURS
Parts			
1 ARE/McLaren oil pan 3 -12 pick ups and screens @	\$ 38.99 each	\$ 2,300.00 77.98	
Subtotal Parts 9 % Sales Tax		\$ 2,377.98 214.02	
Total Parts		\$ 2,592.00	
Shipping			
Oil pan with insurance		\$ 28.52	
Total Due this Invoice		\$ 2, 620,52	rd. 9/17/09 ch. 1016
			ch. 1016

BRITS, Inc.

SOLD TO:

Tel. 707-935-3637 Fax: 707-935-0942

21881 8TH STREET EAST SONOMA, CA95476 USA

INVOICE

Invoice # INV00115312

SHIP TO:

						Invoice Date	Page
						10/1/2009	1
QTY Ordered	QTY Shipped	QTY Back- ordered	Item No.	Description	List Price	Net Price	Extended Price
QTY Ordered	QTY Shipped	The second secon	Item No. 24-QX509112	Description FLYWHEEL, QM CHEV LGC 105T			



Subtotal	\$953.84
Misc.	\$0.00
Tax	\$85.85
Freight	\$11.76
TOTAL	\$1,051.45



Collins Racing Service 3303 West Harvard Street • Santa Ana, California 92704 714.293.5150 • email: grahamcollins@mac.com

INVOICE

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Collins Racing Service 3303 West Harvard Street · Santa Ana, California 92704

714.293.5150 • email: grahamcollins@mac.com

INVOICE

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CUSTOMER'S ORDER	SALESPERSON	TERMS	F.O.B.	DATE 12/08/09
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pd. 12/14/09 h. 1608



DATE:

Dec 16, 2009

TO:

VEHICLE: McLaren M8E/D

SERIAL #: 80-08

RE: Flywheel ring gear

HOURS DATE LABOR

December 5 Heat and install ring gear onto flywheel. 0.7 Hours

Labor

0.7 Hours @ \$ 105.00 per hour \$ 73.50

Parts

2 Ring gear 9.83" OD x 116tth @ \$ 425.00 each 850.00 1 Flywheel - for 9.83" Ring gear 850.00

Subtotal \$ 1,700.00 9 % Tax 153.00

Total Parts \$ 1,853.00

Shipping

USPS package 1 \$ 14.85 UPS Package 2 12.83

Total Shipping \$ 27.68

\$1,954.18 pel 12(23/09 Ch. 1611 Total Due this Invoice



DATE:

January 22, 2010

TO:

VEHICLE: McLaren M8E/80-08

SERIAL #: 80-08

RE: Steering Rack

<u>DATE</u> <u>LABOR</u>

HOURS

Assemble and lube rack, surface grind pinion washers. 3.8 Hours (trf)

Labor

3.8 Hours @ \$ 105.00 per hour

\$ 399.00

Parts

1 FSC 070 Steering Rack Housing (machined)	\$ 1,800.00
1 FSC 078 Pinion 7 tooth	375.00
1 FSC 071 Rack	775.00
2 FSC 079 Pinion Caps @ \$ 125.00 each	250.00
2 FSC 074 Clevis' and inserts @ \$ 325.00 each	750.00
2 FSC 076 Gaiter collars @ \$ 85.00 each	170.00
1 FSC 084 Rack tensioner assembly	265.00
Subtotal Parts	\$ 4,385.00
9 % Sales Tax	394.65

Miscellaneous Charges

Total Parts

McLaren 10% licensing fee

\$ 478.00

\$ 4,779.65

TRANSPORT · STORAGE · MAINTENANCE · RESTORATION

Shipping

Part in and out with insurance

\$ 65.00

Total Due this Invoice

\$5,721.65 pl 1/27/2010 ch, 1627

DATE:

February 17, 2011

TO:

VEHICLE: McLaren M8E/D

SERIAL #: 80-08

RE: Front uprights

DATE

LABOR

HOURS

Set up axle in upright with dummy caliper, rotor, and rotor hat. Test fit the parts. Carry out machining adjustments to outer sleeves as required, grease up bearings and assemble units. Sort through the drawings needed to machine up the steering arms.

3.9 Hours

Labor

3.9 Hours @ \$ 105.00 per hour

\$ 409.50

Parts

1 Upright left hand M8E-001 1 Upright right hand M8E-001 2 Lower pin inserts @ \$ 149.00 each 2 Steering arms – castings M8E-002 @ \$ 169.00 2 Inner axle spacers M6GT-006 @ \$ 97.00 each 2 Outer axles spaces M6GT-007 @ \$ 133.00 each Wheel nutleft hand Wheel nutright hand 2 Locking nuts @ \$ 4.80 each 2 Pair steering plates M6GT-064 @ \$ 95.00 pair	\$ 1,000.00 1,000.00 298.00 338.00 194.00 266.00 125.79 125.79 9.60 190.00
Subtotal Parts 9 % Tax	\$ 3,547.18 319.25
Total Parts	\$ 3,866.43

We've also used the left and right axles and the bearing kit you have already paid for on a prior invoice. Please advise if you will need rotors and rotor hats at this time.

Shipping

Out

\$ 19.70

Total due this Invoice

\$4,295.63

pd. a(5/11)

DATE:

November 28, 2011

TO:

VEHICLE: McLaren M8E/D

SERIAL #: 80-08

RE: Repair Nose box

DATE LABOR HOURS

November 28 Assist with welding and riveting 0.8 Hours

November 28 Un-rivet broken panels, straighten them and re-rivet with help from AGN. 2.0 Hours (me)

Labor

2.8 Hours @ \$ 105.00 per hour \$ 294.00

Sublet Labor

Side fence for nose \$ 135.00

Total due this Invoice \$ 429.00