

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 7/25/2012

Invoice #: 60

	Sublet	Sublet labor: Make adapters and balance drive shafts	210.00	210.00
7	Parts	PR-113011-IG Custom intake guide (2.635" OL x .7892" OD x .5555" ID)	152.17	1,065.19
7	Parts	PR-113011-EG Custom exhaust guide (3.060" OL x .7892" OD x .5555" ID)	152.17	1,065.19
3.5	Rolly	june 1 Prep cam covers, oil pump housings, intake and water manifolds and oil filter housing ands paint with black wrinkle process.	115.00	402.50
1.5	Rolly	june 6 Clean, mask and wrinkle paint cam cover end plates and water neck.	115.00	172.50
2	Rolly	june 8 Wrinkle piant distributor mount and end caps; remove paint from water manifold;organize and disassemble parts.	115.00	230.00
2.5	Rolly	june 27 Strip rear axle of hubs, drums, back-plates, radius arms and springs; remove differential sump and begin cleaning sump; found old sealer in sump (to prevent porosity); organize parts.	115.00	287.50
3.5	Rolly	july 2 Disassemble, soda-blast and clean rear backing plates; polish hardware.	115.00	402.50
6	Rolly	july 3 Notate and disassemble front suspension; remove retainer nuts, press out front wheel bearings; remove old grease; clean bearings; soda-balst both front suspension pieces (a-arms, uprights, spindles and left hub/brake drum).	115.00	690.00
7	Rolly	july 5 Soda-blast and clean right front brake drum/hub; sand away rust on steel insert; repair galled threads on left front drum and retaining hut; soda-blast both rear drums, sand away rust on braking surfaces; orgainze suspension washers.	115.00	805.00

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4.5	Rolly	july 6 Extract broken grease fittings from left a-arm shafts and clean shafts; finish marking suspension washers; clean and wire-wheel related hardware; repair damaged threads on all 9mm bolts and run tap through nuts; service rear springs; disassemble both springs and bead-blast leaves; soak plastic insulators.	115.00	517.50
1.5	Rolly	july 9 Clean and dry soaked rear spring leaf pads; clean rear axle bearing retainer.	115.00	172.50
6	Rolly	july 10 Press out taper pins and lower a-arm outer shafts, left and right; clean and measure parts; soda-blast steering shaft supports; clean with associated hardware; bead-blast sway bar links, pedals, sway bar blocks, generator sheild; polish alloy sheilds (x2).	115.00	690.00
3	Rolly	july 11 Disassemble pedal cluster; soda-blast adn bead-blast parts; press out shock linkg silent blocks (4).	115.00	345.00
5	Rolly	july 12 Soda-blast four brake lines and fittings; gather parts for black oxide; disassemble three frozen wheel cylinders; soda-blast cylinders; scotch-brite and bead-blast fastners.	115.00	575.00
7	Rolly	july 13 Separate four hubs from brake drums for black-oxide; clean fasteners; disassemble 4th wheel cylinder (press out frozen pistons; soda-blast cylinder and parts; soak seals; bead-blast and scotch-brite fasteners and fittings; photograph inventory for plating and black-oxide; disassemble driveshaft and clean hardware for black-oxide; rmeove brake adjusters, scotch-brite and cean.	115.00	805.00

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4.5	Rolly	july 16 Clean wheel hubs and front brake adjusters for black-oxide; photograph and disassemble steering shaft; clean and service needle bearings; organize parts; source missing needles; disassmble brake resivior; soda-blast parts.	115.00	517.50
	Mount	Mount and balance tires	48.00	48.00
	Fabrication	Fabricate two front wheel discs	1,080.00	1,080.00
	Consuma...	Consumable parts and supplies	25.00	25.00
	HAZMAT	Hazardous waste fees	8.00	8.00
		Marin County Sales Tax	8.00%	172.43

Total \$10,286.31

Payments/Credits -\$10,286.31

Balance Due \$0.00

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4	Rolly	july 24 Bead-blast lower a-arm halves, rear brake arms and front spirngs; scotch-brite six arms.	115.00	460.00
2	Rolly	july 25 Prepare inventory for CAD plating; remove upper arm pins; scotch-brite front springs.	115.00	230.00
7	Rolly	july 26 Disassemble and clean upper a-arms, uprighs, kingpins and spindles; bead-blast forging slag and scotch-brite above pieces; prep for CAD plating; photograph and bag up fasteners for plating.	115.00	805.00
5	Parts	Carlo Borrani wheel decal	14.00	70.00
	Plating	Clear cadmium plating	625.50	625.50
5	Rolly	aug 20 Spread out large bag of plated parts and fasteners, sort into plastic bags marked for application; compare to previous inventory pictures; begin rear axle disassmbly; check gear lash and pre-load.	115.00	575.00
6	Ross	aug 21 Remove main caps; check tram of Deckel; set up and surface nut seat faces to the same height on all caps; clip parting faces of all caps preping to line bore mains; have Chuck weld up rear seal on case; set block on Berco; set to working height; rough center; select boring bar and locate using centering cones; clamp block and parallels; set up and turn sleeve to allow set up of crank gear on boring bar; fit crank/cam drive idler gear sprocket to block.	115.00	690.00
5	Rolly	aug 21 Continue with rear axle disassembly; remove bottom plate, pinion cover and gear; measure shims; remove axle housings; split differential case; press off axle bearings; clean axles and bearings; remove ring gear; press off side bearings; clean parts.	115.00	575.00

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3.25	Chuck	aug 21 Grind, weld, peen rear crank seal in crankcase; begin same for magnesium sump.	115.00	373.75
4.5	Chuck	aug 22 Weld and grind sump seal area, file and finish, clean up. Begin fitting new shrouds to fornt brake drums; drive out old rivets, grind off lumps from drum fins, note cracked fins for repair; new shrouds did not reach mounting flange, layout and begin cutting spacer rings.	115.00	517.50
8	Ross	aug 22 Work on line bore; set up using 30mm bar; dial up front and rear main housing bores; move bar down .004" for good clean up on housing bores; fit front gear off crank to bar and chekc back lash to idler gear in fornt of block; back lash is minimal to zero; change over to 40mm bar; align with front and rear mains; drop by the required .004" to assure good clean up; set center rest, bore all mains to size (.0003" over min); fit lower sump and bolt on to pan rail; check bar centering on bores just finished - okay; ready to finish bore rear seal.	115.00	920.00

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7	Ross	aug 23 Complete boring work: finish rear slinger bore to size (measure crank and allow .0035-.004" clearance); rmeove sump and return it back to the parts shelves for job; test fit crank to block to check cam drive gear clearnace, none to be felt, need clearance; test assemble thrust on rear main; remove front bearing shells and set up in Romi; relieve rear edge of shells to clear crank fillet. Work on rear thrust washers and seat in cap; trim ends of thrust washers to allow freedom of fit into cap counterbore; continue fitting thrust until the engine has .006"; remove crank; measure journals and record; se tup frotn and rear caps with bearings; torque caps and measure installed bore.	115.00	805.00
5	Rolly	aug 22 Finish rear axle disassmbly; press out pinion bearings and seal; split carrier ; remove syder gears; clean all components for magnafluxing; clean hardware; tape off axle housings nad bead-blast; clean differential cases of oil and sealant; clean bearings, seal and pinion housing; finish disassembly notes and pictures; bag up rest of plated hardware.	115.00	575.00
1	Rolly	aug 23 Wire wheel fasteners and prep differential gears for magnafluxing.	115.00	115.00

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3.5	Ross	aug 24 Get out connecting rods and bearings; torque up rods adn verify big end size, good; disassemble one rod and fit up bearings; torque and check installed size; record size and calculate clearance; rechck main bearing installed size and crank clearance; still too much; remove cam drive gear; make chamfer larger for radius and reinstall; return crank to rack and parts back to shelves.	115.00	402.50
4	Ross	aug 31 Work on differential input flange; set up on lathe, cut mandrel and shrink sleeve on; check seal and face runout, questions; remove flange from mandrel; set up pinion; between centers on lathe check bearings and splines for truth; looks okay. Mount flange to pinion and best flange and seal area for runout, not good; mount flange on expanding mandrel and face inside end; set up plange using soft jaws on deal surface; face front of flange wehre nut seats; assemble all to pinion and retest between centers; runout still a problem; measure minor diameter shaft splines; compare to flange internal splines - worn from running loose; may need new flange if pinion seal leaks.	115.00	460.00
1.5	Matt Early	aug 23 Magnaflux all parts in differential; polish pinion to determine if cracked.	115.00	172.50
3.5	Rolly	aug 24 Assemble spider gears and ring gear to carrier; soda-blast and paint differential housing pieces and axle housing.	115.00	402.50

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3.5	Rolly	aug 27 Mix paint and add second coat to axle housings; bead-blast front brake drums to even surface at outer fins; scotch wheel fins on both front drums and hand finish with wire brush; soda and bead-blast engine oil pick up and baffle; clean and polish generator housings.	115.00	402.50
1.5	Rolly	aug 28 Sand first coat and recoat axle housings and pinion holder.	115.00	172.50
0.5	Rolly	aug 29 Begin differential reassembly.	115.00	57.50
2	Rolly	aug 30 Remove ridge and surface grind pinion distance piece; press on pinion and carrier side bearings; press on axle bearings; remove and bead-blast rear shock pin castle nuts.	115.00	230.00
5.5	Chuck	aug 23 Cut out front brake shroud spacer rings, finish edges; transfer holes from drums, drill, adn fit to drums; transfer holes to shrouds, punch and fit, order rivets; clean up rough and damaged edges of brake drum fins; begin repairing cracked fins.	115.00	632.50
2	Chuck	aug 27 Heat and straighten bent fins on front brake drums; grind, weld, and peen cracks, file and sand.	115.00	230.00
2	Parts	4207 CON Radial ball bearing	90.5996	181.20
1	Parts	4206 CON Radial ball bearing	75.6994	75.70
1	Parts	38x65x10TC Metric seal	10.402	10.40
2	Parts	50x68x8TC Metric seal	12.1296	24.26
2	Parts	6210 SKF Radial ball bearing (carrier bearing)	54.516	109.03
1	Parts	5307 SKF Angular contact ball bearing (pinion bearing)	92.1634	92.16
	Shipping	Incoming shipping for baeatings and seals	25.548	25.55
1	Parts	Paint reducer, quart	30.73	30.73
	Consuma...	Consumable parts and supplies	25.00	25.00

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HAZMAT	Hazardous waste fees	5.00	5.00
	Marin County Sales Tax	8.00%	49.48

Total	\$11,127.76
Payments/Credits	-\$11,127.76
Balance Due	\$0.00

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4.5	Greg	sept 7 Set up to measure main bearing clearances; clean block; set up bore guage; measure crank to confirm size; select best beairng shells from mixed lot and install; torque mains and measure; swap three bearings to check variance in set; remove bearings and caps, fit crank with #1 and #7 fitting to check end float; rmeove crank, refit caps for storage; press pulley off nose of crank ; put away parts.	115.00	517.50
3.25	Rolly	sept 12 Photograph and remove steering links and arms from steering box by disassembling tie-rod ends and measuring shim packs; disassemblbe steering box; clean all parts and prep for magnafluxing; make notes.	115.00	373.75
6.5	Rolly	sept 13 Soda-blast and clean steering box case and arms; worm, sector shaft and arms magaflex okay; press on roller bearings to worm and install; reassemble needles to sector shaft and install bronze gear and case; index sector gear to worm; adjust eccentric sleeve and make up cover gasket; add lower leather seal and reduce cover sheild to increase seal pressure on shaft; add steering arm; begin assembling tie-rods; rmeove .008" from #1 cup half; test fit; make up .025" shim, test fit.	115.00	747.50
2	Rolly	sept 14 Continue tie-rod assembly; make up .010" and .012" shims for #1 end, fit good; assemblbe #2 rod end, fit okay; 3rd and 4th rod ends okay.	115.00	230.00
1	Rolly	sept 19 Prep adn paint steering box.	115.00	115.00

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6.5	Rolly	sept 20 Clean and scotch-brite carburetor drip pan and two panels; soda-blast fuel adn brake lines and fittings; paint drip pan brackets; soda-blast coolant tube and fuel filter bowl; polish hardware for fuel filter; disassmble and clean distrbutore; remove bearings, advance weights and clean all; take photos adn notes.	115.00	747.50
1.5	Rolly	sept 21 Begin assembling distributor; obtian lower bearing and point sets; complete advance mechanism.	115.00	172.50
1	Parts	6082Z SKF Radial ball bearing	9.128	9.13
1	Parts	17x35x7 SKF Metric seal	6.468	6.47
0.5	Rolly	sept 24 Reassemble distrubtor.	115.00	57.50
2	Ross	sept 25 Measure and begin drawing for new front pulley to replace orignial .	115.00	230.00
0.5	Rolly	sept 25 Polish fuel filter bowl for plating; assemble distributor.	115.00	57.50
3	Ross	sept 26 Complete Solid Works model of front pulley; transfer to SurfCam; write program to finish front and mounting bore using Romi guide; run program; use SurfCam to write "G" code program for outside profile; transfer to machine; set up with thin radius groove tool; cut outside profile.	115.00	345.00
2.5	Ross	sept 27 Neck down pulley on back; cut off from stock; mount pulley; finish back side; clean up; rmeove from lathe.	115.00	287.50
2.5	Ross	sept 28 Begin work on oil pump; look over parts; remove drive side bushing (worn out); check mounting surface; scrape flat; measure gears and cavity depth.	115.00	287.50

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4.5	Ross	oct 1 Work on oil pump: remove studs from pump face; remove idler gear axle; check relationship of pump face, gear, inner faces and mounting face of pump assembly; scrape mounting face to get parallel with pump face; machine and fit new bushing for drive side gear.	115.00	517.50
2.5	Rolly	sept 26 Complete distributor assembly; check advance curve on Sun Machine.	115.00	287.50
3.5	Rolly	oct 1 Prep outer steering arms for plating; grind off slag and irregularities; same for one tie-rod and pitman.	115.00	402.50
1.5	Rolly	oct 2 Finish steering parts for plating; finish pitman arm and smooth irregularities on long tie-rod and finish short tie-rod.	115.00	172.50
1.5	Rolly	oct 5 Clean and paint rear axle radius rods and front spring pads.	115.00	172.50

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8	Ross	oct 4 Make holding fixture to secure pump body (oil pump); drill additional holes in fixture to allow mounting pump body inverted; check truth of pump mounting flange; locate adn surface inside face seat for pump drive outer ball bearing; change set up; turn pump over; locate and overbore holding seat to true up. Turn up new bushing to fit cleaned up bore; install bushing in pump; locate and bore bushing ID to suit drive axle; face inside floor of bushing and pump for both gears; finish front of pump to give proper (minimal) gear end clearance; remove pump and fixture. Set up pump cover; surface adjacent edges to allow clamping ; face cover (rough); locate using dowels correct position of outer bushing for drive; over bore housing to allow fitting bushing; turn up bushing and install in cover; check location and bore ID for shaft clearance; do final surface of cover; cut in oil feed grooves in new bushing.	115.00	920.00
2	Ross	oct 5 Complete work on oil pump; test assemble drive shaft with bearing and front cover; modify front cover to allow easier removal (cut in notches on edge) order bearings to replace originals.	115.00	230.00
2	Ross	oct 8 Organize parts for water pump; measure and order bearing and seals for same; look over/measure impeller shaft looks to need new.	115.00	230.00

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2.5	Ross	oct 10 Work on oil pump; shorten dowel (stock part from McMaster) to replicate orginal idler pump gear axle; fit shaft to pump body; test assemble all parts to check freedom of movement - okay! Disassemble; remove old ball bearing from driven pump shaft; fit new bearing, assmbly lube and assemble all pump parts; seal and fit front cover.	115.00	287.50
2.5	Rolly	oct 10 Wipe down and paint four brake backing plates; scrape, scotch-brite radiator, clean for painting.	115.00	287.50
	Consuma...	Consumable parts and supplies	25.00	25.00
	HAZMAT	Hazardous waste fees	5.00	5.00
		Marin County Sales Tax	8.00%	3.25

Total \$7,725.10

Payments/Credits -\$7,725.10

Balance Due \$0.00

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Invoice Date: 1/2/2013

Invoice #: 282

2.5	Ross	nov 14 Repair broken end of generator armiture; set up armiture in Romi; face off damaged thread; drill and tap armiture shaft; set up and make stepped repair stud to replace original thread; fit stud in armiture.	115.00	287.50
1.5	Ross	nov 15 Complete work on armiture repair; cut excess stock from repair stud; set up with steady rest; face adn c-drill repair; look over loose parts for bearings and spacers; order replacement bearings for armitures; rmeove brush end cap from body of generator; give body to Ivan for painting.	115.00	172.50
4.5	Rolly	nov 12 Continue work on rear springs; even up spacing of new right side liners; make up liners fo rleft spring leaves; trial assmble to check spacing; correct spacing and trim liners; apply second coat silver to springs and shackle pands; seal off ends and bead-blast ong steel brake line.	115.00	517.50
2.5	Rolly	nov 13 Final assemble rear leaf springs, liners and pads; assemble new bearins to front hubs, grease and install; press in rear axle seals.	115.00	287.50
0.5	Rolly	nov 15 Paint generator frame.	115.00	57.50
1	Parts	4203STN9 SKF Radial ball bearing	57.68	57.68
2	Parts	6206 SKF Radial ball bearing	20.09	40.18
	Plating	Clear camium plating	173.256	173.26
2.5	Ross	nov 19 Make "Serdi" pilot for doing valve job.	115.00	287.50

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6.5	Ross	dec 3 Work on making gear lash on cam drive gear; set up block on Deckel; set machine to run horizontal; make tooling to indicate block (crank axis) true with mill; locate crank center; move to shaft cetner for idler gear; make set up/dummy shaft to allow mounting gear to mill spindle; move gear to get back lash; rmeove gear and shaft; over bore inner and outer shaft housing bores; make large enough to carry sleeve; decide to thread sleeves and case for more reliable reapiar; calculate major diameter/mm and pitch for sleeve threads.	115.00	747.50
8	Ross	dec 4 Continue work on cam drive gear lash; program and thread sleeve; bore close to finished ID; set up on FP3 and mill hex in part to allow install; program and thread block; cut ot fit lseeve; cut outside bore; reset machine and thread inside bore some as outside (test); clean, apply loctite and install inner sleeve flush with block casting. Set up, program and thread second sleeve for outer bore; drill sleeve;clean and apply loctite to threads; install outer sleeve; face outside surface true with case front; change set up, bore both sleeves to fit the gear axle; test install gear and axle; check gear lash - good! Install studs (removed to do machine work); begin work on rear oil slinger, fit to sump.	115.00	920.00

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7	Ross	dec 5 Complete work on rear crank slinger; mock up sump on crank case with crank installed; bolt up rear with blue dye on slinger OD to check for interference; crank very stiff; disassemble and check for contact, OD of crank slinger hitting sump counterbore. Change set up; turn block around to present the crank rear to the machine horizontal spindle; align crank axis with spindle; dial to cetenter of crank; remove crank caps adn all mains; refit sump; check alignment and size of slinger bore; check crank for actual clearance, okay at .0035+; grind up tool; set up and face inseite surface around slinger in case and sump; face outside of same area. Refit crank after removing sump; apply blue to large and small diameters of crank slinger; refit sump and rotate crank to mark any areas that are touching ; remove sump and scrape areas of interference; repeat as required; remove sump; rmeove case from machine; return parts to Ivan.	115.00	805.00
1.5	Ross	dec 6 Make new washer for fornt spindle to fit at base of spindle toseattheinner wheel bearing.	115.00	172.50

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6	Ross	dec 7 Complete making new front spindle washers; turn washers, set up on Deckel; program and machine center profile of washer to include a "non-turn" tab; part off to width finish with file to square up interior corners of tab, test fit on spindle , okay. Finish front pulley for crank; make new key for pulley and oil seal ring; polish OD of oil seal ring; grind faces flat; reowrk slinger to straighten bent part; rework hole where key was pushed through; set up pulley and hone ID for fit to crank; set up pulley on Kondia; locate and "slot" keyway for crank key; deburr, try on crank - okay; test fit seal ring on crank as well.	115.00	690.00
	Plating	Chrome polishing on dipstick and tube	39.00	39.00
4	Parts	666 Wheel cylinder cups	3.75	15.00
4	Parts	1499 Wheel cylinder cups	3.50	14.00
4	Parts	Sleeve wheel cylidner-blind or open	84.00	336.00
1	Parts	Sleeve single-circuit master cylinder	140.00	140.00
3	Ross	dec 10 Begin final assembly of generator; look over all parts; clean bearing dust sheilds and install; install new bearing; clean end housing (scotch-brite); clean front cover and pulley.	115.00	345.00

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7	Ross	dec 11 Finish assembly of generator; fit up armiture in housing; fit rear drive for water pump; test assemble; remove drive; make shims for rear of bearing at rear of generator; make spring style wather; reassemble; check fit up of water pump; needs more clearance; rmeove armiture from feild housing; check in lathe and trim the end of the armiture shaft to give clearance; fit all together; connect burshes and field windigs; secure housing with through bolts; clean and paint retaining nut; install ocver shield on brushes.	115.00	805.00
	Cylinder	Cylinder head and valve work	1,716.00	1,716.00
4	Parts	Brake hose	47.25	189.00
	Sublet	Sublet labor - Balance crankshaft, welded silicon bronze; balance flywheel and clutch assembly.	731.40	731.40
	Consuma...	Consumable parts and supplies	20.00	20.00
	HAZMAT	Hazardous waste fees	8.00	8.00
		Marin County Sales Tax	8.00%	64.95

Total \$9,639.47

Payments/Credits -\$9,639.47

Balance Due \$0.00

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Invoice #: 333

4	Parts	Bushing, 26x24x12 silent block	63.00	252.00
2	Parts	Bushing, 30x54x14 silent block	81.20	162.40
1	Greg	jan 11 Clean crankcase for assembly; prep for paint.	115.00	115.00
	Grinding	Grinding - align, balance and micro finish	390.00	390.00
3.5	Rolly	jan 14 Prepare cylinder head for paint; clean and mask camboxes, ports, etc; paint cylinder head with wrinkle black.	115.00	402.50
1.5	Rolly	jan 15 Remove maksing and clean overspray from cylinder head.	115.00	172.50
4	Ross	jan 16 Repair dowel bore in cylinder head; set up head on Deckel; tram flat; lcoate and rebore rear dowel bore in cylinder head (rear had been repaired/welded); remove dowel from block (rear) and rework ding in OD; reinstall dowel; test fit head, okay.	115.00	460.00
0.5	Ross	jan 18 Make "mask" for easing edes of combustion chambers.	115.00	57.50
5.5	Greg	jan 14 Paint crankcase; layout parts for bottom end assembly and sort out needs; mount case in engine stand; sort through oil system plugs and fittings; reassemble parts black oxidized; seal main oil galley at rear; examine lock oil pump assembly and procedure; fit pressure regulator; review project with Ivan.	115.00	632.50
7	Greg	jan 15 Crank; rmeove front pulley and oil plugs; clean adn dry crank; red loctite oil plugs in crank; check piston ring gaps, no filing needed; weigh pistons and pins, weigh rods; fit crank to case, torque; measure rod bearing sizes and clearance; fit pistons and rods with one ring on #1 and #6 to check CC; check pin boss clearance; check rod end clearance.	115.00	805.00

Total

Payments/Credits

Balance Due

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 2/8/2013

Invoice #: 333

6.5	Greg	jan 17 Clean rust out of threads in head nuts, polish chrome, inspect for plating needs; fit nuts to head to check full engagemetn, not bottoming in dome; remove head and check dowel fit at rear; fit rods and pistons for checking; fit four valves with test springs; refit head; measure valve to piston clearance; fit flywheel; shorten set of 15 bolts to suit flange; fit lfywheel and measrue runout; fit degree wheel.	115.00	747.50
7	Greg	jan 18 Check piston to head clearance on #1 adn #6, very small at #6; remove head and look for piston/head contact area; small welded repair juts out from chamber edge; get Ross to machine a bore size template; use template to hand scrape welded areas to chamber edge matches bore. Machine piston pins to balance pistons; assemble rings on pistons; retest and check all 6 for clearance; #5 touches early then bumps clear; set up clay to check contact area.	115.00	805.00
6.5	Greg	jan 21 Clean clay off piston top from clearance test; scrape relief around chambers where piston conflicts; retest, results .050" clearance; review needle bearing issue in cam drive with Ivan; make tooling to press pin out of tensioner sprocket; disassemble and measure for new needle bearings; bead-blast cam drive parts and clean; assemble pistons, rods and circlips; prep bores and treat with Quickseat; lubricate pistons and rings, fit to motor; torque rod caps; review head surface issues with Ivan.	115.00	747.50

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 2/8/2013

Invoice #: 333

6	Greg	jan 22 Assemble throttle linkage on intake manifold; piece togehter new black oxide bits; redo black oxide on a few throttle bits that had plating showing through; assemble baffles in sump; helicoil repair one hole; make studs for oil pick up tube/pump, mount oil pick up; put sump on motor to keep dust out; fix engine stand to fit sump.	115.00	690.00
6.5	Greg	jan 23 Machine four 6mm studs for oil pump mounting; machine two 8mm studs for oil filter cover and distributor mount; machine two aluminum plugs for cam noses, clean cams and fit plugs in both ends; clean oil screens and assemble filter ; select spring for cover; update engine build sheet; list components still needed; reveiw cam sprocket dowel and split pin hole needs with Ross.	115.00	747.50
6	Greg	jan 24 Paint ancillary castings, water pump, generator mount, etc; touch up crankcase; fit studs to rear of head for distributor and tach; clean paint off gasket surfaces; cut gaskets for water rail and fit to block; make stud for front crank breather nd fit to case.	115.00	690.00
6	Greg	jan 25 Make gaskets, fit breathers; helicoil repair threads for water plug on left hand side of block; fit water plug and heater outlet. Clean cylinder head for final assembly; measure valve spring rates, check set; assemble valves and springs in head; cut o-ring cord to size for head seal; lubricate new cam chain and string through crank sprox; paint fan and touch up fan pivot casting.	115.00	690.00
1	Parts	37x50x6 HMS5 SKF	3.36	3.36
1	Parts	60032RS SKF Radial ball bearing	28.63	28.63

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Penngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 2/8/2013

Invoice #: 333

50	Parts	Needle Roller, 3mmx19.8mm	0.42	21.00
	Consuma...	Consumable parts and supplies	20.00	20.00
	HAZMAT	Hazardous waste fees	5.00	5.00
		Marin County Sales Tax	8.25%	40.21

Total \$8,685.10

Payments/Credits -\$8,685.10

Balance Due \$0.00

5701 Old Redwood Hwy
 Pennngrove, CA 94951
 (415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 3/15/2013

Invoice #: 387

3.5	Ross	jan 29 Rework cam bearings to get cam to turn freely; check contact of cam as journals in hand; fit up each cap adn scrape for clearance; set up and make seal ring for rear of cam; install ring with shrink fit; set up cam in Romi; cut seal ring to size; remove cam from lathe; set up both cams on mill; cross drill end for split pins.	115.00	402.50
1	Ross	feb 1 Rework two cam bearings that still seem tight at full torque on the studs/nuts; give back to Greg.	115.00	115.00
1	Rolly	jan 28 Run threads, clean and polish 38 6mm dome nuts for cam covers.	115.00	115.00
0.5	Rolly	jan 31 Press in shock link silent blocks.	115.00	57.50
5.5	Greg	jan 28 Clean and grease cooling fan bearings; assemble on spindles; fix loose stud in fan baering housing; assemble hub onto spindle; make stud for exshaust cam cover front corner that was welded; oval front cover holes to suit new hole position. Measure for seal at rear of intake cam; fit exhaust cam and adjust lash to .012"; fit intake cam to adjust lash, note cam too tight in journals; remove caps adn inspect for binding marks; review situations with Ivan.	115.00	632.50
3.5	Greg	jan 29 Remove intake cam and valves; fit cam and test, tightening caps one at a time to locate tight spots, 1st and 6th caps tights; remove caps and cam , pass to Ross for scraping. Water system: review parts needing repair and or finishing; cut gaskets and seal water ports to intake manifold; review photos to sort out water plumbing and heater routing; mock up distributor to make spark wire loom; fettle distributor base spacers for better fit; start rougint wires through loom.	115.00	402.50

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
 Pennngrove, CA 94951
 (415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 3/15/2013

Invoice #: 387

5	Greg	jan 30 Finish cutitng spark wires to length and routing through loom; test fit cam after scraping, front journal still feels tight; apply blue to cylinder linder tops and torque head on without intake valves to check cam fit with torque; remove head; head seal pattern of blue looks very good! Test torque needed to tie up cam in fornt journal; starts to tighten at 15lbs and binds up at 20 lbs; needs work; return to Ross. Remove sump to set up oil pump drive; remove cover and shaft from pump and fit shaft and chain to case; fit oil seal to front cover; fit split pinss to main cap nuts; cout tubing to repair water outlet on head, bead tube for hose retention.	115.00	575.00
2.5	Greg	jan 31 Water pump; measure for inlet o-ring, make from 2mm cord; seal inlet to pump; measure for stus for impeller cover; select from stock; clean head and refit intake valves; fit cam for lash adjustment.	115.00	287.50
3.5	Greg	feb 1 Attempt adjusting lash on intake cam adjusters are very difficult to turn; measure valve installed heights; remove pair of valves to measure adjustable range; intakes are bottomed out in spring retainer slots; requireds some modification to get usable adjustment range; test range past lash setting on exhaust valves; half turn for fire valves, 1/8 turn for 34; remove all valves from head for machining.	115.00	402.50
1	Ross	feb 5 Make and heat treat "Jernier" pins for cams.	115.00	115.00
0	Ivan	feb 6 Pick up at Perfect Reflections and drive to shop; go over progress and problems	0.00	0.00
1	Parts	35x62x10TC Metric seal	8.484	8.48
1.5	Greg	feb 5 Set up parts for owner visit.	115.00	172.50

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

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 Pennngrove, CA 94951
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Job: Maserati A6GCS FRUA

For:



Invoice Date: 3/15/2013

Invoice #: 387

12	Parts	381-1010 Expansion plug	0.686	8.23
2	Parts	Bearing grade bronze (alloy 932), oversize tube, 1" ODx1/2"ID, 13"length	48.412	96.82
	Camshafts	Special Maserati valves, grind stems per Ivan's specs	345.60	345.60
2	Parts	Repro B7 Ignition Coil	693.00	1,386.00
1	Parts	3 Fuel pump diagram piece (for 1 pump)	63.00	63.00
	Shipping	Incoming UPS ground for ignition coil parts	27.384	27.38
53	Parts	0049 Oil line, 6mm brown (per inch)	9.00	477.00
2	Parts	0120 Collar, 6mm fuel adn oil line	10.55	21.10
	Shipping	Incoming shipping for collar and line	10.14	10.14
0.25	Chuck	feb 19 Carve ugly weld out of shock mount, prep to reweld.	115.00	28.75
1.5	Chuck	feb 20 Grind ugly weld out of one lower shock mount, chamfer and reweld; blast very hard scale from both mounts in order to cad. plate.	115.00	172.50
2.25	Chuck	feb 22 Trim rivet heads to follow shape of brake drum shrouds, cut to length; cut out centers of shrouds to proper size, flip; begin rivetting shrouds to drums.	115.00	258.75
1.25	Ross	feb 19 Clean up valve heads; remove gauge on centering discs form all valve heads; clean off all glue.	115.00	143.75
2	Ross	feb 22 Setup, program and cut first article for "re-notching" valve stems; check final on sample done, looks okay.	115.00	230.00
2	Matt Early	feb 4 Clean valves in solvent tank; mask valve stems and seat area; bead-blast faces and clean; cut twelve aluminum slugs 1/4" thick; use Araldite to glue valve; remark.	115.00	230.00
0.75	Matt Early	feb 5 Set up Jacobs collect; face aluminum slug and drill centers in twelve pieces.	115.00	86.25
	Consuma...	Consumable parts and supplies	20.00	20.00

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Penngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:


Invoice Date: 3/15/2013
Invoice #: 387

HAZMAT	Hazardous waste fees	5.00	5.00
	Marin County Sales Tax	8.25%	171.65

Total	\$7,067.90
Payments/Credits	-\$7,067.90
Balance Due	\$0.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 5/10/2013

Invoice #: 452

2.5	Ross	march 11 Set up and mill valve keeper notches deeper to give greater valve adjustment.	115.00	287.50
2.5	Ross	march 13 Rework selected inlet and exhaust valves to give more valve adjustment.	115.00	287.50
3.5	Rolly	march 13 With Ivan, organize valves and measure max possible clearance; remove guide o-rings, engrave adjusters; clean valves, adjusters, shims and springs for assembly; strip head for cleaning.	115.00	402.50
1	Rolly	march 14 Wash cylinder head for assembly.	115.00	115.00
	Plating	Chrome plating/polishing	226.80	226.80
	Grinding	Grind, plate, grind king pins and outer arm pins	498.30	498.30
2	Greg	april 4 Assemble valves adn springs in cylinder head; adjust exhaust valves to .014"	115.00	230.00
4	Chuck	april 9 Begin fabricating three new water pipes; locate tubing, bead ends, bell ends, pack and sand bend long tube.	115.00	460.00
2	Greg	april 5 Adjust intake valves to .012"	115.00	230.00
7.5	Greg	april 8 Remove intake cam; prep parts for head fitting; assemble new needles in cam chain idler and tensioner pivots; assemble idler in head and assemble tensioner on bench; seal o-ring perimeter of head and torque onto case; gap set of six plugs and ift to leakdown test; test leak-down , result < 5% valve seal excellent. Set up water jacket test, pressure test; water port on right hand side leaks; reseal and test, still leaks; check fitting for straightness; has bend in it making hex not sware with threads; true up in lathe and refit with 518 sealant.	115.00	862.50

Total

Payments/Credits

Balance Due

5701 Old Redwood Hwy
 Pennngrove, CA 94951
 (415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 5/10/2013

Invoice #: 452

4.5	Greg	april 9 Retest water system, exterior okay, but leaks around combustion seal at liner top; review with Ross and Ivan; fit cams with sprockets and chain, get set to time cams; decision made to machine head for better seal; remove cams, chain and head; pull o-ring and clean head surface for machining; blow water out of cylinders, lube with WD40, mag motor.	115.00	517.50
	Shipping	Outgoing UPS for chroming hardware	13.62	13.62
1	Parts	67810-UP Trident cap	595.00	595.00
6	Matt Early	april 10 Figure out proper set up for heads in Berco surfacing machine; make eight sets of jacking screws, which is eight hex head stock with correct bore size adn threaded hole; make two plates, surface flat on mill; square up two pieces; complete work on fixture for milling heads.	115.00	690.00
4	Chuck	april 10 Continue making water pipes.	115.00	460.00
2	Chuck	april 11 Finish welding water pipes, blast, pressure test, repair one leak and clean up.	115.00	230.00
3	Greg	april 16 Dismantle macine tool basets from cylinder head and clean for assmbly; re-prep cylinder bores with quick-seat; prep surfaces, fit o-ring, seal and torque head.	115.00	345.00
2	Greg	april 17 Reset pressure test pump to 15psi, holes pressure but seeps water out plug holes over 1 hour period; drop pressure to 5psi only 2 drops of water in 1 hour; pressurize cylinder with leakdown gauge to 100psi, results in small, slow water pressure increase; review with Ivan; retest cylinder head for water pressure, okay.	115.00	230.00

Total

Payments/Credits

Balance Due

5701 Old Redwood Hwy
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(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 5/10/2013

Invoice #: 452

4.5	Ross	april 16 Set up and measure all features using Deckel as cmm; create drawing in SurfCam for layout; program and cut releif step to increase crush on liners; cut front half of head; turn head around; check for alignment; program and cut relief on rear portion of head; remove and give to Greg for clean up and fitting to block.	115.00	517.50
0.5	Rolly	april 22 Make up six intake to engine gaskets.	115.00	57.50
0.5	Rolly	april 23 Make up six carburetors to intake gaskets.	115.00	57.50
5	Greg	april 18 Fit and time cams, initial timing close but not perfect; review with Ivan and determine to try to get 2 degrees more advance on intake; try all possible positions for cam between splines and sprocket holes; release chain and try skipping chain tooth to split a spline; no split smaller than 7.5 degrees possible.	115.00	575.00
4	Greg	april 19 Double check exhuaast cam timing, note it has changed from initial position; deterimine 108 degree is best we can get, confirm position; pin nuts on cam sprockets; seal chain tensioner; prep and seal cam covers.	115.00	460.00
5	Greg	april 22 REseal intake cam cover to center distributor drive housing in rear circle; fit tach drive seal to exhaust cam; fit oil feed plumbing to head; fit oil drain pipe to head; invert motor and support fornt for sump fitting; prep and seal sump and sump cover.	115.00	575.00

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 5/10/2013

Invoice #: 452

6	Greg	april 23 Sort out exhaust manifold needs, install exhaust; sort out special reduced-hex hardware for intake manifold and carburetors; install intake; note restricted access to nuts, very fiddly and time consuming; adjust carburetors closed throttle position and idle settings; check butterfly screws and repeen ends; mount carburetors with special 11mm hex nuts.	115.00	690.00
1.5	Greg	april 24 Fit air horns to carburetors, repair one flange with helicoil; connect and adjsut throttle linkage, one ball end has stripped thread, search for replacement.	115.00	172.50
5	Greg	april 25 Bench test generator; shorten studs to suit water pump; make two long studs for outlet; assemble pump, mount to genterator; mount genertor saddle and test alignment; pump position misaligns pulley; cut hose and connect pump to manifold; shorten two new Cheney reproduction hose clamps and fettle to fit.	115.00	575.00
5.5	Greg	april 26 Measure for spacer needed to align generator pulley; remove generator, fabricate spacer and reassemble; fettle distributor key to fit driveshaft, set up drive; fit distributor and set initial timing; adjust drive dog on distributor; set at 18 degree BTDC; gap second set of six plugs and fit; screw 12 resistnace plug ends onto wires; mont loom and cap.	115.00	632.50
2	Parts	824 73 214 Exhaust gasket, cat to cen	25.10	50.20
1	Parts	B29 V-belt	11.3428	11.34

Total

Payments/Credits

Balance Due

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 5/10/2013

Invoice #: 452

Dyno	Dyno engine: (2 days on dyno) Install customer's engine onto dyno with all needed components; preheat and pressurize coolant system and inspect for leaks; prime oil system and perform brake in run; check engine timing, adjust air fuel mixture as required; perform and record engine power runs; remove from dyno and prepare for shipping.	2,806.26	2,806.26
Consuma...	Consumable parts and supplies	20.00	20.00
HAZMAT	Hazardous waste fees	10.00	10.00
	Marin County Sales Tax	8.50%	57.51

Total \$13,949.03

Payments/Credits -\$13,949.03

Balance Due \$0.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 7/18/2013

Invoice #: 552

5	Greg	april 29 Cut out broken section of exhaust; weld in straight pipes for dyno; fabricate timing pointer for front pulley; paint timing marks; plug heater port on water manifold; trial fit v-belt, too long; fit fuel pipes to carburetors.	115.00	575.00
0.5	Greg	april 30 Fit V-belt for pump drive; test fit welded exhaust.	115.00	57.50
6	Greg	may 2 Pack up kit for dyno testing; travel to dyno facility. Fix fuel leak at front carburetor banjo; replace misshaped part; attempt to sort out spark misfire problem; test differential dwell settings. Remove distributor and return to shop; test distributor on Sun Machine and reset dwell to factory .020" number.	115.00	690.00
6	Greg	may 3 Run distributor on Sun Tester again to confirm settings; tweak contact synchronization; teest condenser units; travel to Hasselgren's; fit two new condensers and mount distributor to motor; test run, motor still misfires over 5K RPM. Paul fits MSD ignition to one set of plugs, misfire clears; test fuel and ignition changes through several dyno runs; test original fake Marelli coils; return to shop.	115.00	690.00
2.5	Greg	may 9 Remove exhaust adbn clean; get new gasket in processs; remove valve covers adn clean surfaces; inspect valve gear; check and adjust lash; check lift at overlap for timing; check chain tension.	115.00	287.50
1.5	Rolly	may 9 Soda-blast and surface inside and out six velocity stacks.	115.00	172.50
	Shipping	Outgoing UPS to have exhaust gasket copied	7.536	7.54

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 7/18/2013

Invoice #: 552

5.25	Greg	may 10 Clean, prep and seal valve covers; inspect, clean and refit oil filter screens; clean up RTV excess; review photos for cosmetic hardware and finish details; squirt WD40 in exhaust ports aqnd plug for storage; bag motor.	115.00	603.75
1	Greg	may 24 Write up final engine build sheet.	115.00	115.00
1	Parts	1.938x20.938 OM Exhaust gasket	273.00	273.00
	Plating	Clear cadmium plating	22.68	22.68
16	Parts	356 002 001 Plug connector	6.50	104.00
	Shipping	Outgoing UPS for fabricating plug caps	11.148	11.15
1	Parts	FISPA Electric fuel pump	3,380.00	3,380.00
	Shipping	Incoming shipping for new fuel pump	34.50	34.50
	Consuma...	Consumable parts and supplies	20.00	20.00
	HAZMAT	Hazardous waste fees	8.00	8.00
		*Dyno was billed on previous invoice (#452)		
		Marin County Sales Tax	8.50%	321.05

Total \$7,373.17

Payments/Credits -\$7,373.17

Balance Due \$0.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Penngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 3/3/2014

Invoice #: 874

	Sublet	Sublet labor - Produce Bosch bakelite spark plug connectors for possible conversion to older style Beru ACS/5 (Odd Parts)	735.06	735.06
1	Parts	NOS fuel filter assembly (Epifani)	2,100.00	2,100.00
	Sublet	Sublet labor - inspect master cylinder, cups and piston; size and locate cups; modify cups and pistons as needed; clean and assemble master cylinder and test; disassemble master cylinder and clean; seal internal alignment shaft threads, lube and reassemble (Moose Motors)	502.80	502.80
		Marin County Sales Tax	8.50%	178.50

Total \$3,516.36

Payments/Credits -\$3,516.36

Balance Due \$0.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 5/9/2014

Invoice #: 961

5	Ryan	march 18 Assemble wheel cylinders and master cylinders; layout front suspension to determine which bushings need to be made; test shocks; helicoil shock mount holes (2); sort through parts and hardware	115.00	575.00
6	Ryan	march 19 Mount shocks on chassis; assemble backing plates; clean out front a-arm bushings in chassis; continue sorting through shelves making list of needs/missing parts; repair broken mount point on trailing arm.	115.00	690.00
4.5	Ryan	march 21 Mount rear springs; clean paint out of more threads in frame; mount steering box; mount pedal box and master cylinder; list more missing hardware.	115.00	517.50
4	Ryan	march 24 Assemble one set of a-arms for fitting to the chassis; assemble backing plates onto rear axle; reseal one leaky shock; continue working on hardware issues; document fasteners needing to be made, begin to assemble next batch for plating.	115.00	460.00
1	David	march 19 Measure a-arm bushing bores for replacement bushings.	115.00	115.00
4	David	march 20 Measure bushings in chassis for a-arm pivots; find right side worn; drive out old bushings; machine four new ones; drive into chassis.	115.00	460.00
6	David	march 21 Set up pilot reamer; ream right front a-arm bushings to fit pins; machine one bushing for right lower a-arm; ream right side, fit pivot pins; set up and machine eight bushings to fit a-arms; press in; use pilot reamer to ream outer bushings to fit reground pins.	115.00	690.00
	Parts	Various sizes of Metric black steel split lock washers	14.686	14.69

Total

Payments/Credits

Balance Due

5701 Old Redwood Hwy
 Pennngrove, CA 94951
 (415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 5/9/2014

Invoice #: 961

2	Greg	march 27 Work with Ryan on various assembly issues and photos; pull out engine and gearbox to investigate clutch conversion set up.	115.00	230.00
3.5	Ryan	march 26 Sand-blast parts for paint, steering, rear raxle, and horn; paint black parts.	115.00	402.50
3.5	Ryan	march 27 Further chassis assembly; test fit parts including fuel, steering, suspension and brakes; more hardware locating; add to parts for plating.	115.00	402.50
4.5	Ryan	march 28 Assemble rest of rear suspension, trailing arms, shock links, etc; determine future placement of brake line hardware; sort fuel pump placement and fasteners.	115.00	517.50
7	Greg	march 28 Measure clutch and bell housing parts to check for interference problems; clean adhesive off flywheel (residue from degree wheel); replace flywheel bolts with shorter head screws to clear clutch; machine spacer for pilot bearing and fit with new circlip; align clutch disk and fit pressure plate; machine test spacer for clutch bobbin of throw out bearing; rmeove gearbox, fettle alignment spiggot; grind relief in throw out finger piece to clear bobbin; test fit adn continue grinding until clear; lubricate pivot and assemble in bell housing; mount gearbox to engine and test clutch.	115.00	805.00
2.5	Greg	march 31 Machine eight 9x1.25 nuts with special tall 14mm hex for bell housing; clean and black oxide; arrange for 9mm washers; strip cad plating from AN 3/8" washers and black odixe; fit to bell housing.	115.00	287.50
1	Parts	Metric black steel split lock washer, M16 screw size (pk)	12.376	12.38
1	Parts	DIN 125 Black-oxice 18-8 SS flat washer, M5 screw size (pk)	6.216	6.22

Total

Payments/Credits

Balance Due

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Job: Maserati A6GCS FRUA

For:



Invoice Date: 5/9/2014

Invoice #: 961

1	Parts	DIN 125 Black-oxide 18-8 SS flat washer, M6 screw size (pk)	12.81	12.81
1	Parts	Plain steel lock washer for socket head cap screw, 3/8" screw size (pk)	7.378	7.38
6	Parts	10159201 Core plug 28mm steel	2.60	15.60
	Shipping	Incoming shipping for core plugs	7.20	7.20
1	David	april 9 Help Greg with suspension assembly.	115.00	115.00
6	Greg	april 4 Sort out parts and update project status; go through list of hardware required and plating list. Mount right front a-arms to chassis and measure for spacer requirements; modify existing shims as needed to center a-arms and steering upright; remove a-arm to fit taper pins on bench; sort out used selection of pins and fettle usable one; six of twelve are usable; sketch dimensions to make new; review differences from std bicycle cotter pins in length and thread axis with Brian.	115.00	690.00
5.5	Greg	april 7 Make new cotter pins for front suspension; fettle as needed to fit right front a-arms; modify thrust spacers to suit needs.	115.00	632.50
6	Greg	april 8 Finish setting up right front corner; work on finish of bump stop rubbers; order rubber coating to fill in cracks and holes; begin fitting left front a-arm cotter pins; left front lower arm has one 9mm pin where the rest are 8mm, used pin is too thin, goes through hole; make and fit new pin; second hole on pivot does not align with a-arm, 8mm pin will not fit; disassemble a-arms from center spring seat; work on pivot shaft to make pin fit.	115.00	690.00

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Penngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 5/9/2014

Invoice #: 961

6	Greg	april 9 Front suspension: continue fettling left front lower a-arm pivot to get second taper pin in place; select thrust shims and machine new as needed to space components on pivots; fettle and fit taper pins to upper a-arm and outer pivots.	115.00	690.00
1	Parts	Rubber coating, semi-gloss black	13.874	13.87
2	Parts	265-2546 Sway bar frame bushing	13.62	27.24
	Consuma...	Consumable parts and supplies	25.00	25.00
	HAZMAT	Hazardous waste fees	8.00	8.00
		Marin County Sales Tax	8.50%	11.49

Total \$9,131.88

Payments/Credits -\$9,131.88

Balance Due \$0.00

5701 Old Redwood Hwy
 Pennngrove, CA 94951
 (415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 9/3/2014

Invoice #: 1129

3.5	Greg	april 16 Fit bump stops to front chassis; fit springs and pin lower a-arm; brake backing plates, sort out hardware needs.	115.00	402.50
5.5	Greg	april 17 Machine special Maserati hardware to replace missing items, 2- 9x1.0mm bolts for rear spring, 2- 9x1.0mm special nuts, 3- 9x1.0mm dome head bolts, 8x1.25 short nuts for bump rubbers (rear), 1- 12x1.75 bolt blank for rear shocks; cut down tall Nyloc, 6x1.0 nuts to match Maserati profile.	115.00	632.50
4	Greg	april 21 Continue machining special Maserati hardware; 2 - 10x1.5mm special castle nuts for inside tie-rod ends, 14mm hex and special shape; one more 12x1.75x25mm hex holt for shock absorbers; cut 18mm hex in mill on both blanks.	115.00	460.00
1	Greg	april 22 Measure and draw part diagram for front brake driven bolts; sketch out CNC steps, select stock.	115.00	115.00
4	Greg	april 25 Lower car for engine fitting; remove gearbox, sling and hoist engine; narrow front metalastic bushing to suit frame; bolt in engine; refit gearbox.	115.00	460.00
0.5	Greg	may 2 Sort out batch of CAD plating.	115.00	57.50
	Plating	Strip and clear cadmium plate misc. parts	131.40	131.40
	Shipping	Outgoing UPS to plate hardware	8.964	8.96
	Plating	Clear cadmium plating	131.40	131.40
	Shipping	Outgoing UPS to plate hardware	12.66	12.66
4	Rolly	aug 4 Install CAD hardware on rear backing plates, wheel cylinders and rear springs.	115.00	460.00
6.5	Rolly	aug 5 Dress threads on plated fastners; install correct frotn a-arm bolts and lockwire; install drive shaft and lock-wire; gather parts, fasteners and build steering shaft.	115.00	747.50

Total

Payments/Credits

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3.5	Rolly	aug 7 Install fornt shocks and links; found problems with right side angularity and stud length;l rmeove lower shock link mounts for improvement; fettle and install a-arm end plugs.	115.00	402.50
5	Greg	aug 6 Work on resolving left rear brake issue, shoes don't contact handbrake cam; remove wheel cylinder and shoes; check shoe adn cam fit; make and fit spacers under hand brake shoe contacts, test fit; rmeove shoes and stake screws in place; assemble brake; assemble right rear hub on axle with sealant; work on aligning pin hole.	115.00	575.00
4	Greg	aug 7 Grind castle nut to align pin holes on right rear axle; torque and pin; fit left rear drum and fettle nut to align pin, torque and pin; swap out nickel plated hardware on brake drum vent screens for CAD plating (32 pieces); sort out 8mm CAD bolt options for left corner; mount backing plate to spindle carrier; make eight clamp spacer tubes for rear spring clamps.	115.00	460.00
4.5	Greg	aug 8 Continue with hardware issues; replace nickel washers on steering box with CAD; fit nuts and washers to taper pins on steering arms; fit split pins to steering pivots; chase new plating out of threads and begin assembly of steering arms; look into hardware for steering wheel; note threads in colume have been hogged out to 8mm and are not straight; holes in wheel woggled out to match, needs attention.	115.00	517.50
1	Parts	Universal sway bar bushings, 18mm, black	20.342	20.34
	Shipping	Incoming shipping for sway bar bushings	5.856	5.86
	Consuma...	Consumable parts and supplies	15.00	15.00

Total

Payments/Credits

Balance Due

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Invoice Date: 9/3/2014
Invoice #: 1129

HAZMAT	Hazardous waste fees	5.00	5.00
	Marin County Sales Tax	9.00%	3.18

Total	\$5,623.80
Payments/Credits	-\$5,623.80
Balance Due	\$0.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
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(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 10/10/2014

Invoice #: 1186

6	Rolly	aug 18 Lay out and fabricate new front sway bar mount; assemble both tie rods.	115.00	690.00
1	Greg	sept 2 Work with Ryan on detail issues; regarding: plating, paint finishes and plumbing.	115.00	115.00
0.5	Chuck	sept 9 Clean and silver solder broken radiator drain tap, clean up.	115.00	57.50
0.5	Chuck	sept 10 Prep, silver solder, clean up brake pipe ends.	115.00	57.50
3	Ryan	aug 25 Final install of brake hoses to wheels and associated hardware; work with Chris on placement of front brake line tab on frame; assist in welding in place; measure old mangled master to rear T brake line to remake.	115.00	345.00
7	Ryan	aug 26 Bend and fit new brake line, master to rear T; harvest special ends off old line to install on new one; clean and paint new brake line T tab on frame; find new covering for rear axle u-bolts, get installed on bolts; find hardware to make new clutch release rod; begin sanding throttle shaft in frame so it can be removed; it was painted and should not be, only black plating; more hardware sorting, prep a few more small bits to go to plating.	115.00	805.00
7	Ryan	aug 27 Finish sanding and remove throttle linkage from frame; clean and bead-blast, plate with black oxide plating; reinstall on car; final install of five of the six hard brake lines; lots of hardware swapping; temporary hardware was used in many places, correct hardware now back from plating; mock up and bend test part to find shape needed for clutch rod; modify clevis pin for and fabricate new clutch release rod, begin threading ends; blast and paint new tie-rod brackets.	115.00	805.00

Total

Payments/Credits

Balance Due

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(415) 924-9022

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Invoice Date: 10/10/2014

Invoice #: 1186

5	Ryan	aug 28 Install sway bar and mounts; finish fabrication of clutch release rod; test fit, clean for painting; find remaining hardware for steering box; begin figuring out installation and hardware of fuel pump and filter; spend some time better organizing resource (other cars) pictures in folder; try to find example pictures of correct crank nut, there is some question of ours.	115.00	575.00
7	Ryan	sept 2 Make special spacer for fuel filter mount in trunk; test fit, test ability to remove fuel bowl while mounted; mount radiator to test fit new water pipes; find appropriate tubing to make new rubber mounting bushings; paint all new water pipes and new fuel filter spacer; begin finding and fitting all radiator accessories, draincock, temperature sender, special capo, accessory water outlet; install fan and mounts and fan belt.	115.00	805.00
5	Ryan	sept 3 Pull radiator to paint mounts, prep and paint mounts; blast both headers for paint, prep, not paint; install water necks on block and radiator; install fuel filter and new spacer; install distributor and wire loom.	115.00	575.00
7	Ryan	sept 5 Paint and install exhaust headers, readjust steering column position to make room for exhaust; reinstall radiator with newly painted mounts; complete water system, find and cut all hoses, make temporary connections in some places for accessories that do not exist yet (heater); install shifter in gearbox; make more parts lists for final assembly; install starter.	115.00	805.00

Total

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Invoice #: 1186

6	Ryan	sept 8 Clean up wire loom, straighten out, make all plug end lengths the same; put retaining rings around distributor end; clean up and remove all casting flash from new spark plug boots and install; finalize throttle linkage at carburetors; black plate on a few items, install adn adjust; install catch tray under carburetors; did not fit, required some reshaping first; install carburetor trumpets; install fuel manifold part onto carburetors.	115.00	690.00
6	Ryan	sept 9 Make remaining project to-do list to get car back to paint shop; buff and polish aluminum under hood head sheilds, brake fluid reservior; install steering wheel, some realignment of holes necessary; install underhood heatshields; find out of the way, temporary location for brake fluid reservoir, install; make new seal for cap; assemble repaired radiator drain, install and test.	115.00	690.00
8	Chris	sept 8 Machine eight brake drum bolts; countersink drum adn make spacer.	115.00	920.00
	Sublet	Sublet labor - Fabricate and weld brake line mount (C.Kopp)	120.00	120.00
1	Parts	Fispa fuel filter top tag	35.00	35.00
1	Parts	607 Stick hose (per ft)	16.48	16.48
1	Parts	SP102 Flame proof block	16.14	16.14
4	Parts	22067 Bleed screw	4.79	19.16
3.5	Ross	sept 17 True up banjo fitting; grind both seal faces flat and true; repair Weber fuel inlet threads; set up cover on Deckel; drill and tap for sleeve.	115.00	402.50

Total

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Invoice #: 1186

2	Ross	sept 18 Complete work on carburetor top repair; set up Romi; thread sleeve both ID and OD; fit to carburetor body; finish exit flush with carubertor tube; clean up adn give to Ryan for assembly.	115.00	230.00
7	Ryan	sept 10 Install and adjust clutch linkage; install rear brake line; make and install two fitting for temporary brake reservior set up; fill brake system, suck fluid through system, bleed later; assemble front brake drums adn hubs; install front drums, need to come off again to address spacer issue; front wheel alignment way out, try to find problem, none overley apparent.	115.00	805.00
3	Ryan	sept 11 Remove both front drums; rigfht front inner most spacer too tall; surface grind down .025" and reassemble, everything fits well now; excavate wheels and tires from storage; clean up burrs on right front hub splines.	115.00	345.00
7	Ryan	sept 12 Attempt to bleed brakes, bleeders not seling; test all four, all leaking; explore repair options; go with bleeder repair kits; drill out wheel cylinders, tap new holes; install repair sleeves and bleeders.	115.00	805.00
6	Ryan	sept 15 Refinish front shock heat sheilds; check that glue had set on all four bleeder repair kits; bleed brakes; test install of front shock link, a-arm connection mounts, figure out which one to modify; get wheels on and car on ground; adjust brakes; check toe, looks fine now that car is on ground.	115.00	690.00

Total

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For:



Invoice Date: 10/10/2014

Invoice #: 1186

7	Ryan	sept 16 Prep to run car to test gearbox, clutch and rear end; install temporary fuel sytem (tank, pump, filters), temporary igation system (coils, ignition switch, battery, starting circuit), exhaust; relocate master cylinder reservior; fill cooling system, gearbox, rear end; change oil from break-in oil to Brad Penn, clean filter element; install tempory oil pressure gauge.	115.00	805.00
4	Ryan	sept 17 Attempt to run car for testing; power up system, fuel leak at front carburetor, replace sealing washers, more fuel leaking now; rmeove fitting , large portion of threads come out with fitting; carburetor off, to machine shop; remove all cotter pins in rear suspension to make sure bolts are not tight prematurely, should be tightened at ride height; swaping hardware for correct styсле on rear axle.	115.00	460.00
4	Ryan	sept 18 REassemble problem carburetor onot car; make connections, still leaking; remove fuel manifold tube, surfaces not parallel, send to machine shop for work; reinstall repaired part, leak fixed; run car on stands, test gearbox, clutch, rear end, and brakes - all okay; disassemble all temporary systems, clean up; get on float, ready to go back to paint shop.	115.00	460.00
0.5	Rolly	sept 12 Assist Ryan with begining of brake bleed.	115.00	57.50
1	Rolly	sept 15 Assist Ryan with brake bleded.	115.00	115.00
1	Chris	sept 18 Shock mount studs; figure out parts and make sketch.	115.00	115.00
8	Chris	sept 19 Shock mounts; remove existing shafts and flanges; machine and thread shafts parts.	115.00	920.00
	Sublet	Sublet labor - Prep and weld shock brackets (C.Kopp)	120.00	120.00

Total

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(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 10/10/2014

Invoice #: 1186

6	Penn Gra...	20/50 Brad Penn engine oil (quart)	9.48	56.88
	Consuma...	Consumable parts and supplies	25.00	25.00
	HAZMAT	Hazardous waste fees	7.00	7.00
		Marin County Sales Tax	9.00%	15.18

Total \$14,575.84

Payments/Credits -\$14,575.84

Balance Due \$0.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 9/9/2016

Invoice #: 2155

	Plating	Clear cadmium plating	100.20	100.20
	Shipping	Outgoing UPS to send hardware out for plating	16.80	16.80
1	Ivan	jan 6 Meet with Brian Hoyt at his shop; discuss work remaining with Hoyt; begin plan to do further wiring, dash, etc.	115.00	115.00
3	Ivan	jan 12 Travel to Moal's to meet with Brian Hoyt and Steve Moal; go over inner panel work to be done; discuss appropriate finish for interior panels.	115.00	345.00
3	Ivan	feb 5 Travel to Moal's to discuss panel work and identify problems; research panel paint finish.	115.00	345.00
3	Ivan	feb 18 At last find good photos of engine bay paint; travel to Hoyt's and pick gray color for panels.	115.00	345.00
1	Parts	18-8 SS wire, 3/32" dia, 10ft length	12.32	12.32
2.5	Ryan	april 11 Begin sorting through boxes received with car from paint shop ; start inventory list.	115.00	287.50
3	Jennifer	april 11 Travel to Candystore to photograph Koogler A6	115.00	345.00
5	Ryan	april 12 Continue sorting through boxes received with car from paint shop; finish inventory list; make copies; begin looking through shelves of parts kept here at shop; begin cleaning up window regulators; cable will need to be replaced; find suitable replacement, get ordered.	115.00	575.00
0.5	Ryan	april 13 Receive new parts for window regulators; test to make sure new part will work; make drawing of regulators prior to disassembly.	115.00	57.50

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

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Job: Maserati A6GCS FRUA

For:



Invoice Date: 9/9/2016

Invoice #: 2155

5	Ivan	march 17 Load up with blankets adn boxes; travel with trailer to Hoyt shop; pick up car and all remaining parts offered; discuss missing parts and obtain contact info for upholstery and chrome parts; return to Corte Madera and unload.	115.00	575.00
2.5	Ivan	april 14 Make calls to locate more parts; go through old photos of car before Pindler purchase; hood trim evidently missing in 1970! Look through Koogole Final Spyder photos for clues; go over Ryan's inventory of parts here.	115.00	287.50
	Sublet	Sublet labor - Clean and line fuel tank (Pankeys)	330.00	330.00
1	Parts	Tape, adhesive on both sides, 3/4" W x 36 yards Length	32.816	32.82
3	Parts	3M 2080 Masking tape 2"	18.186	54.56
2	Parts	3M 2080 Masking tape 1"	9.786	19.57
2.5	Ivan	may 12 Travel to Hoyt's and retrieve more parts back from plating; found seat tracks as well.	115.00	287.50
1	Ivan	may 13 Follow up on parts remainig at plater; supposed to be finished this week.	115.00	115.00
3	Frankie	june 22 Lay out dashboard, gauges, and trim pieces on tables for assessment; bent studs on license plate perimeter and license plate lights to get them to fit.	115.00	345.00
2.5	Frankie	june 23 Write list of materials needed for new loom; unpack all switches for car dashboard wiring.	115.00	287.50
3	Brett	june 22 Begin fitting trim to the body pieces.	115.00	345.00
2	Brett	july 21 Position trim and exterior pieces; install bumper mounts, window trim, door trim, front and middle of convertible top frame.	115.00	230.00

Total

Payments/Credits

Balance Due

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For:



Invoice Date: 9/9/2016

Invoice #: 2155

1	Jennifer	june 23 Document, package and send out gauges for rebuild and service.	115.00	115.00
	Shipping	Outgoing shipping to have gauges restored	67.716	67.72
3	Brandon	aug 15 Study photos and parts; locate inner fender panels and trim.	115.00	345.00
2	Brandon	aug 16 Continue parts identifying.	115.00	230.00
	Consuma...	Consumable parts and supplies	15.00	15.00
	HAZMAT	Hazardous waste fees	3.00	3.00
		Marin County Sales Tax	9.00%	12.08

Total \$6,241.57

Payments/Credits -\$6,241.57

Balance Due \$0.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 11/18/2016

Invoice #: 2251

0.75	Chuck	sept 8 Tin and solder water temperature bulb fitting to radiator, clean up.	115.00	86.25
4	Brandon	aug 23 Pull trim off windshield; separate inner trim rail from outer trim moulding; clean windsheild; clean inner trim rail; clean trim moulding.	115.00	460.00
3	Brandon	aug 24 Layout all loose hardware and identify missing trim; go over photos of Koogle A6 to compare his with our inventory.	115.00	345.00
1	Brandon	aug 25 Convertible deck trim plan and design	115.00	115.00
2	Brandon	aug 26 Go through every photo in folders to identify missing parts; design hood trim pieces to remake; print photos of missing parts.	115.00	230.00
6.5	Brandon	sept 6 Cut isolater blocks for radiator support ;machine isolator blocks to lower radiator ; weld blocks back together and metal finish; fit bumper support struts to chassis; cut and fit both flanges to mate to backside of quarter panels better; reweld pads; paint struts; design front fender badges to indentify material for possible weld repair; strip gold plating on one piece of broken trim for material indentifying.	115.00	747.50
7	Brandon	sept 7 Weld in bumper suport struts; remove fan and radiator from car; remove old soft solder from damaged sending unit hole; remove paint from tank at hole; extract broken bung from brass pipe union; plan possible larger, stronger tank bung; cut material and rough cut new bung from brass; rmeove trunk floor pan; remove upholstery from trunk floor pan; rmeove paint and fabric adhesive from trunk pan.	115.00	805.00

Total

Payments/Credits

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Invoice #: 2251

4	Brandon	sept 8 Machine new water sending unit bung for radiator tank (larger weld flange and registers for wrench); brush touch welds on bumper strut to frame joint; set up new brass bung; prep tank on radiator for soft solder; pressure test radiator.	115.00	460.00
6	Brandon	sept 9 Color match paint on radiator as close as possible; paint backside of radiator; remove steering column and wheel ; fit dash in car; fit windscreen inner garnish pieces for test fit; pull larg bag of random hardware and sort to identify original trunk pan fasteners; repair cracks in trunk pan; fix dents in pan to fit frame rails; strip paint from aluminum back seat upper trim strip.	115.00	690.00
4	Brandon	sept 12 Flip radiator in paint booth and shoot frontside of radiator; clean and paint strip more aluminum trim parts; plan and design door sill plate and window crank.	115.00	460.00
3	Brandon	sept 13 Mock up window crank assembly and trim pieces.	115.00	345.00
4	Brandon	sept 14 Drive to Candy Store and photograph Koogler A6 for records; plan and design inner fender panel changes on car.	115.00	460.00
6	Brandon	sept 15 Drill out rivets on both inner fender panels; mask off fender lip on left side; cover engine and inner engine compartment with cardboard; cut out flange that sandwiches left side inner fender panel; hammer and dolly remaining flange on inner structure flat; mock up inner fender panel; plan changes to make to left side panel and left side nose inner panel	115.00	690.00

Total

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Balance Due

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6	Brandon	sept 16 Cut away excess material on left side nose panel; make cardboard pieces to maock up new sections to add on nose; mock up left side inner panel and make changes to panel to account for new nose panel shape; sheer .062" 3003 material to build additions to both left side panels.	115.00	690.00
1	Brandon	sept 19 Cut up old exhaust system and mock up exhaust for design; go over muffler designs with Jenn to chose proper exhaust set up.	115.00	115.00
6	Brandon	sept 21 Cut new additions to left side inner panels; weld new pieces to panels; cut hem trium edges to fit along panel profile per Koogle pics; weld in hems; metal finish all welds and hammer and dolly.	115.00	690.00
6	Brandon	sept 22 Design nose panel cooling scoop on Koogle car; cut new pieces for scoop; hammer and dolly existing scoop profile; weld in new outer scoop lip. metal finish welds hammer and dolly; fit nose panel in car; make tabs to locate panel along grill insert mouth; rivet in tabs.	115.00	690.00
6	Brandon	sept 23 Recut front nose panel notch at raidato mount to resemble Koogle panel; make new hem pieces for notch; weld in hem pieces; hammer and dolly/metal finish; design templates for wheel well forward panel left side and upper panel; weld up rivet holes in steel inner structuree that were damaged during removal; mock up nose and inner panel for fina fit; review old panel rivet holes.	115.00	690.00

Total

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Invoice Date: 11/18/2016

Invoice #: 2251

6	Brandon	sept 26 Mock up left side inner panel; make template along upper panel flange to indicate missing material between panel and inner stucture; cut material and weld extra material to top of inner panel; trim panel to fit ture along inner sturcture; metal finish weld seem; hammer and dolly.	115.00	690.00
4	Brandon	sept 27 Weld up old rivet holes and wrong bracket and wiring harness through holes in left side inner fenders; metal finish welds; shrink flange along top of panel; hammer and dolly panel.	115.00	460.00
6	Brandon	sept 28 Review differences between right and left inner fender panels; take dimension and make template of left side panel; cut off excess material on right side inner fender panel; rmeove steel lip htat sandwiches right side inner fender panel; metal finish cut section; hammer remaining inner structure rivet flange flat; mask off fender lip/ wheel well.	115.00	690.00
6	Brandon	sept 29 Cut new additions for right side inner fender panel; weld and metal finish pael; cut hem edges to fit new panel; weld in hem edges and metal finish; weld up bad rivet holes in panel and cut notch for strut clearance in panel.	115.00	690.00
	Shipping	Outgoing UPS to have seat rails identified	21.66	21.66
1	Parts	Push-on seal with bulb on top, hollow for 1/16" edge, 7/16" wide, 10ft length	23.80	23.80
	Body	Body & paint - Refinish provided pieces in matte black (Jack L Hunt)	388.44	388.44

Total

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Invoice Date: 11/18/2016

Invoice #: 2251

4	Brandon	sept 30 Add material to right side inner fender panel; mock up both inner fender panels and transfer new nose panel shapt ot right nose panel; trim right side nose panel to fit in car; make new hemmed edges on right side nose panel; cut away ecess material at nose contours on nose panel.	115.00	460.00
2	Brandon	oct 3 Weld up 3 more mystery holes in left side main inner panel; shrink welded portionof panel after welded holes are ground and metal finished.	115.00	230.00
7	Brandon	oct 4 Raised dimple in main panel per Koogle; fill excess rivet holes and oversize rivet holes in steel rivet flange lip, metal finish, hammer and dolly; clean out weld remains on steel rivet flange strut tube; make 2 additional steel tabs per Koogle car and weld #1 to left side support tube; fill final 2 mystery holes on left side inner fender panel; redrill upper rivet holes in left side inner fender panel for 5/32" cleecos; drill holes for main left side panel to left side nose panel.	115.00	805.00
6	Brandon	oct 5 Start left side forward panel; make templates; cut material; begin trim and fit.	115.00	690.00
4	Brandon	oct 6 Forward panel continued: make mounts for frame; order rubber lip seal material; review dimensions against Koogle's; extend front of main left side panel to jive with rivet line on new forward panel.	115.00	460.00
6	Brandon	oct 7 Forward panel final: add pieces at bottom to cope fender support sturts, weld in and metal finish.	115.00	690.00
4	Brandon	oct 10 Left side upper fender panel begin; make template; review photos from Koogle; cut material.	115.00	460.00

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 11/18/2016

Invoice #: 2251

5	Brandon	oct 11 Wheel shape into upper inner panel; bead roll edge into shape; shrink edges of panel to curve panel.	115.00	575.00
6	Brandon	oct 12 Cut new sides for upper inner panel; trim to fit; lay out and drill screw holes for panel side pieces; shrink separate pieces to fit; weld in pieces.	115.00	690.00
6	Brandon	oct 13 Metal finish welds, hammer and dolly; test fit panel; layout bolt holes in main inner panel; cleeco panel in place.	115.00	690.00
7	Brandon	oct 14 Make nut plates and rivet in place for panels; modify right side nose inner panel air scoop mouth.	115.00	805.00
	Body	Body & paint - Machine custom steel moldings , 48" long (Moals)	1,237.50	1,237.50
2	Parts	Steel fully threaded rod M3 thread, .5mm pitch, 1 meter long	1.96	3.92
2	Parts	Brass hex nut M3x0.5mm thread (pk of 100)	9.072	18.14
1	Parts	Brass washer for M3 screw size, 3.2mm ID, 7mm OD (pk of 100)	4.326	4.33
1	Parts	N.2 Scripts - Model number emblem (Italy)	385.00	385.00
	Shipping	Incoming shipping for emblem from Italy (duties & taxes to follow)	60.00	60.00
	Consuma...	Consumable parts and supplies	30.00	30.00
	HAZMAT	Hazardous waste fees	7.00	7.00
		Marin County Sales Tax	9.00%	41.87

Total \$20,075.41

Payments/Credits -\$20,075.41

Balance Due \$0.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 1/12/2017

Invoice #: 2293

	Shipping	Incoming duties & taxes for emblem from Franco Ragni, Italy	0.00	0.00
	Shipping	Outgoing UPS; calibrate fuel sender	10.248	10.25
2	Parts	Reusable beaded cable twist ties Nylon, 12-1/2" (pk of 50)	12.166	24.33
2	Parts	Maserati mufflers	420.00	840.00
100	Parts	14 AWG GPT Insulated wire - black, per ft	0.588	58.80
25	Parts	16 AWG GPT Insulated wire - salmon, per ft	0.70	17.50
25	Parts	.0156 "Douglas" bullet	0.42	10.50
1	Parts	Black rubber harness tape 3/4"	10.50	10.50
1	Parts	Demin tape 100' roll	14.00	14.00
50	Parts	4mm Stud ring terminal, 16-14ga non-insulated brass	1.05	52.50
50	Parts	5mm Stud ring terminal, 16-14ga non-insulated brass	0.91	45.50
	Shipping	Incoming shipping for wire, tape, & terminals	22.80	22.80
3.5	Chuck	nov 29 Layout wiring harness, tie up into individual branches; search through piles and pull out electrical parts, begin organizing; go through misc. parts.	115.00	402.50
3.25	Chuck	nov 30 Continue sorting, organizing, and boxing up parts.	115.00	373.75
6	Chuck	dec 1 Continue sorting and organizing parts, begin making lists of items yet to ve found and items known to be out of shop for other work.	115.00	690.00
3.75	Chuck	dec 2 Continue sorting parts and study photos.	115.00	431.25
7	Chuck	dec 5 Continue sorting parts, study photos.	115.00	805.00
6	Chuck	dec 6 Continue sorting parts, study photos.	115.00	690.00
3	Chuck	dec 7 Continue soritng parts, throw out junk, pack up parts to be saved for customer.	115.00	345.00

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

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Job: Maserati A6GCS FRUA

For:



Invoice Date: 1/12/2017

Invoice #: 2293

6.5	Chuck	dec 8 Continue soritng parts, throw out junk, pack up parts to be saved for customer. Search photos, identify parts we have and parts missing.	115.00	747.50
5	Chuck	dec 9 Continue sorting and identifying parts; go through bags of upholstery, pull out top and tonneau form a different car; clean and inspect side windows.	115.00	575.00
6.25	Chuck	dec 12 Continue identifying parts; discuss upholsetry work with Ivan.	115.00	718.75
6	Chuck	dec 13 Continue idtenifying and organizing parts; discuss upholstery work with Ivan and upholsterer.	115.00	690.00
5.75	Chuck	dec 14 Continue identifying and organizing parts; go to copy store to blow up wiring diagram from Maserati manual.	115.00	661.25
4.25	Chuck	dec 19 Continue identifying parts, study photos, delete duplicate photos; begin laying out all electrical parts.	115.00	488.75
6.75	Chuck	dec 20 Continue laying out all electrical parts; translate wiring harness diagram from Italian to English, match diagram to parts we have, note differences; discuss misc. questions with Ivan; inspect parts, note problems.	115.00	776.25
6.75	Chuck	dec 21 Continue studying and notating wiring diagram; lay out wiring harness sections, begin identifying and making wires.	115.00	776.25
6.75	Chuck	dec 22 Contiunue identifying wires in harness, study photos.	115.00	776.25
5.25	Chuck	dec 23 Continue identifying wires in harness, study photos.	115.00	603.75
	Consuma...	Consumable parts and supplies	25.00	25.00
	HAZMAT	Hazardous waste fees	5.00	5.00
		Marin County Sales Tax	9.00%	98.88

Total \$11,786.81

Payments/Credits -\$11,786.81

Balance Due \$0.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 2/9/2017

Invoice #: 2308

	Shipping	Outgoing UPS to restore nose badge	17.148	17.15
	Shipping	Outgoing UPS for spacing template	69.708	69.71
	Instrument	Instrument repair: total restoration of speedometer & tachometer; new temp gauge w/matching sender; new fuel gauge w/matching sender; new mechanical oil pressure (Mo-Ma)	5,418.00	5,418.00
7	Chuck	Jan 3 Continue going through wiring harness, identify and mark wires. Remove cover from Deviolux dimmer, check action. Study other wiring diagrams.	115.00	805.00
6.25	Chuck	Jan 4 Continue identifying wires, switches, and junction block arrangements.	115.00	718.75
7	Chuck	Jan 5 Begin making lists of electrical and other parts needed, link to photos. Make list, link to photos of missing parts for Jon DeBoer to look over.	115.00	805.00
2	Ivan	Jan 5 Meet with Jon Deboer and go over missing parts and the project. Oversee seat construction.	115.00	230.00
6.25	Chuck	Jan 6 Continue with DeBoer list, begin lists of other missing parts and parts to buy. Organize and name photo folders.	115.00	718.75
5.75	Chuck	Jan 12 Consolidate notes and lists, make up to do lists.	115.00	661.25
	Shipping	Outgoing UPS to restore nose badge	17.15	17.15
	Shipping	Outgoing UPS for spacing template	69.71	69.71
	Upholstery	Upholstery - rebuild and recover seats (Franzini Bros)	10200.00	10,200.00
		Marin County Sales Tax	9.00%	0.00

Total \$19,730.47

Payments/Credits -\$19,730.47

Balance Due \$0.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 5/5/2017

Invoice #: 2378

	Upholstery	Upholstery - labor to install screws and piant frames (Franzini Bros)	600.00	600.00
5	Chuck	feb 14 Organize, identify, and store parts.	115.00	575.00
4	Chuck	feb 15 Continue sorting, organizing, and storing parts. Make list of missing parts.	115.00	460.00
3.5	Chuck	feb 24 Layout all bumper parts, remove wrapping from bumpers, inspect. Make plan to fit bumpers and mounts to car, begin cleaning chrome residue out of threads.	115.00	402.50
6.5	Chuck	feb 27 Tap bumper bolt holes to remove chrome. Set up mounts on bumpers, make spacers to body, install mounts on car. Make up support stands, set bumpers in place, discuss poor fit and possible repairs.	115.00	747.50
5	Chuck	feb 28 Put car up on stands, level. Plot centerline of chassis on floor, plot various areas of front body on floor to determine differences side to side, vertically, and fore and aft. Fit grille to nose, note work needed to fit properly.	115.00	575.00
5.25	Chuck	march 1 Trim edges of grille to fit nose as well as possible, plan proper assembly and mounting.	115.00	603.75
6	Chuck	march 2 Set up rear bumper on mounts, compare to photo from Prudell's. Note apparent difference in curvature of main part of bumper, it seems as though some curvature was taken out, causing tips to point out. Prep. bumpers to be sent out for stripping. Continue to trim grille shell to fit properly. Holes in grille shell and mesh were not lined up, causing grille to be twisted in order to assemble. Re-work holes to line up and to allow screws to sit down and point straight.	115.00	690.00
	Parts	Misc. stainless steel hardware	60.046	60.05

Total

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Balance Due

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Job: Maserati A6GCS FRUA

For:



Invoice Date: 5/5/2017

Invoice #: 2378

2	Parts	Steel retangular bar 1/4" thick, 3-1/2" width, 1' legnth	21.448	42.90
1	Parts	3003 Aluminum, .063"thk, 36" x 48"	89.04	89.04
6	Chuck	march 6 Study photos, work with Ivan on missing parts. Order materials. Begin re-working grille trident assembly, make stud nut tubes, cut out poorly made ends of mounting bar, plan new mounting method. Pack up wiring harnesses for storage until new electrical components arrive.	115.00	690.00
7	Chuck	march 7 Fabricate brass backup bar to go inside grille trident mount bar, drill trident stud holes, begin drilling and tapping mounting screw holes in ends, shape backside to support stud nuts properly. Go over wiring ideas with Ivan, plan turn signal wiring changes.	115.00	805.00
5	Chuck	march 8 Continue making grille trident mounting bar, fit to grille. Plan trident oval surround mounting, make clay impression of top joint to grille, fabricate brass mount/ nut plate to replace ill-fitting, broken mount.	115.00	575.00
6	Brandon	march 9 Plan exhaust layout/ review Segal and Koogel cars for reference. Mock up new muffler system in place; install main inner panel on L side front fender and rear most inner panel; lay out exhaust pipe relief in rear most panel; order material for right side inner panel, rear most and front panels; order flange material for new exhaust flanges; locate proper exhaust tubing in rack bead blast emergency brake assembly for mock up; install gas tank to check for clearance.	115.00	690.00

Total

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For:



Invoice Date: 5/5/2017

Invoice #: 2378

6	Brandon	march 13 Transfer exhaust flange shape from original exhaust remnant to new material/ transfer punch hole locations; cut new flanges; tack pieces together and final shape on belt sander; drill bolt holes in mill; cut exhaust pipe through holes	115.00	690.00
6.5	Chuck	march 14 Continue making grille oval top mount, begin making lower mount.	115.00	747.50
6	Chuck	march 16 Fit and solder bottom mount to grille oval, make up final hardware, test assemble, disassemble. Remove mesh from grille shell, begin fitting shell to body in order to make tubes for mounting studs. Hone sharp edges of chrome that had been trimmed to fit shell to nose of car.	115.00	690.00
6.25	Chuck	march 17 Grind down lumpy welds inside nose behind grille stud holes, begin making tubes and feet to go over studs to bring nuts out where they are accessible.	115.00	718.75
4	Chuck	march 20 Continue making and fitting grille stud tubes, paint. Assemble grille oval, trident, and mesh into shell. Touch up paint inside nose where welds were cleaned up. Clean up from grille project. Begin fixing dents in turn signal flasher cover. Go through lists.	115.00	460.00
6	Chuck	march 21 Smooth out dents in turn signal flasher cover, sand and polish, plan new rubber base seal. Disassemble, clean and blast seat track parts, begin attempting to install on seats and car, nothing fit well at all, begin planning modifications.	115.00	690.00

Total

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Job: Maserati A6GCS FRUA

For:



Invoice Date: 5/5/2017

Invoice #: 2378

6	Chuck	march 22 Seat backs and bottoms had been assembled backwards, disassemble and re-assemble to check fit, disassemble again. Fit seat tracks to car, make up screws to fit. Straighten bent tracks, check level between tracks, were not level at all, plan shimming. Screw holes in seat bottoms did not match up with holes in tracks very well, begin pulling back bottom cover cloth to reveal holes. Bead blast misc. parts.	115.00	690.00
7	Chuck	march 23 De-staple and remove bottom seat covers, partially de-staple leather where welting interfered with seat tracks. Clean out track screw holes of wood and glue, tap threads in nut plates. Mount tracks on seats with the few holes that lined up, set up seats on table, measure pitch differences in left and right rails on each seat. Left seat rails were off by more than an inch, right ones by about 5/16". Fab. plywood mockup floor to set up seat tracks on. Install seat backs to determine what proper level should be. Begin organizing convertible top parts, remove fabric from wood bows, note damage. Begin assembling bows.	115.00	805.00
7	Brandon	march 22 Make cardboard patterns for insert style heat shields; form front and middle shield	115.00	805.00
2	Brandon	Mar 23 Drill out frame and tap for sheet metal screws; remove floor pan to inspect shield relationship to floor	115.00	230.00
	Sublet	Sublet labor - Repair enamel on emblem supplied by customer; strip, re-plate chrome (Maxwell Enamels)	316.38	316.38
12	Parts	46973 Galvanize flex tubing	5.16	61.92

Total

Payments/Credits

Balance Due

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(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 5/5/2017

Invoice #: 2378

1	Parts	Steel slotted flat head screws M6x1mm thread, 50mm long (pk of 50)	19.60	19.60
6	Parts	8x1.25 Adjuster	8.75	52.50
1	Parts	4130 Alloy steel sheet with material cert, .160" thick, 6"x12"	39.522	39.52
6.75	Chuck	march 24 Continue to sort out top parts, tap out threads that had been plated, note broken off screws that had been plated over. Study photos, begin test assembling parts on car.	115.00	776.25
6.25	Chuck	march 27 Continue installing top parts on car. Tap threads, note poor fit and bad geometry of many parts, missing parts, and poor condition of wood sections. Lay out top fabric, study how it was connected to top parts and to body. Discuss work to be done on top and seats with Ivan. Begin planning seat track modifications.	115.00	718.75
6	Brandon	march 27 Fabricate center heat shield; tap holes in frame rail for 5mm bolts and oversize holes on panels; machine bungs for nut plates; make tabs for nut plates; weld nut plates; lay out holes for nut plates and through holes in all panels.	115.00	690.00
6	Brandon	march 13 Transfer exhaust flange shape from original exhaust remnant to new material/ transfer punch hole locations; cut new flanges; tack pieces together and final shape on belt sander; drill bolt holes in mill; cut exhaust pipe through holes.	115.00	690.00

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
 Pennngrove, CA 94951
 (415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 5/5/2017

Invoice #: 2378

5	Brandon	march 14 Work on muffler layout; mock up muffler under car; cut and fit 2" pipe stubs on leading end of muffler; even up ends of muffler stubs on belt sander and fixture up on table; fix stub extensions with spreader block to hold stub center line and tack stub extensions on leading end of muffler; offer muffler under car; cut material for exit pipes after header collector flanges. run one test bend with 2" x.049" tube.	115.00	575.00
7	Brandon	March 15 Cut new piece of 2"X.049" for final bend out of header collector flange. Fill and tamp with sand; cap one end and plug fill end with wood; heat with torch and bend in vise; monitor heat distortion in bend process and dress blisters with body hammer to avoid over kinking; empty pipe of sand and trim to size on band saw; tack pipe on #2 header roughly in place for mock up; make up flex line and attempt to fit a length in place between header exit pipe and muffler.	115.00	805.00
6	Brandon	march 16 Strip emergency brake cables and housings cable housings; install housings for clearance to muffler;cut more 2" pipe for header exit pipe #2; fill tube and tamp with sand/cap ends; sand bend and metal finish pipe in vise; trim bend to suit best exit orientation; tack in place; mock up rear most inner panel to check pipe clearance.	115.00	690.00
	HAZMAT	Hazardous waste fees	3.00	3.00
	Consuma...	Consumable parts and supplies	7.00	7.00
		Billed out on 5-5-2017		
		Marin County Sales Tax	9.00%	33.53

Total \$19,610.44

Payments/Credits -\$19,610.44

Balance Due \$0.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 6/7/2017

Invoice #: 2503

4	Chuck	march 28 Remove seat backs, store. Jig up right seat bottom, cut off and modify some track mounts, tack to tracks, fit to car, plan further modifications.	115.00	460.00
6.5	Chuck	march 29 Continue fitting right seat to car, shim and move tracks to allow it to slide properly. Note interference with tunnel sections. Begin modifying left seat tracks.	115.00	747.50
5	Chuck	march 30 Continue modifying left seat tracks, fit to car, shim and adjust for proper sliding. Look at tunnel interference problems plan modifications.	115.00	575.00
6	Chuck	march 31 Continue adjusting left seat tracks and mounts. Study photos, clean and install floor panels and front tunnel. Install seats, look at clearance to driveshaft and hoop, begin modifying rear tunnel to fit as close as possible and to fit under front tunnel instead of on top.	115.00	690.00
6	Brandon	april 4 Rivet nut plates on heat shield flanges; mock up heat shields; reinstall flex hose and mufflers; adjust stub length on mufflers; r&d rear exhaust pipe and s bends after mufflers; install limit straps on frame for rear axle	115.00	690.00
5	Chuck	april 4 Continue modifying rear tunnel, narrowing it for better seat fit. Install seats, check fit, remove, begin modifying front tunnel for better fit.	115.00	575.00
6	Chuck	april 5 Continue modifying both tunnels, install seats and check fit. Remove driveshaft grease fitting that hit tunnel, make up and install short plug.	115.00	690.00
5	Brandon	april 5 Sand bend exhaust pipe from muffler to rear of the car	115.00	575.00

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

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Invoice Date: 6/7/2017

Invoice #: 2503

6.5	Chuck	april 6 Continue re-shaping tunnels and right outer floor panel for proper seat fit. Begin welding tacked together seat tracks and slotted screw holes, relocate and punch new holes. Straighten first track after welding.	115.00	747.50
6.5	Chuck	april 7 Continue welding and straightening seat track mounts, begin making proper spacers between inner floor tracks and their supports. Plan re-making cracked seat adjuster levers, order material.	115.00	747.50
3	Brandon	april 7 modify sand bent tube to get exact bend profile through rear end and leaf section of car	115.00	345.00
6.75	Chuck	april 10 Continue welding and straightening seat track mounts, fab. and tack spacers to inner floor track pedestals. Assemble and install seats and grille for photos. Begin making new seat adjuster levers.	115.00	776.25
3	Chuck	april 11 Erect top for photos, take down, remove grille. Continue making new seat adjusting levers. Study window winding mechanism.	115.00	345.00
5	Chuck	april 12 Continue making new seat adjusting levers, remove cast brass ends from old levers, sand plating off. Study window winder mechanisms, apply penetrating oil to all parts.	115.00	575.00
6	Chuck	april 13 Remove seats from car. Continue making seat adjusting levers, clean up cast ends, fit to levers. Silver solder ends to levers, file and sand. Begin making up missing lever springs and links.	115.00	690.00

Total

Payments/Credits

Balance Due

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5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 6/7/2017

Invoice #: 2503

5.75	Chuck	april 14 Continue making up springs and links for seat adjusters. Begin disassembling window winding mechanisms.	115.00	661.25
3	Chuck	april 17 Continue disassembling window winders, clean and blast parts, note problems, plan repairs.	115.00	345.00
5.5	Chuck	april 18 Go over wood projects with woodworker. Continue cleaning, blasting, and repairing window winder mechanisms.	115.00	632.50
3.5	Chuck	april 19 Make up stronger seat adjuster springs, test, re-make until strong enough. Continue repairing window winder parts.	115.00	402.50
5.25	Chuck	april 20 Install seat adjusters, install seats, test. Remove seats, remove tracks, prep. for plating. Straighten bent window winder tracks. Begin fitting windows to support rails.	115.00	603.75
3.25	Chuck	april 24 Continue fitting and repairing bent and misaligned window winder parts.	115.00	373.75
6	Chuck	april 25 Continue repairing and fitting winder parts, begin temporary assembly of left side mechanism. Remove exterior door handles and latches, remove new grease that had been swabbed over old grease, properly clean parts, note missing parts, bad threads etc., plan repairs.	115.00	690.00

Total

Payments/Credits

Balance Due

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(415) 924-9022

Job: Maserati A6GCS FRUA

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Invoice Date: 6/7/2017

Invoice #: 2503

6	Chuck	may 2 Clean and inspect door latch mechanisms, modify misaligned parts, lubricate, begin fitting to doors. Clean up threads on door latch exterior trim, determine thread pitches, order hardware. Begin fitting door lock cylinder to latch, make set screw to lock in place. Threads in latch were too loose, tap out to next size, make new set screw. Clean up body shop mess inside doors.	115.00	690.00
6	Chuck	may 3 Continue modifying and repairing door latch parts. Finish lock cylinder set screw, reshape lock tab to fit properly, modify exterior trim stud to clear lock tab, fit parts to doors. Disassemble glove box door lock and ignition switch lock, prep. All locks to go to locksmith to make missing keys. Disassemble rest of ignition switch, note problems, begin cleaning and repairing.	115.00	690.00
4.5	Chuck	may 4 Send locks off to make new keys. Clean and lube ignition switch parts. Remove old masking tape from bodywork. Inspect parts arriving from Italparts, test headlight sockets and bulbs, assemble headlights. Go over lists of parts still needed with Ivan. Continue sorting out door latches and hardware, begin making up missing latch pushbutton detent ball and spring.	115.00	517.50
5.25	Chuck	may 5 Finish detent ball and spring for right side door latch, make up same for left side. Assemble latch parts. Welded nuts inside back of both doors did not line up with latch holes, cut out nuts. Assemble and test all latch parts. Begin assembling window winder mechanism, remove bondo and paint from top bar mount holes on door.	115.00	603.75

Total

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5.5	Chuck	may 8 Fab. door latch nut plates, fit to doors. Modify window winder top bars and mount holes to fit properly. Begin fitting and adjusting right door latch linkage.	115.00	632.50
6	Chuck	may 9 Cut bad threads off of right door latch link, weld new back on, install, adjust. Shorten inside handle lock spring. Paint, drill, and rivet new nut plates to rear of doors, install latches. Straighten bent cross bars in both doors. Begin fitting all parts to top of right door, study photos, clean up and modify parts.	115.00	690.00
6	Chuck	May 10 Continue fitting top parts to right door. Clean up burrs, trim paint, find covered up screw holes. Remove dash and inside windshield frame, fit chrome trim to backs of windshield posts. Go to upholstery shop, order door brush channel material.	115.00	690.00
6	Chuck	may 11 Continue fitting parts to door tops and windshield posts. Order hardware. Begin making missing wood pieces for door tops.	115.00	690.00
6.5	Chuck	may 12 Continue making door top wood pieces, mark and drill screw holes , attach, modify to fit. Plan trimming of wood to accept window brush channel.	115.00	747.50
	Plating	Clear cadmium - seat rails (EPS)	244.50	244.50
	Plating	Strip front and rear bumper (Sherms)	300.00	300.00
6	Brandon	april 12 Plan exhaust hangers. Fabricate and weld tabs on exhaust and chassis.	115.00	690.00

Total

Payments/Credits

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Invoice #: 2503

6.25	Chuck	may 16 Go to upholstery shop, discuss window brush channel, bring back inner door panels. Remove grille from Feiber A6GCS , photograph and measure radiator blind arrangement to copy. Begin fitting windows to support channels, remove old fabric padding, make up temporary pads and rubber isolators for screws.	115.00	718.75
5.5	Chuck	may 17 Continue making and installing rubber window screw isolators. Straighten bent window parts, fit and assemble right window into door, adjust misc. parts.	115.00	632.50
6.75	Chuck	may 18 Continue installing and adjusting right window. Glass was curved, remove. Remove padding from other window, install. Lay out window seals and channels, begin fitting to windshield posts and window. Erect top, begin checking fit to window.	115.00	776.25
5.75	Chuck	may 23 Make up rubber pads for convertible top header to windshield frame, plan temporary mounts. Install window seal base on convertible top rail at top of right window, begin repairing left seal base that had been squashed with channellock pliers. Make up tools, anneal and re-shape base.	115.00	661.25
6.75	Chuck	may 24 Continue repairing left window top seal base, weld plier divots, file and sand, fit to top arm. Remove broken screws, tap out holes in both top arms. File and sand right side seal base, weld up and move three screw holes to proper location, fit to arm. Order screws.	115.00	776.25

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 6/7/2017

Invoice #: 2503

6	Chuck	may 25 Fit right side window seal base to top arm, file and sand base, install. Tap holes in conv. top rear window arms, file and sand seal bases, fit to arms, install. Conv. top main pivot studs were badly misaligned causing binding and twisting of top bows. Cut pivot bases from chassis, begin cutting up and remaking pivots.	115.00	690.00
3	Chuck	may 26 Continue modifying and testing top pivots, order hardware.	115.00	345.00
5	Brandon	may 26 Refit inner panels on front left side wheel well; resume mods on right side inner nose panel fit	115.00	575.00
	Shipping	Outgoing DHL Express to Franco Rodighiero for horn button repair/copy	119.364	119.36
	HAZMAT	Hazardous waste fees	6.00	6.00
	Consuma...	Consumable parts and supplies billed 6-12	7.00	7.00
		Marin County Sales Tax	9.00%	0.63

Total \$25,431.24

Payments/Credits -\$25,431.24

Balance Due \$0.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 9/19/2017

Invoice #: 2550

5.5	Chuck	may 30 Continue modifying and testing top pivots, re-shape main bow pivot arms and third and fourth bow pivot ends. Begin planning changes to linkage for arms above windows.	115.00	632.50
1	Chuck	may 31 Begin modifying and testing linkage for top arms above windows, order mockup latches.	115.00	115.00
6.75	Chuck	june 1 Continue modifying and testing top arm linkage, fab. temporary link clevises. Fit wooden header above windscreen to top arms, was too warped and twisted to use. Begin planning jig to hold top mechanism in place in order to make new header.	115.00	776.25
3	Chuck	june 2 Continue modifying top arm linkage. Begin making header fabrication jig, plan modifications to mounts connecting lower window arms to wood header.	115.00	345.00
3	Chuck	june 8 Continue making and adjusting top header jig, begin modifying corner brackets to fit properly.	115.00	345.00
5	Chuck	june 12 Modify header corner brackets, cut up left side, heat, blast and sand plating. Make new sections, weld and sand. Align corner brackets with clamp holes on windscreen frame.	115.00	575.00
5.75	Chuck	june 13 Continue modifying left header corner bracket, file and sand welds. Fit rear seat area trim to check for interference when folding top down. Lay out all switches and knobs to determine what types of knobs need to be made new. Begin looking at right side door window travel adjustment.	115.00	661.25

Total

Payments/Credits

Balance Due

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Job: Maserati A6GCS FRUA

For:



Invoice Date: 9/19/2017

Invoice #: 2550

6.25	Chuck	june 14 Adjust right side window travel angle. Clean, lube, and install old window rubber seals. Transfer window to left side, install, adjust travel angle, begin making paper pattern for new window.	115.00	718.75
5.75	Chuck	june 15 Make pattern for new left side window, transfer glass to right side, install and adjust, make pattern for new window.	115.00	661.25
1	Parts	4130 Alloy steel sheet, .100" thick, 6"x12"	31.612	31.61
2	Parts	Galvanized steel adjustable grip draw latch, 5-3/4"x1-5/16"	8.708	17.42
6	Brandon	may 30 Front left nose inner panel work continued. Extend lip in front to match grill opening. Rework upper edge on front nose panel and weld.	115.00	690.00
3	Chuck	june 19 Organize convertible top parts and work needed. Go over switch knobs with Ivan, determine what needs to be made, clean and polish knobs. Begin going over and consolidating all notes and lists.	115.00	345.00
3	Chuck	june 21 Discuss remaking window winder small gears with Brian, assemble parts. Get convertible top fabric out, look at how it was attached in various areas. Remove bow pull straps, install on bows, test action.	115.00	345.00

Total

Payments/Credits

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For:



Invoice Date: 9/19/2017

Invoice #: 2550

6.5	Chuck	june 22 Look at photos for instrument panel cover material. Inspect incoming convertible top header latches, compare to photos of originals, plan modifications. Begin fitting alum. trim at rear of body opening that covers rear edge of top fabric, plot which plugged up holes were trim screw holes. Grind off bondo plugs coming out of screw and nail holes under body lip, dig out screw holes, fit trim. Look through bags of material that came with car for missing welting at front of header, not found.	115.00	747.50
	Sublet	Sublet labor - key fitting and new keys for ignition, doors and glove box	177.024	177.02
1	Parts	CV top catches (Italy)	1,255.80	1,255.80
	Shipping	Incoming shipping, duties, and taxes for CV top catches from Italy	158.22	158.22
7	Brandon	june 1 Pull left side nose panel for dimensions and begin final fit on right side nose panel; add material to front of left side nose panel and trim as needed to mate to back edge of grill mouth; trim away upper lip of right side nose panel to fit.	115.00	805.00
6	Brandon	june 2 Add material at upper lip on right side nose panel to follow inner contour of upper front fender; weld and metal finish; add material at lower lip on right side nose panel to follow inner contour of lower front fender; weld and metal finish; make two tabs to fix front edge of right side nose panel to inner flange of grill opening, drill and hard rivet in place.	115.00	690.00

Total

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For:



Invoice Date: 9/19/2017

Invoice #: 2550

6	Brandon	june 5 Drill inner flange of grill opening for rivet holes to locate tab on right side nose panel; drill right side nose panel to fix to rivet flange on chassis and rivet holes on main right side inner panel; clecko in place; begin mock for forward right side inner panel; make templates and compare to left side forward panel.	115.00	690.00
6	Brandon	june 6 Finalize upper rivet seam on main right side inner panel and clecko completely; amend old threaded holes in frame to fix main panels to chassis, both left and right sides; trim out sheet metal for right side forward inner panel and begin trim/fit till margins are good.	115.00	690.00
6	Brandon	june 7 Cut material for forward right side inner panel mounting tabs; weld nuts to backsides of tabs; weld tabs to chassis; transfer holes to inner panel and test fit; final fit and weld small filler corner pieces.	115.00	690.00
6	Brandon	june 8 Hammer lower edge of right side forward inner panel to cope along fender strut and fit inside fender hem; roll edge of right side forward inner panel to mate to main panel and nose panel; hem rolled edge; make 6 nut plates for right side panels; drill and rivet 3 nut plates to forward panel, drill and mount; metal finish all welds on panel.	115.00	690.00
	Sublet	Sublet labor - Fee for consultation regarding parts sources in Italy. Maserati A6G/54 Frua Cabriolet #2104 restoration (Dottor ADOLFO ORSI, Italy)	1062.672	1,062.67
	Shipping	Outgoing UPS for seat rail plating	15.00	15.00

Total

Payments/Credits

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(415) 924-9022

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For:



Invoice Date: 9/19/2017

Invoice #: 2550

6	Brandon	june 9 Begin mock up for upper right side inner panel; bring in English wheel; layout rough shape in cardboard; roll tire relief into panel.	115.00	690.00
7	Brandon	june 12 Begin trim/fit of upper panel; more wheeling ; layout outer edge shape of panel to mate to upper wheel well hem; cut rough shape in sheet metal; shrink/stretch shape to mate to wheel well fender hem; make transfer bolts to mark bolt pattern on edge strip; drill holes and fix strip to fender hem.	115.00	805.00
6	Brandon	june 13 Layout inner strip to mate to main inner panel for upper right side panel; break strip 90 degrees and shrink to mate to radius; drill for nut plates and cleeko in place.	115.00	690.00
6	Brandon	june 14 Begin fitting wheeled section of upper right side panel to fender hem strip and main panel strip; trim and fit; tack section to both strips.	115.00	690.00
6	Brandon	june 15 Weld strips completely to upper inner panel section; hammer and dolly into rough shape; grind down welds; rivet nut plates into upper right side panel; remove velocity stack and dust sheild from carburetors for access; redrill and tap holes for upper panel in chassis to 5x8mm; weld in lower filler section to wrap around right side rear fender strut; metal finish welds; hammer rough shape.	115.00	690.00
6	Brandon	june 16 Make inner hood hinge support on right side chassis rivet strip; weld in; grind down filled rivet holes on rivet strip; hammer and dolly rivet strip; add inner strut tab on chassis, fab and weld; final cleeko assembly.	115.00	690.00
	Consuma...	Consumable parts and supplies	25.00	25.00
	HAZMAT	Hazardous waste fees	7.00	7.00

Total

Payments/Credits

Balance Due

For:

5701 Old Redwood Hwy
Penngrove, CA 94951
(415) 924-9022

Invoice #: 2550

9.00%	119.68
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Balance Due	\$0.00
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PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 12/4/2017

Invoice #: 2592

2	Chuck	june 23 Study photos, locate and drill nail holes through body for rear edge of convertible top, clean up.	115.00	230.00
2.5	Chuck	june 26 Grind burrs under body lip at rear of convertible top, study photos of wood pieces that top nails to which we don't have. Study photos of wood at rear of conv. top, begin plotting and uncovering holes for screws that attach wood to body lip.	115.00	287.50
1	Chuck	june 29 Continue with wood and screw hole planning at rear of top, make up sample piece of wood to represent shape.	115.00	115.00
10	Parts	85 Steel zinc 8x30 slot pan hd M/S	0.616	6.16
20	Parts	85 Steel zinc 10x35 slot pan hd M/S	1.834	36.68
1	Parts	360 Brass rod, 1/4" dia, 1' length	6.748	6.75
1	Parts	360 Brass rod, 3/8" dia, 1' length	13.608	13.61
1	Parts	360 Brass rod, 7/16" dia, 1' length	17.514	17.51
1	Parts	Steel thin hex nut, class 04, zinc-plated, M10x1.5mm thread, pk of 100	13.202	13.20
1	Parts	Steel thin hex nut, class 04, zinc-plated, M8x1.25mm thread, pk of 100	6.566	6.57
	Shipping	Outgoing UPS to have script re-done; 6-22-17	111.564	111.56
	Body	Body & paint - Golden script work (Franco Ragni)	446.328	446.33
4.25	Chuck	july 11 Begin disassembling top mechanism, test screw holes for integrity, begin planning pivot hardware needs. Revise list of work to be done on top.	115.00	488.75
2.25	Chuck	july 12 Continue planning hardware needs for convertible top, order. Disassemble top mechanism, remove pivot plates from chassis, set up for final welding.	115.00	258.75

Total

Payments/Credits

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For:



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6.75	Chuck	july 13 Weld and straighten top pivot plates. Make nut plates to mount bottom of plates, cut holes in chassis to install, rivet and weld. Move jackstands under rear axle, install door striker pins, add weight to car, test door latching.	115.00	776.25
4	Chuck	july 14 Measure conv. top pivot screws, order new to modify. Heat and flatten wave washers to use as thin washers for pivot screws, de-scale. Go through top hardware, purge unneeded items. Drill out more bondoed screw holes in rear body. Discuss project with Ivan and Brian.	115.00	460.00
3.25	Chuck	july 17 Make up drawing for missing conv. top linkage clevises. Second top bow from front had stripped screw holes where straps clamp to tube. Tube was extremely thin in that area, sand chrome and silver solder holes, drill and tap for machine screws instead of sheet metal screws.	115.00	373.75
3.75	Chuck	july 18 Tap out strap screw holes in top main bow. Sand chrome, silver solder, drill and tap strap screw holes in first bow. Inspect and mark chrome damage on all top parts.	115.00	431.25
3.25	Chuck	july 25 Continue conv. top hardware plan, cut and fit screws, assemble top parts.	115.00	373.75
5	Chuck	july 26 Straighten bent floorboard mounts, move holes, weld cracks.	115.00	575.00
2.75	Chuck	july 28 Continue setting up conv. top hardware, cut screws. Begin modifying chrome trim on body behind doors.	115.00	316.25
3.5	David	Aug. 7 Machine two steel threaded clevises for convertible top as per Chuck's drawing.	115.00	402.50
2.25	Chuck	aug 14 Send chrome trim behind door tops out for stripping. Begin fitting new brush channels to door window slots.	115.00	258.75

Total

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For:



Invoice Date: 12/4/2017

Invoice #: 2592

6.5	Chuck	aug 15 Continue fitting window brush channels, trim wood mounts, begin screwing channel to wood, fit to door, modify various parts for better fit.	115.00	747.50
4.5	Chuck	aug 17 Make and glue spacers for left door top inner trim to wood brush channel mount. Fab. new wood mount for right door, fit, drill screw holes.	115.00	517.50
5.75	Chuck	aug 18 Cut new brush channel and fit to right door, trim wood mount, install channel. Locate holes for screws from door top inner trims to wood mounts, drill, clean up and install screws. Clean up tools and materials.	115.00	661.25
1	Parts	Steel slotted flat head screw, M5x0.8mm thread, 12mm long, pk of 100	9.632	9.63
1	Parts	Steel cup-point set screw, black oxide, 8-32 thread, 3/8" long, pk of 100	15.246	15.25
	Shipping	Outgoing UPS 8-16-17; strip chrome trim	13.428	13.43
4	Chuck	Aug 23 Make inner brush channels, fit, install. Begin fitting door windows to new channels, adjust tracking.	115.00	460.00
6	Chuck	Aug 24 Heat and re-form right door top bar to fit brush channel, weld up and move two mounting holes that were misaligned, assemble and install. Install and adjust windows, fit to conv. top.	115.00	690.00
5.75	Chuck	Aug 28 Bead blast rusty door parts. Fit window winder/ door latch bars which didn't fit well at all. Bend and twist bars and mounting tabs as needed. Fit latch linkages and handles, adjust. Right latch handle set screw hole was blown out, silver solder brass slug into hole.	115.00	661.25
0.5	David	Aug. 28 Machine brass plug to repair interior door handle.	115.00	57.50

Total

Payments/Credits

Balance Due

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Pennngrove, CA 94951
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For:



Invoice Date: 12/4/2017

Invoice #: 2592

2.75	Chuck	Aug 29 Clean up silver soldered set screw hole in door latch handle, drill and tap, fit to latch. Plan repair of bent window winder handle knob.	115.00	316.25
4	Chuck	Aug 30 Go over misc. projects with Ivan, go through list of door and window work. Pack up window and patterns, send to glass shop. Continue reshaping trim pieces behind door tops. Drill out one window crank knob shaft that was bent, work with Ross on repair plan, clean up damaged handle, press new shaft into handle, prep. to silver solder plug into end of knob.	115.00	460.00
2.5	Ross	Aug 30 Dis-assemble handle for window winder. Machine knob for different axle setup. Make new axle and end cap for end of knob.	115.00	287.50
1.5	Chuck	Aug 31 Silver solder plug into window crank knob, sand and clean up. Work with Dave planning shoulder screws for conv. top.	115.00	172.50
1.25	Chuck	Sep 1 Finish sanding window crank knob. Begin making window and door latch handle spring trim cups.	115.00	143.75
1	David	Sept. 1 Machine die to form window winder bezels.	115.00	115.00
5.75	Chuck	Sep 5 Work with Dave to fab. two door handle spring trim cups, fab. three springs. Work with Dave making up two shouldered screws for conv. top over window arm pivots. Plan set screws needed for inside door latch handles, order. Plan and fit screws holding window winder handles to shafts.	115.00	661.25

Total

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2.5	David	Sept. 5 Work with Chuck to form window winder bezels in lathe with forming tool. Machine two shouldered screws for convertible top.	115.00	287.50
6.25	Chuck	Sep 6 Drill out link end holes to fit new shouldered screws, fit to conv. top, modify four washers to fit larger diameter. Remove screws to shorten shoulders, re-fit, check top folding action. Order hardware. Continue re-shaping crescent trims behind door tops.	115.00	718.75
7	Chuck	Sep 7 Continue re-shaping crescent trims behind doors, make up shaping tools, make up studs and silver solder to trim, fit and re-position studs, trim to length. Begin fitting and modifying "L" shaped trims ahead of them.	115.00	805.00
4.5	Chuck	Sep 11 Continue modifying "L" trims behind door tops, add to rear edges, cut left trim inner wall to allow trim to move outboard, begin planning wood support pieces under trims that went missing at body shop.	115.00	517.50
3	Chuck	Sep 12 Fab. and silver solder spacer piece to left side "L" trim, sand and fit to car. Plan wood support pieces under "L" trims.	115.00	345.00
4.5	Chuck	Sep 13 Continue making wood supports for "L" trims behind door tops, shape and fit to body.	115.00	517.50
4	Chuck	Sep 14 Continue making wood trim supports, drill holes and glue dowels. Discuss misc. projects with Ivan. Level chassis, begin setting up rear bumper on jackstands to determine what changes are needed to mounts for proper position.	115.00	460.00
	Consuma...	Consumable parts and supplies	15.00	15.00
	HAZMAT	Hazardous waste fees	3.00	3.00

Total

Payments/Credits

Balance Due

Job: Maserati A6GCS FRUA

For:

5701 Old Redwood Hwy
 Penngrove, CA 94951
 (415) 924-9022

Invoice Date: 12/4/2017

Invoice #: 2592

Marin County Sales Tax

9.00% 12.63

Total	\$15,677.31
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Payments/Credits	-\$15,677.31
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Balance Due	\$0.00
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PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 2/12/2018

Invoice #: 2696

2.75	Chuck	sept 19 Discuss conv. top work with upholsterer. Continue gluing and doweling "L" trim wood supports, make separate shim piece for right trim. Level rear of car.	115.00	316.25
2.25	Chuck	Aug. 20. Finish left side "L" trim wood support side spacer. Continue positioning rear bumper. Right rear fender is about 1/2" higher than left side, split difference and set bumper 1/4" higher on right side, begin re-shaping mounts. Discuss radiator blind with Ivan.	115.00	258.75
5	Chuck	Sep. 21. Bead blast and cut up front and rear bumper mounts, sand old welds. Inspect and clean up bumper bolt hole threads, note three bad holes for helicoiling. begin re-shaping and fitting rear mounts to bumper and body, study photos of Koogle car for position, begin tacking mounts together.	115.00	575.00
0.5	David	Sept. 21 Repair stripped threads in rear bumper with helicoils.	115.00	57.50
6.25	Chuck	Sep. 22. Continue re-shaping rear bumper mounts, weld up left side mount, adjust.	115.00	718.75
4.75	Chuck	Sep. 25. Weld up right rear bumper mount, adjust. Make up patterns for rear bumper arm shapes, plan how to re-shape. Discuss shape with Ivan, make up tensioning rod to pull arms in while heating and shrinking.	115.00	546.25
4.5	Chuck	Sep. 26 Begin shrinking right arm of rear bumper to pull in towards fender. Peel off, grind, and sand multiple thick layers of copper and nickel plating to get to bare brass.	115.00	517.50
3.75	Chuck	Sep. 27. Shrink and smooth bulges in rear bumper right arm bottom surface after moving in. Fab. special dolly to shrink top surface. Clean up.	115.00	431.25

Total

Payments/Credits

Balance Due

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Pennngrove, CA 94951
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For:



Invoice Date: 2/12/2018

Invoice #: 2696

5.75	Chuck	Sep. 28. Shrink bulges on top surface of rear bumper right arm, set up to move left arm. Heat and shrink to move left arm in several stages, peel off loosened plating, begin shrinking bulges.	115.00	661.25
6.25	Chuck	sept 29 Continue moving rear bumper left arm, shrink bulges, grind plating, smooth out bottom of arm.	115.00	718.75
5.25	Chuck	Oct. 2. Smooth tops of rear bumper arms, check on car. Move left side in a bit more. Lay out and begin making brass plate to add to front of right arm that angled away from body.	115.00	603.75
5.5	Chuck	Oct. 3. Shrink bulges on rear bumper left arm after moving in more. Continue making brass spacer plate for front of right arm.	115.00	632.50
4.5	Chuck	Oct. 4. Fit and trim spacer plate for front of rear bumper right arm, silver solder, clean up, grind and sand, fit to car, trim.	115.00	517.50
6.5	Chuck	Oct. 5. Rear bumper above right side mounts was warped, cut out mounts, grind and sand plating. De-solder rod running along top front corner of bumper, clean up.	115.00	747.50
4.25	Chuck	Oct. 31. Inspect and measure new windows, discuss with Ivan. Install radiator blind test piece, discuss modifications with Ivan. Build up paper thin rear bumper front tip with silver solder, begin sanding to shape.	115.00	488.75
3.25	Chuck	Nov. 1. Sand silver solder on repaired rear bumper tip. Plan and begin straightening bent section of rear bumper above right side mount.	115.00	373.75
5	Chuck	Nov. 2. Sand more plating from rear bumper, continue re-shaping bent area above right rear mount.	115.00	575.00
1	Parts	360 Brass rod, 1/2" dia, 1ft long	22.372	22.37

Total

Payments/Credits

Balance Due

5701 Old Redwood Hwy
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For:



Invoice Date: 2/12/2018

Invoice #: 2696

5.5	Chuck	Nov. 7. Continue grinding inside rear bumper, sand more plating. Fab dolly to re-shape dented area of bumper. Go over project with Mr. Pindler.	115.00	632.50
4.75	Chuck	Nov. 8. Continue making rear bumper dolly, grind more outside plating, begin filing plating from many low areas. Fab. bumper spreader bar and brace to allow bumper to be clamped to table vertically. Grind more inside plating.	115.00	546.25
2.5	Chuck	Nov. 9. Grind and file more plating from rear bumper.	115.00	287.50
6.25	Chuck	Nov. 10. Sand and file more rear bumper plating, modify vertical work brace. Begin hammer and dolly work to re-shape damaged area on right half of bumper.	115.00	718.75
6.25	Chuck	Nov. 13. Grind and sand more plating from rear bumper, continue hammer and dolly reshaping of right side, anneal as needed.	115.00	718.75
5.5	Chuck	Nov. 14. Grind plating and brazing from inside of rear bumper, continue re-shaping. Begin going over all lists with Ivan.	115.00	632.50
4	Chuck	nov 20 Prepare rear bumper to send to plating shop for further repair. Make up work order, note areas to be repaired, clean up. Begin work on front bumper. Fab. bracket to support center of bumper on jackstand, set up at front of car, begin measuring and noting problems.	115.00	460.00
3	Chuck	nov 21 Install grille for front bumper fit. Map out bumper mounting points on bumper and chassis, plot to floor. Set up bumper on stands, adjust height, move around to try to find a reasonable fit. Bumper was so badly misshapen it will need major re-working. Discuss with Brian.	115.00	345.00

Total

Payments/Credits

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 Pennngrove, CA 94951
 (415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 2/12/2018

Invoice #: 2696

Shipping	Outgoing UPS to have rear bumper prepped for chrome	213.00	213.00
5.25 Chuck	Nov. 30. Continue fitting and modifying new window winder gears, weld up cracks and slop in mounts, assemble and test, make adjustments. Un-rivet nut plates from panels behind headlights that were difficult to access, weld up and move holes, re-rivet.	115.00	603.75
4.75 Chuck	Dec. 1. Continue setting up window winder gears, weld up slop and cracks in mounts. Continue going over lists with Ivan.	115.00	546.25
4.75 Chuck	Dec. 4. Check front inner fender panels for tire clearance, was deemed inconclusive until test driven. Begin planning completion of exhaust system from primaries to mufflers, study photos. Remove left front inner fender panel around exhaust. Remove pipes from car to trim ends ahead of mufflers.	115.00	546.25
6 Chuck	dec 5 Install exhaust pipes. Determine location and lengths of flex tubing, begin cutting, trimming, and bending to proper shape at front of mufflers, fab. clamp to hold them in correct position. Remove and shorten secondary pipes, plan flex tubing and next section of rigid tubing back to mufflers.	115.00	690.00
5.25 Chuck	dec 7 Continue planning exhaust pipes ahead of mufflers, make up temporary flex pipes, begin making patterns for rigid pipes.	115.00	603.75
5 Chuck	dec 8 Continue making patterns for pipes ahead of mufflers. Make up pipe to be sand bent, heat and bend to make first pipe, cut open and clean up.	115.00	575.00
2 Parts	Klaxon button for car	795.452	1,590.90

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 2/12/2018

Invoice #: 2696

Shipping	Incoming shipping, duties & taxes for Klaxon buttons from Italy	93.73	93.73
Consuma...	Consumable parts and supplies	12.00	12.00
HAZMAT	Hazardous waste fees	10.00	10.00
	Marin County Sales Tax	9.00%	146.27

Total \$18,734.52

Payments/Credits -\$18,734.52

Balance Due \$0.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 3/15/2018

Invoice #: 2791

3	Chuck	Dec 11 Continue making new pipes ahead of mufflers.	115.00	345.00
3.5	Chuck	Dec 12 Continue making new pipes ahead of mufflers	115.00	402.50
5.5	Chuck	Dec 13 Blast and clean up new pipes ahead of mufflers. Cut and finish ends of new final stainless steel upper flex tubes, weld to secondary pipes. Mock up and mark flex pipe location on new pipes, remove and set up for welding.	115.00	632.50
1.75	Chuck	Dec 14 Weld upper flex tubes to new pipes, measure and cut lower flex pipes.	115.00	201.25
6.5	Chuck	Dec. 19 Clean up and tack ends of lower flex tubes, install and mark position, remove and tack. Install and check, remove and weld to lower secondary pipes. Repeat for flex to muffler connection. Begin planning spring clamp to chassis ahead of mufflers.	115.00	747.50
3.75	Chuck	Dec. 20 Install exhaust, plan and fab spring clamp ahead of mufflers.	115.00	431.25
3	Chuck	Dec 22 Remove interior panels and new firewall, plan hole transfer. Enlarge and move firewall mounting holes, install.	115.00	345.00
5.75	Chuck	Jan 3 Check fit of new horn button, note problems, plan modifications. Remove new firewall from car, transfer hole locations from old firewall to new. Locate and fit misc. parts to firewall, straighten bent flanges, un-rivet distributor sock from flange.	115.00	661.25
7.5	Chuck	Jan. 4 Clean up, de-solder, strip paint ,straighten, and repair parts that attach to firewall, including coil mounts, fresh air vent, heater, distributor sock flange, and electrical board. Begin disconnecting wiring from fuse boxes.	115.00	862.50

Total

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For:



Invoice Date: 3/15/2018

Invoice #: 2791

5	Chuck	jan 5 Continue fitting firewall parts. De-wire and remove fuse boxes, clean and polish phenolic electrical board, cut more threads on new board mount bolts. Study photos and mark de-mist duct mounting positions. Fab. new screen for fresh air duct, solder to mount ring. Dis-assemble firewall, store parts.	115.00	575.00
1.75	Chuck	Jan. 8 Re-locate one firewall hole. Discuss new horn button and new windows with Ivan.	115.00	201.25
2.5	Chuck	Jan. 9 Inspect new door windows, store old ones. Test fit windows in door top slots, right side was a bit tight. Disassemble and prep. to trim wood brush channel mount. Trim right door window brush channel wood mount, re-assemble and install, test window fit. Needed a little more clearance, begin removing. Test left window, fit was ok in channel.	115.00	287.50
6.5	Chuck	Jan. 17 Remove right window brush channel, trim wood mount more, replace and test. Clearance right door in front of window channel to fit new window. Fit window to mechanism, modify hardware, weld up and re-drill one mount hole to fit new window hole. Run window up and down, adjust mechanism, fit to convertible top.	115.00	747.50
5.5	Chuck	Jan. 18 Continue adjusting right window. Begin fitting left window, adjust. Begin welding up and moving one mount hole in lower channel to match hole in new window, fab. and weld extension pieces to mount area to allow hole to move.	115.00	632.50
0.75	Ross	jan 18 Make washers for dashboard, as per Chuck's request & drawing.	115.00	86.25

Total

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Invoice Date: 3/15/2018

Invoice #: 2791

3.5	Chuck	Jan. 22 Weld up mount holes on left lower window channel, add to edges in order to move hole. Continue moving one hole in left window lower channel, assemble and fit to door, make misc. modifications, remove and replace several times.	115.00	402.50
4.75	Chuck	Jan 23. Continue fitting and adjusting left door window, straighten bent track, investigate why window is bending slightly in fully raised position. Discuss misc. projects with Ivan.	115.00	546.25
	Body	Door glass (Franzini)	889.20	889.20
5	Chuck	Jan. 29. Top pulley on left door window winder was tight, mount bent. Remove rivet, straighten mount. Modify rivet, assemble left window top winder pulley. Install and test window and mechanism, clean up and organize after window project. Plan work to convertible top, mark screw locations and draw map. Disassemble top mechanism, begin prepping for machine work and plating.	115.00	575.00
3.75	Chuck	Jan. 30. Engrave conv. top screws for location, organize for head shaping machine work. Disassemble other top parts prep. and document for plating. Disassemble and remove door windows and mechanism. Remove brush channels, door caps, and body trim pieces behind doors, prep. parts for plating.	115.00	431.25
6.5	Chuck	Jan. 31. Organize parts from window and door project, store. Organize misc. parts and hardware. Begin fitting and modifying footbox and floor panels, study photos.	115.00	747.50

Total

Payments/Credits

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Invoice Date: 3/15/2018

Invoice #: 2791

6	Chuck	Feb. 1. Fit and modify foot boxes, floor pans, and front tunnel section. Tunnel and foot boxes had been modified and straightened previously but not fitted, were pretty far off and needed a lot of re-working.	115.00	690.00
5	Chuck	Feb. 2. Continue panel fitting. Re-shape and weld damaged left footbox, move front tunnel holes and re-shape front edge to fit footbox lips, clearance tunnel more for nuts on top of trans. Make pattern, cut and shape extension for front of tunnel, set up to weld.	115.00	575.00
5.5	Chuck	Feb. 5. Weld extension to front of tunnel, fit to car and trim to shape. Weld up excess holes, grind and file welds, flatten. Fab. new mount hole doublers, drill and countersink rivet holes, set up to rivet.	115.00	632.50
6	Chuck	Feb. 6. Rivet doublers to front tunnel. Fit rear tunnel, re-shape, move holes, trim rear end of front tunnel to fit rear tunnel. Plot hole locations for nut plates to connect front tunnel to toe boards and to rear tunnel, punch holes. Fab. doublers for rear tunnel mount holes to floor.	115.00	690.00
5.25	Chuck	Feb. 7. Weld up old mount holes on rear tunnel, grind and sand. Finish making doublers, rivet to tunnel. Make up 8 5mm nut plates, locate, drill and rivet 2 to rear tunnel. Plan further repairs and modifications to toe boards.	115.00	603.75

Total

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Invoice Date: 3/15/2018

Invoice #: 2791

5.5	Chuck	Feb. 8. Continue repairing toe boards. Make and weld patch for hole between left toe board, floor, and front tunnel. Grind down misc. lumpy welds on both toe boards. Fit tunnel to toe boards, straighten bent areas, move nut plate holes a bit. Weld and grind misc. cracks. Strip and clean up old cover panel for gearbox filler on front tunnel.	115.00	632.50
5.25	Chuck	Feb. 2. Repair split in left door top chrome trim. Remove right front inner fender panel, plan modifications to ill fitting rear end. Continue fitting foot boxes, re-shape outer sections that had been incorrectly flattened. Cut out badly scabbed in lip section on right box, re-locate misc. holes.	115.00	603.75
6	Chuck	Feb. 13. Continue modifying and repairing foot boxes. Un-rivet and remove damaged heat shields from left side box, clean asbestos residue from box surfaces, assist with search for new insulation and rivets. Continue re-shaping left box to fit chassis and other panels, cut out bad sections, fab. and weld in new. Make filler pieces for way oversized pedal holes, weld in. Plan modifications and repairs to to left side outer floor panel.	115.00	690.00
6.25	Chuck	Feb. 14. Sand welds on left footbox, fab. and weld new lip to outer edge, fit to chassis, locate new mounting holes. Anneal, cut up, re-shape, and weld corner panel to left of footbox, fit, locate mounting holes. Begin removing asbestos from footbox heat shields.	115.00	718.75

Total

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Invoice Date: 3/15/2018

Invoice #: 2791

6.25	Chuck	Feb. 15. Continue asbestos removal from left footbox heatshields. Continue fitting left footbox and corner panel. Cut and weld, re-shape, locate and drill holes in both panels. Begin same work on right footbox and corner panel.	115.00	718.75
5.75	Chuck	Feb. 16. Continue fitting and modifying right side footbox and corner panel. Fab. wood spacer block for footbox to chassis, locate holes, attach to box. weld up excess holes. Clean up and organize.	115.00	661.25
3	Parts	Unifrax 970F 1/16"x24"	11.186	33.56
2	Parts	Large 10mm Jiffy rivets, single cap style 100pk	23.80	47.60
	Consuma...	Consumable parts and supplies	20.00	20.00
	HAZMAT	Hazardous waste fees	4.00	4.00
		Marin County Sales Tax	9.00%	9.10

Total \$18,080.96

Payments/Credits -\$18,080.96

Balance Due \$0.00

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 12/31/2018

Invoice #: 2885

2	Chuck	Feb 20, 2018 Weld holes, sand, fit and shape corner panel outside of right footbox. drill new holes. Fit right outer floor panel, anneal and shape misc. areas. Fit right inner floor panel, trim, anneal and re-shape. Drill new sheet metal screw holes to replace holes that had been incorrectly tapped to 5mm. Fit right door sill trims. (3.75hrs @ NC)	115.00	230.00
1	Chuck	Feb 21 Continue welding holes and cracks in right side floor panels, fit and shape. (2.75hrs @NC)	115.00	115.00
2	Chuck	Feb 22 Weld and sand holes, shrink stretched areas of right side outer floor, fit. Begin fitting left side floor panels, anneal and re-shape, weld and sand holes. (2.75hrs @ NC)	115.00	230.00
2	Chuck	Feb 23 Continue fitting, welding, sanding, and shaping left side floor panels. (4.25hrs @ NC)	115.00	230.00
2	Chuck	Feb 27 Sand welds on left outer floor panel, fit and adjust both left floor panels. Fit tunnels to repaired floors, adjust holes. Remove panels to access left footbox, remove and adjust shape, replace and fit all panels. Plan adding more material to front edge of front tunnel. (3.25hrs @ NC)	115.00	230.00
2	Chuck	Feb 28 Make up templates for addition to front of front tunnel, fab. pieces. Fab. steel welding support to keep tunnel shape, jig up and weld additions. Sand welds, smooth out edge, trim and fit to other panels. Locate holes for pedals in left footbox. (3.75hrs @ NC)	115.00	230.00

Total

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Invoice Date: 12/31/2018

Invoice #: 2885

2	Chuck	March 1 Weld up and sand front mount holes in front tunnel, locate and punch new holes. Prep. and rivet old filler plug access panel on top of front tunnel, enlarge new hole on right side, fab. cover, punch holes. Remove all interior panels, weld and sand holes in right footbox. Make footbox to outer floor fit better, weld up and move some holes. Begin re-shaping footbox lip to match floor shape. (4.5hrs @ NC)	115.00	230.00
0	Chuck	March 2 Jig up and re-shape lip on right footbox where it meets outer floor panel, weld and sand. Weld and sand misc. footbox holes, begin taking out dent in right top corner. (1.5hrs @ NC)	115.00	0.00
2	Chuck	March 5 Pound out dents in right side footbox, weld up edges, cracks, and holes, sand. Repeat for left side footbox. Re-shape areas of right outer floor for better fit. Begin annealing and smoothing out dented heat shields for left footbox. (4hrs @ NC)	115.00	230.00
0	Chuck	March 6 Continue trying to repair left side foot box heat shields, were too fragile and rotten to fix. Begin making new panels. (5.5hrs @ NC)	115.00	0.00
1	Chuck	March 7 Continue making new footbox heat shields. Remove right front brake drum, hub and backing plate to allow for inner fender panel removal. Study photos, plan modifications to incorrectly made panels. (6hrs @ NC)	115.00	115.00

Total

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For:



Invoice Date: 12/31/2018

Invoice #: 2885

2	Chuck	March 8 Remove left front hub, drum, and backing plate. Remove right front shock. Anneal and re-shape areas of right front inner fender panel, drill rivet holes that had been welded up in panel and chassis. Form bulge in panel to clear footbox corner. (4.5 hrs @ NC)	115.00	230.00
0	Chuck	March 12 Continue making and adjusting left footbox heat shields, fit to car. Continue modifying and fitting left front inner fender panel. (5.75hrs @ NC)	115.00	0.00
2	Chuck	March 13 Weld, grind, and sand misc. cracks in left footbox. Transfer pedal and throttle linkage holes to new footbox heat shields, drill and file. Practice riveting for shields, set up and drill out holes, rivet shields to box , clean up. Install all interior panels, check fit. Continue fitting and adjusting right front inner fender panel. (4.5hrs @ NC)	115.00	230.00
1	Chuck	March 14 Remove right front inner fender panel, cut off mount tab that was incorrectly located, sand remnants of former mounts that had been cut off, plan replacements. Remove exhaust system and left front shock, begin removing inner fender panel. Remove all interior panels. (1.75hrs @ NC)	115.00	115.00
0.5	Chuck	March 15 Remove left front inner fender panel, anneal rear edge. Locate and re-drill rivet holes in right inner fender that had been welded up, make new mount tabs for rear edge, fit and set up for welding to chassis. (1.75hrs @ NC)	115.00	57.50

Total

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Invoice Date: 12/31/2018

Invoice #: 2885

1	Chuck	March 16 Jig up and weld new mount tabs on chassis for rear edge of left front inner fender panel, very difficult access. Enlarge rivet holes in top edge to 3/16". fit panel, adjust shape. (2.75hrs @ NC)	115.00	115.00
0	Chuck	March 19 Anneal parts of right front fender rock guard, install. Several areas did not fit properly, begin trimming and re-shaping, install and remove repeatedly after modifications. Remove and tap out nut plates. Anneal left side rock guard. (5.5hrs @ NC)	115.00	0.00
0	Chuck	March 21 Re- shape right front rock guard to fit properly. Anneal, shape, fit, repeat several times. (1.25hrs @ NC)	115.00	0.00
0	Chuck	March 22 Continue modifying right front rock guard, study Koogle photos, determine that upper end was too long, plan shortening. (1.5 hrs @ NC)	115.00	0.00
0	Chuck	March 23 Study photos of Koogle rock guards which show some tire rub on top outer edge of guard. Wheel bump clearance on ours was made wrong and would have resulted in worse rub or possible fender damage. Begin major re-shaping. Study Koogle handbrake photos and Nearburg A6 to plan cable routing and attachment. (6.25 hrs @ NC)	115.00	0.00

Total

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Invoice Date: 12/31/2018

Invoice #: 2885

1.5	Chuck	March 26 Set up to check front suspension bump travel and tire clearance for rock guard re-shape. Install backing plates, hubs, and drums. Disconnect swaybar. Remove springs and perches. Right perch to a-arm fit was not good, surfaces weren't flat. Sand flat, assemble and test. Grind bumps from inside of both perches caused by bolts that were too long. Clean up bolt threads. Install wheels and check clearance, plan guard re-shape. Bump rubbers are too soft, suspension bottoms when pushed up by hand. Discuss making new. (5hrs @ NC)	115.00	172.50
1.5	Chuck	March 27 Remove and clean up bump rubbers. Anneal and continue re-shaping right side rock guard. Lip on guard that mounts to inner fender panel was incorrect according to Koogole photos, begin removing. Lip on right front fender that rock guard mounts to had a nut plate that was bent such that a corner of it was poking into fender, causing a dent and paint cracking. Squeeze back into proper position. (4.5hrs @ NC)	115.00	172.50
0	Chuck	March 28 Continue re-shaping right front rock guard, study photos. (3hrs @ NCc)	115.00	0.00
0	Chuck	March 29 Continue rock guard re-shape, study photos, plan re-shape of left side guard. (5.5hrs @ NC)	115.00	0.00
1	Chuck	March 30 Fabricate and weld new outer lip section for right side rock guard, weld misc. holes and cracks, sand welds. Begin smoothing out hammer dents. (4hrs @ NC)	115.00	115.00

Total

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Invoice Date: 12/31/2018

Invoice #: 2885

4	Ryan	April 2 Begin assessing wiring loom project. Review project with Chuck to get a sense of research, etc. already done. Gather all relevant pictures and download to my tablet. Spend some time looking over Nearburg Maserati A6 Zgato to get a sense of general theme, materials used, etc. Review materials on hand that had been previously gathered for this project.	115.00	460.00
1.5	Chuck	April 2 Continue smoothing dents from right rock guard, cut incorrect mounting lip from inner edge, re-shape and trim to fit. Plan modification to incorrect lower edge shape. Inner fender panels had large cut outs at lower meeting point with rock guards that do not appear to be correct. Fab. patches, begin welding in. Go over wiring and electrical parts with Ryan. (3.5hrs @ NC)	115.00	172.50
5	Ryan	April 3 Continue working on gathering information, reviewing photos, etc. for wiring harness project. Begin laying out materials and work space. Review wiring diagrams and notes assembled by Chuck. Begin assessing individual electrical components on shelf.	115.00	575.00
1	Chuck	April 3 Weld filler patch to right front inner fender, weld up misc. holes. Fab. and weld addition to corner of right front inner fender panel, sand welds. Begin re-shaping incorrect lower edge of right rock guard. Continue working with Ryan on electrical items. (4.25hrs @ NC)	115.00	115.00

Total

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Invoice #: 2885

3	Ryan	April 4 Continue figuring out scope of wiring loom project. Begin going through individual electrical components. Begin writing out questions that need to be answered regarding certain electrical functions. Will take a trip to visit Koogle car to help answer these questions in the future. (3hrs @ NC)	115.00	345.00
0.5	Chuck	April 4 Reshape and trim right rock guard lower edge and inner edge. Fab. inner edge "L" brackets, locate, punch holes in guard and inner fender, install, re-shape misc. areas of panels. Begin fitting right nose panel at front of main inner fender panel. Work with Ryan on electrical items. (3.75hrs @ NC)	115.00	57.50
3	Ryan	April 5 Continue servicing individual electrical components and testing for proper function. Many of the "new" parts purchased have required attention for proper function. Begin making notes about specific wiring connections between components.	115.00	345.00
1.5	Chuck	April 5 Make top "L" bracket for right rock guard into a nut plate, prime and rivet all three brackets to guard. Weld and sand slotted holes. Re- drill right inner fender panel mounts to chassis for sheet metal screws instead of 5mm screws, re-shape lower rear corner to fit to chassis. Fit right nose panel, was improperly shaped and did not meet up with chassis, begin re-shaping. Right radiator mount was bent down, remove radiator and straighten mount. (2.5hrs @ NC)	115.00	172.50

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For:



Invoice Date: 12/31/2018

Invoice #: 2885

1	Chuck	April 9 Continue fitting right nose panel, re-shape, weld up holes that no longer fit. Fit to inner fender panel, re-drill holes. Front of panel and mount tabs did not fit properly, un-rivet tabs and begin re-shaping tabs and panel. Flanges from panel to body were made with large gaps, plan cutting off and re-making. (5.25hrs @ NC)	115.00	115.00
0	Chuck	April 10 Continue re-shaping right nose panel and mount tabs. Cut off incorrectly made flanges from panel to body, make templates, fab. new flanges, fit to panel and body. (6.25hrs @ NC)	115.00	0.00
0	Chuck	April 11 Fit new flanges to right nose panel, weld, fit, and shape to body. Panel did not fit to nose flange after all the re-shaping, weld and sand to fit properly. Begin welding up rivet holes that also no longer lined up. (5.5hrs @ NC)	115.00	0.00
6	Ryan	April 11 Continue going through, testing, and servicing individual electrical components. Continue, sorting out specific electrical connections and questions.	115.00	690.00
0	Chuck	April 12 Weld, sand, and re-drill misc. holes in right inner fender panel and nose panel. New panel behind headlight was made wrong in several areas, cut and re-shape various sections, fit to chassis and inner fender, plan modifications or replacement. Bumper stay tube had been welded back in improperly and was spaced away from body instead of touching. Plan moving tube. (6hrs @ NC)	115.00	0.00
5	Ryan	April 12 Continue going through, testing, and servicing individual electrical components. Continue, sorting out specific electrical connections and questions.	115.00	575.00

Total

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PHIL REILLY & CO, INC. AUTO RESTORATION

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Invoice Date: 12/31/2018

Invoice #: 2885

1	Chuck	april 13 Make up heat shields, heat and move right front bumper stay to correct position. Continue planning proper shape of panel behind right headlight, make up templates, cut and re-shape panel several times. (5hrs @ NC)	115.00	115.00
0	Chuck	April 16 Continue making templates to modify panel behind left headlight. (1.25hrs @ NC)	115.00	0.00
3	Parts	Fiberfrax 970J Baper 24w	21.70	65.10
	Machine	Machine shop services: reverse engineer and model window crank gear; CNC new window crank gear out of bronze. (Hasselgren CNC)	678.00	678.00
		Marin County Sales Tax	9.00%	5.86

Total \$7,533.96

Payments/Credits -\$7,533.96

Balance Due \$0.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
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(415) 924-9022

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For:



Invoice Date: 12/31/2018

Invoice #: 2927

2	Chuck	April 17, 2018 Install radiator, set up and clamp in plumb position. Fit panel at right side of radiator, study photos for position and mount hole locations. Right side bracket on radiator was bent, remove, straighten, replace. Re-shape side panel, inner fender panel, and nose panel to fit together, remove and replace radiator several times. (3.25hrs @ NC)	115.00	230.00
1	Chuck	April 18 Continue re-shaping panel at right side of radiator, fab. new flange section at bottom, weld and sand. Weld up old mount holes. plot and drill new holes. Drill new holes for rivets linking inner fender and nose panels that were incorrectly located. Continue making templates, begin making new panel behind right headlight to replace incorrectly made one. (4.75hrs @ NC)	115.00	115.00
0	Ryan	April 18 Continue going through, testing, and servicing individual electrical components. Continue, sorting out specific electrical connections and questions. (3.5hrs @ NC)	115.00	0.00
1	Chuck	April 19 Continue making panel behind right headlight, adjust bends, fit and trim. (4.75hrs @NC)	115.00	115.00
3	Ryan	April 19 Continue going through, testing, and servicing individual electrical components. Continue, sorting out specific electrical connections and questions. (4hrs @ NC)	115.00	345.00
2	Ryan	April 20 Continue going through, testing, and servicing individual electrical components. Continue, sorting out specific electrical connections and questions. (5hrs @ NC)	115.00	230.00

Total

Payments/Credits

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For:



Invoice Date: 12/31/2018

Invoice #: 2927

0	Chuck	April 23 Continue making headlight panel. Lower mount was incorrectly located, cut off and re-weld. Locate and drill mounting holes. Beat shallow dish shape into panel to stiffen unsupported area. Begin shaping lower edge to bottom of fender. (5.75hrs @ NC)	115.00	0.00
1	Ryan	April 23 Continue going through, testing, and servicing individual electrical components. Continue, sorting out specific electrical connections and questions.	115.00	115.00
3	Chuck	April 24 Continue shaping lower edge of headlight panel, fit and trim other areas, plot and punch brake duct hole. Remove main inner fender and nose panels, weld up incorrect holes, plan adding to front of main panel that was made too short. Discuss electrical work with Ryan. (3hrs @ NC)	115.00	345.00
4	Ryan	April 24 Continue going through, testing, and servicing individual electrical components. Continue, sorting out specific electrical connections and questions. Modify mounting new hardware for main electrical mounting board. (3hrs @ NC)	115.00	460.00
0	Chuck	March 25 Go through notes and all photos, make up list of photos for Ryan to take of Koogler car. Add section to front of right inner fender panel that was too short, weld misc. holes, sand, re-shape misc. areas. (6hrs @ NC)	115.00	0.00

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 12/31/2018

Invoice #: 2927

6.5	Ryan	April 25 Continue going through, testing, and servicing individual electrical components. Continue, sorting out specific electrical connections and questions. Go over list with Chuck of specific views requested from Koogle car in preparation for my trip down to gather information and do further research. Begin making list of supplies and tools I need to take with. Disassemble windshield washer pump. Pump body was dented and plunger hard to operate. Remove dents, clean parts, resolve plunger stiffness. Soda blast knurled mounting hardware, pump distribution head. Order special hardware to reassemble. Glue pump bulb back in place after cleaning.	115.00	747.50
2	Chuck	April 26 Rivet mounting tabs to right nose panel, sand welds. Shape lip on right radiator side panel, weld and sand. Begin fitting left inner fender panels, plan modifications. Cut mount tab for panel behind headlight that was improperly located, sand welds. Remove old masking tape from inner fender area, mask wheel arch. Study photos. (3.75hrs @ NC)	115.00	230.00
2	Ryan	April 26 Continue going through, testing, and servicing individual electrical components. Continue, sorting out specific electrical connections and questions. Continue making list of items I need to take on trip to gather information from other car,	115.00	230.00
1.5	Ryan	April 27 Reassemble windshield washer pump unit with new rivets. Pack bag of supplies for research trip on Monday.	115.00	172.50

Total

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5.25	Chuck	April 30 Anneal left main inner fender panel, fit to chassis, re-shape misc. areas. Anneal left side rock guard, begin major re-shaping like right side.	115.00	603.75
2	Ryan	April 30 Travel down to Burlingame to take additional photos and gather electrical system information from Koogle car. Take many shots of various details for Chuck. Fully asses all aspects of electrical system functionality. (6hrs @ NC)	115.00	230.00
0	Ryan	May 1 Upload new photos into system, review. Get new photos onto Chuck's computer. Make a few more notes about observations from yesterday's trip. (1.5hrs @ NC)	115.00	0.00
0	Chuck	May 2 Continue modifying right rock guard. Make up list for more new photos of Koogle A6. (6.25hrs @ NC)	115.00	0.00
2	Chuck	May 3 Continue rock guard modification, Fab. and weld new top outer edge, sand welds. Move holes, smooth hammer marks, re-shape misc. areas. (5.25hrs @ NC)	115.00	230.00
1	Chuck	May 4 Continue re-shaping left rockguard. Fab. mount tabs for inner edge, locate and drill holes. install. Make templates for filler piece around exhaust pipe cutout that had been incorrectly made, fab. filler, weld to panel, sand welds, fit and trim. Re- shape lower part of panel to make more clearance for exhaust. (5.25hrs @ NC)	115.00	115.00

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1.5	Chuck	May 7 Fab. patch for missing section of left rock guard, weld and sand. Weld up ovalled screw holes, sand, re-shape. Prime and rivet mount tabs, install and final fit, trim. Remove exhaust. Flatten bent left radiator side panel and fresh air duct. Locate and drill rivet holes in left main panel that were welded up. Begin shaping and welding patch for large incorrect cut out in lower edge of main panel. (4.5hrs @ NC)	115.00	172.50
0	Chuck	May 8 Weld, sand, and shape patch in lower edge of left main inner fender panel. Begin fitting and modifying left nose panel. Rivet flange for main panel on chassis was misshapen, remove radiator and re-shape flange, straighten bent left side bracket on radiator, install radiator. Fit panel at left side of radiator to nose panel, re-shape nose panel to fit. Weld up and re-drill mount holes on side panel. Rivet holes for main panel to nose panel were incorrectly located, map out proper location. (6.25hrs @ NC)	115.00	0.00
2.5	Chuck	May 9 Re-locate and drill left main panel to nose panel rivet holes in nose panel. Cut and shape main panel lower cut out patch to allow installation. Fit main and nose panels to chassis, adjust and re-shape, transfer new hole location. Begin fitting left headlight panel to use as template, anneal, flatten, and trim. Outer mount tab on chassis had been located incorrectly, cut off and re-position, weld back on. Weld center mount tab in correct position. (4hrs @ NC)	115.00	287.50

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1	Chuck	May 10 Continue re- shaping and fitting left headlight panel, add template card board to achieve proper shape. Cut out new panel, begin bending, shaping and fitting. (4.75hrs @ NC)	115.00	115.00
2	Chuck	May 14 Continue fitting new left headlight panel, transfer and drill holes, sand mount tab welds. Anneal and begin shaping complex lower edge of panel. (3.5hrs @ NC)	115.00	230.00
5	Chuck	May 15 Continue shaping left headlight panel lower edge, give panel slight curve to stiffen unsupported area, plot and cut brake duct hole. Note remaining work to be done on nose and main panels, remove. Anneal nose panel flanges at fender, un-rivet and begin modifying and re riveting mount tabs at front. Locate correct hole position for left radiator side panel. (2hrs @ NC)	115.00	575.00
4.75	Chuck	May 16 Properly rivet left nose panel mount tabs, weld and sand excess holes. Patch, weld, and sand holes in left radiator side panel. Weld and sand numerous holes in left main panel, anneal and begin re-shaping lower edge at rear of panel.	115.00	546.25

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6	Chuck	May 17 Continue re-shaping lower rear edge of left main panel, fit to chassis. Install all left side panels together, fit and adjust, begin drilling out cleco holes, fit with final size hardware. Remove corroded, stuck cap from brake fluid reservoir, drain and clean up mess. Install reservoir, adjust holes to fit properly. Install fresh air duct in left radiator side panel, adjust panel mount holes so that duct cleared reservoir. Anneal and re-shape air duct hose clamp, plan modification to clamp mount that had been crudely cut up.	115.00	690.00
6.5	Chuck	May 18 Study photos of fresh air duct hose clamp, it had been made to mount with an American voltage regulator on the backside of the mounting bracket next to the exhaust manifold. Plan mounting the correct Marelli regulator on the front side of the bracket and making a new hose clamp mount. Finish cleaning up brake fluid reservoir. Organize and store parts and hardware. Fit proper hardware to mount nose panels to grille opening. Fit all right side panels with final size hardware, smooth out dented shock absorber heat shield. Clean up all front inner fender panels, organize for painting.	115.00	747.50
2	Chuck	May 21 Continue organizing parts and hardware. Install all interior panels, note final work to be done. Assemble seat tracks, install seats and check clearances on modified panels. (3.75hrs @ NC)	115.00	230.00

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3.5	Chuck	May 22 Remove seats from car, disassemble tracks, write down sequence. Install throttle linkage shaft on firewall, check fit of cover panel. Shaft had been rubbing hard on panel, fit and modify to clear and to fit repaired footbox and new heat shield.	115.00	402.50
5	Chuck	May 23 Continue fitting and modifying throttle linkage cover, drill mount holes, plan ways to seal pedal slot to keep exhaust heat out of interior. Study photos, mark firewall and other panels for wiring holes, routing, location of components, etc. Continue making final changes and adjustments to interior panels.	115.00	575.00
4.25	Chuck	May 24 Install main inner fender and nose panels for wiring plans. Begin list of work to be done on chassis for black paint touch up. Weld up missing portion of windshield washer bottle mount that had been cut off of chassis by body shop for unknown reason, prep. to weld to chassis. Organize misc. notes. Fit door sill trims to check status of sheet metal screw holes. Remove left door to drill out hole that had been welded up.	115.00	488.75
5.5	Chuck	May 29 Drill door sill screw hole, clean up left door hinge pins, remove vise grip burrs, clean paint out of hinge bores, grease pins and install door. Fit panels at sides of rear seat, anneal and re-shape, note holes to be welded up in panels and chassis. Fit trim piece at top of rear seat, note holes to be welded up in chassis.	115.00	632.50
0.75	Chuck	May 30 Sand, drill out, and clean upholstery glue from holes in rear seat side panels to be welded.	115.00	86.25

Total

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1	Parts	Low-carbon steel bar, 2mm thick, 25mm wide, 6ft long	16.562	16.56
100	Parts	551 Brass 4x6 slot flat point SS	0.35	35.00
1	Parts	Slippery nylon rod 1-1/4" dia, 1ft length	13.41	13.41
		Marin County Sales Tax	9.00%	5.85

Total \$10,363.32

Payments/Credits -\$10,363.32

Balance Due \$0.00

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Invoice #: 3001

1	Chuck	June 4, 2018 Weld up holes in rear seat side panels.	115.00	115.00
5.25	Chuck	June 5 Sand welded up holes in rear seat side panels, fit, drill several new holes. Remove tunnels and floor panels, weld, sand, and re-locate several holes. Remove footboxes.	115.00	603.75
0.5	Chuck	June 7 Blast nut plates, drill out holes in footbox tunnel flanges, install nut plates to locate rivet holes.	115.00	57.50
5.25	Chuck	June 8 Drill footbox tunnel nut plate rivet holes, prime plates, rivet, repeat for trans. filler cover panel nut plates and rear tunnel nut plates. Remove firewall and front inner fenders. Pound more clearance into right main inner fender panel for right footbox. Empty out trunk, look at trunk floor that had been painted but fit badly, plan repairs, look at clearance to fuel tank.	115.00	603.75
5.75	Chuck	June 11 Remove fuel tank, exhaust hangers, handbrake cables, and rear bumper mounts. Fit trunk panel. Re-shape spare tire cradle that had been flattened. Go over work to be done before going to paint shop, make lists. Remove new exhaust heat shields, re- shape and trim to fit properly, plan and begin making tabs for unsupported outer ends of panels.	115.00	661.25
6.25	Chuck	June 12 Drill and tap exhaust heat shield outer mount tabs, strip paint from chassis, set up and weld tabs. Fab. and rivet shim to front panel for proper spacing to chassis. Strip paint from areas of bar behind rear seat that had multiple holes drilled for mounting trim strip, weld and sand holes. Remove and store misc. parts in preparation for trip to body shop. Remove convertible top pivot plates , prep. for welding nuts to them. Clean up tools, organize parts.	115.00	718.75

Total

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6	Chuck	June 13 Strip and weld nuts to convertible top pivots. Weld crack in exhaust heat shield panel. Drill out left bump rubber mount hole to fit new rubber, install, test. New rubbers were shorter than old, suspension bottomed on chassis. Fab. test spacer, install, test, deemed ok.	115.00	690.00
5	Chuck	June 14 Drill out right side bump rubber hole, clean out dirt and rust from mount pocket, test fit and compress new rubber. Work with machine shop to make proper spacers, assemble, paint, install. Compress and wire up springs, install. Swaybar clamps on chassis were new parts that had slotted holes and improper shape. Plan welding and re-shaping. remove sway bar from chassis. Prep. to install brake backing plates, clean up bolts, enlarge holes in dust shields.	115.00	575.00
1	David	June 14 Machine two aluminum bump-stop spacers for front suspension.	115.00	115.00
5.25	Chuck	June 15 Install brake backing plates and hubs/drums. Remove radiator, driveshaft, transmission, and distributor. Clean wheels and tires, set tire pressures, install, put car on ground. Remove engine.	115.00	603.75
1	David	June 15 Assist Chuck in removing transmission and engine from chassis.	115.00	115.00

Total

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6	Chuck	June 18 Remove trunk lid and doors, clean up right door hinges and pins. Hang doors and trunk lid for storage. Remove steering column and brake light switch. Strip paint from chassis, set up and weld windshield washer bottle mount. Remove tape from misc. areas to be painted. Cut more threads and shorten radiator mount bolts that had not been modified when mounts were shortened. Lay out front bumper and parts to send to body shop to be re-made. Consolidate notes and lists.	115.00	690.00
5.75	Chuck	June 19 Continue shortening radiator mount bolts. Go through parts and hardware, sort and store. Remove paint from right door hinges on chassis. Begin planning and making radiator blind cable clamp for missing radiator blind using Nearburg A6 blind as pattern, order material.	115.00	661.25
5.75	Chuck	June 20 Continue making radiator blind cable clamp. Make up tooling, begin making blind roller mounting bracket.	115.00	661.25
3.75	Chuck	June 21 Continue making radiator blind mount bracket, fit to radiator and blind. Make top pull bar for blind, discuss sewing pocket for bar with Jennifer. Look at cable and other blind parts, plan work to be done.	115.00	431.25
0.75	Chuck	June 22 Begin making stand to support doors on table for work on windows, regulators, latches, etc.	115.00	86.25
4.25	Chuck	June 25 Buy threaded rod, make stand to support doors on bench. Begin assembling window regulator and latch mechanisms, sort out proper hardware. Clean up misc. bad threads.	115.00	488.75

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6.25	Chuck	June 26 Continue assembling left door mechanisms, sort out hardware. Door lock tumbler stop pin had been incorrectly installed by locksmith, re-position and clearance tumbler body for proper action. Set up and test latch and lock mechanism. Window crank handle screw holes were not properly countersunk, grind out and change countersinks to proper shape on both handles. Make up list and drawings of parts to go to chrome shop. Plan removal, painting, and re-cabling of window mechanism.	115.00	718.75
3	Chuck	June 27 Disassemble left door window mechanism. Remake set screw arrangement for door interior latch shaft. Clean, mask, and paint mechanism and door top parts.	115.00	345.00
4.75	Chuck	June 28 Photograph and document panels and misc. parts to be sent to painter. Assemble left door window mechanism, run winding cable into position, check action. Attempt to soft solder stop washer on one end, would not take solder. Investigate cable makeup, turned out to be lubricated stainless steel with a plastic core thread. Splay end, cut out thread, clean out lubricant, silver solder to washer. Test by pulling forcefully in vise, deemed ok. Cut off and repeat.	115.00	546.25
5.75	Chuck	June 29 Wind right door cable through mechanism, silver solder end, attempt to assemble, cable was a bit short. Make up new cable, install, test, adjust. Disassemble, locate and weld lower window stop to pillar, touch up paint.	115.00	661.25

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6.25	Chuck	July 2 Discuss radiator blind sewing test. Loctite nuts on left door exterior chrome trim. Lube window mechanism, install, adjust, touch up paint. Paint, lube, and install door lock and latch parts. Install door top cap and brush channels. Install window, test action. Window rubbed on winder cable drum, plan adjustment.	115.00	718.75
3.75	Chuck	July 3 Seal wood roller on new radiator blind. Disassemble window mechanism, twist horizontal brace to move cable drum away from window, reassemble. Front end needed more twist, repeat, test, fit ok, cleared window. Grind weld on door mount that interfered with brace.	115.00	431.25
3.75	Chuck	July 5 Test window action on right door. Go over door work lists, consolidate. Sand door latch plate screw heads prior to chrome plating. Begin modifying poor fitting lower rear door locating socket.	115.00	431.25
5.25	Chuck	July 9 Disassemble parts of left door, clean up parts for chrome. Strip chrome, re-shape rear locator socket to fit properly, carve out screw holes in door to accommodate countersinks in socket. Make rubber spacers for gluing windows into channels. Hang left door for storage, retrieve right door and set up on table, fab. stay for table stand. Begin organizing work to be done on right door.	115.00	603.75

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3.25	Chuck	July 10 Assemble right door window and latch mechanism, install window, test. Cable drum was too close to window, disassemble, twist mount bar, re-assemble, test. Begin putting together proper hardware for all door parts. Window was too tight in brush channel, disassemble, sand wood down, re-assemble, test.	115.00	373.75
4	Chuck	July 11 Modify screws for door top wood strips, install. Disassemble right door mechanism, clean, paint. Loctite chrome spear nuts. Clean and paint bare section of door diagonal brace rod. Remove exterior door latch, plan making missing spring for pull handle.	115.00	460.00
6	Chuck	July 12 Remove left door exterior latch to copy handle return spring for broken one on right side. Modify, clean up, and prep. for plating misc. right door hardware. Assemble window mechanism, measure for cable length, make up cable, install and test. Adjust mechanism for proper action and clearance. Disassemble, set up to weld lower window stop to pillar. Paint misc. parts.	115.00	690.00

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6.5	Chuck	July 13 Weld right door lower window stop to pillar, paint. Clean up door top trim screws, paint. Sort misc. hardware. Inspect alum. trim spears for door card and kick panels, several had fair amount of corrosion, rusty studs. Soak spears and misc. trim studs in penetrant. Inspect interior door pulls and chrome spears, one spear was bent, one had stripped stud threads, pivot holes for pull handles were crudded up with plating. Plan repairs. Inspect rotten door cards, determine that previous mystery parts were doublers for door pulls. Go through all door parts, sort parts for chrome. Drill out riveted pivot shaft for right door exterior latch handle to access broken spring, plan new.	115.00	747.50
5	Chuck	July 16 Fab. new spring for right door exterior latch handle, involved several tries due to very limited space for spring to coil and un-coil. Assemble latch, lube, install. Begin removing rusted studs from badly corroded door card alum. trim spears, clean out corrosion.	115.00	575.00
6	Chuck	July 17 Heat and oil door card alum. spears, carefully work studs out of corroded spots, remove and clean up spears. Remove bad stud from interior door pull spear, straighten bent end of spear. Strip chrome, sand nickel plating, fab. shaping tool, begin re-shaping spear in bent area. Install window mechanism in right door.	115.00	690.00

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6	Chuck	July 18 Continue re-shaping right door pull chrome spear, clean chrome out of all spear pivot holes. Clean rust from spear sliding studs. De-staple leather from both old rotten door cards, transfer holes for trim, pulls, and mounting screws to new temporary cards in order to set up for upholsterer.	115.00	690.00
6	Chuck	July 19 Continue transferring door card holes, layout trim positions, drill holes. Sliding studs for alum. trim spears were rusted and broken off, plan new stainless steel studs, order hardware. Look at kick panels ahead of doors for trim location, plan making two new alum. spears to replace missing ones. Begin fitting temporary card to right door, drill holes for window and latch handles. Work with Jen on radiator blind sewing, blast and paint pull up bar.	115.00	690.00
5.75	Chuck	July 20 Adjust window and latch handle holes in right door card. Right door exterior latch chrome trim did not fit latch body properly, grind and file both parts for better fit, install. Machine sixty 3mm stainless steel screw heads down to begin making sliding studs for door card and kick panel aluminum trim spears to replace rusted and broken ones. Continue fitting right door card, modify misc. areas for better fit.	115.00	661.25
3.25	Chuck	July 24 Continue fitting right door card, modify misc. areas, move holes, study photos for screw locations.	115.00	373.75

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5.5	Chuck	July 25 Remove window mechanism from right door. Continue fitting right door card, locate old screw holes in door that had been filled, clean out, transfer to card, drill. Mount card, modify holes where needed. Begin fitting alum. trim spears, deal with interference on door structure.	115.00	632.50
2	Parts	Rubber bumper (Netherlands)	24.00	48.00
50	Parts	.156" "Douglas" bullet	0.51	25.50
1	Parts	Black denim tape, 25yd roll	14.00	14.00
60	Parts	.140" ID 16-14g rubber sleeve, cut into 1" pieces	0.182	10.92
1	Parts	Original Lucas dash light dimmer switch w/knob & nut	54.59	54.59
	Consuma...	Consumable parts and supplies	20.00	20.00
	Shipping	Incoming shipping for rubber bumper from Netherlands	19.66	19.66
	HAZMAT	Hazardous waste fees	10.00	10.00
		Marin County Sales Tax	8.75%	15.14

Total \$19,135.31

Payments/Credits -\$19,135.31

Balance Due \$0.00

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Invoice #: 3054

4	Chuck	Aug. 8, 2018 Grind flats on 85 3mm and 4 mm sliding studs for door trim. Fit and modify studs, stud plates, and trim.	115.00	460.00
0.75	David	Sept. 17 Repair thread in door trim piece with Helicoil.	115.00	86.25
1.5	Ryan	September 21 Disassemble new heater switch. Clean up parts. Clean up parts from old switch to be reused. Assemble new and old parts together to make one functional switch that will work with old dash hardware, knob, and has correct wiring connections.	115.00	172.50
1.5	Chuck	Oct. 5 Inspect rear bumper returned from repair and copper plating. Box up all panels returned from painting.	115.00	172.50
4	Chuck	Nov. 16. Jack up and level car, remove wheels and front hubs, drums, and backing plates for inner fender panel installation. Pad jackstands, set up rear bumper to locate right side mounts after repair at plating shop.	115.00	460.00
4.25	Chuck	Nov.19. Cut poorly welded flanges off of rear bumper right side mounts that had been removed for bumper repair, plan modifications. Begin fitting front inner fender panels for final assembly, study photos for proper brake hose routing through panels.	115.00	488.75
2.5	Chuck	Nov. 20. Continue installing front inner fender panels, prep. for riveting. Attach nose panels to grille opening.	115.00	287.50
1.5	Chuck	Dec. 5. Setup, rivet front inner fenders to chassis, clean up.	115.00	172.50
2.25	Ross	March 29, 2019 Make alignment tool. Setup align and cut slots in screw heads for convertible top.	115.00	258.75

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	Body	Body & paint - Sand and prep all under body aluminum panels; hang panels on fixtures; color match; etch, paint, and clear coat matte finish. (Lucky 7)	4,216.15	4,216.15
	Plating	Show copper rear bumper (Sherms)	7,128.00	7,128.00
	Body	Body & paint - Body work hood jam. Prep chassis for touch up. Mask body work. Paint. Unmask (Lucky 7)	2126.628	2,126.63
10	Parts	Bolts for convertible top, modified (KaD)	21.70	217.00
2	Parts	Neoprene strip, adhesive-back, 1/16" thick, 30A durometer, 2"x36"	24.99	49.98
2	Parts	Neoprene rubber, 2"x36"x1/32" thick	11.354	22.71
1	Parts	Neoprene rubber, 4"x36"x1/32" thick	20.188	20.19
1	Parts	Ignition switch (Auroricambi, Italy)	788.90	788.90
	Shipping	Incoming shipping for ignition switch from Italy (duties & taxes to follow)	234.60	234.60
25	Parts	SLHSL5x20SS - Stainless slotted truss head screw	0.378	9.45
25	Parts	SLHSL6x20SS - Stainless slotted truss head screw	0.518	12.95
	Shipping	Incoming shipping for slotted head screws	9.588	9.59
1	Parts	08578 Strip caulk - black	45.24	45.24
1	Parts	Flexible silica insulation, 1ft long x 36" wide x 1/4" thick	28.644	28.64
100	Parts	16 AWG GPT Insulated wire - black, per ft	0.532	53.20
100	Parts	16 AWG GPT Insulated wire - white, per ft	0.532	53.20
100	Parts	16 AWG GPT Insulated wire - red, per ft	0.532	53.20
	Shipping	Incoming shipping for wire	24.00	24.00
6	Parts	17053N Lamp	1.46	8.76
1	Parts	Allstar 25ft coiled tubing fuel line	50.722	50.72

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1	Parts	25ft 1/4" Galvanized steel brake, fuel, transmission line tubing coil	20.986	20.99
1	Parts	300" 8000N 5mm wire	24.15	24.15
1	Parts	300" .041 Solid wire	17.15	17.15
	Consuma...	Consumable parts and supplies	50.00	50.00
		Marin County Sales Tax	8.75%	133.56

Total \$17,957.71

Payments/Credits -\$17,957.71

Balance Due \$0.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 9/15/2022

Invoice #: 3384

1	Ryan	April 9, 2019 Help Brian get windshield down from storage.	115.00	115.00
4	Brian	April 9 Get windshield out of storage and fit to frame.	115.00	460.00
4	Brian	April 10 Install windshield	115.00	460.00
1	Ryan	April 10 Help Brian with windshield test fit & installation.	115.00	115.00
4	Brandon	June 11 Weld and metal finish cracks on door garnish mold pieces.	115.00	460.00
1.25	Ross	June 21 Setup centering scope on FP3. Locate center of broken stun in hood trim casting, machine out broken stud. Clean threads with tap.	115.00	143.75
2.5	Ross	Aug. 2 Make 4 new cable adjusters as per sample.	115.00	287.50
2.5	Ryan	Oct. 1 Prep car for transport to upholstery shop. Complete installation of latch mechanism for trunk & hood, test. Install temporary hood latch pull. Secure doors. Secure convertible top parts. Wrap up & secure new wiring loom in passenger foot well. Remove unnecessary notes & other items from car. Load Car in trailer, transport to upholstery shop.	115.00	287.50
1	Brian	Nov. 9 Retrieve car from upholstery shop.	115.00	115.00
4	Ryan	November 11-14 Help Erik T. with continuing the wiring project. Go over previously generated materials & resources, etc.	115.00	460.00
4	Ryan	November 18-21 Continue helping with wiring project.	115.00	460.00
40	Erik	November 11- 21 Make up, install and test wiring loom.	115.00	4,600.00
1.5	Chuck	Dec. 19 Make repair pieces for broken mounting slots on headlight buckets for trim ring tabs, paint.	115.00	172.50
0.5	Chuck	Dec. 20 Rivet repair pieces to headlight buckets.	115.00	57.50
1	Ryan	Feb. 11, 2020 Work with Erik on fuel system setup & assembly.	115.00	115.00

Total

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1	Erik	Feb. 11 Work on fuel pump inlet and outlet. Check for leaks.	115.00	115.00
2	Brett	June 3 Installed a pressure bleed setup onto reservoir and began bleeding brakes. Fluid began coming out with no bubbles, bled front brakes.	115.00	230.00
1	Kyle	June 4 Assist Brett with brake bleed.	115.00	115.00
4	Kyle	June 5 Further bleeding on all 4 corners of car with Brett. Adjusted front brake shoes; rears still need adjustment. remove e brake tab and shape end to better fit.	115.00	460.00
1	Brett	June 5 Assist Kyle with bleeding brakes.	115.00	115.00
2	Brett	June 8 Tightened up rear shoe adjusters, wiped down car with wax, checked everything for fluids.	115.00	230.00
4	Kyle	June 9 Inspect car and nut and bolt. check for important fluids (oil, water) wheels on and tighten wing nuts. car down on ground. car started in drive way. source springs for throttle body. Car started in drive way, troubleshoot issue with sticking throttle tighten clamp on throttle pedal. Troubleshoot issue with not receiving full throttle (issue not completely resolved although improved.) Car driven around block. Solve issue with stuck hood latch.	115.00	460.00
2	Parts	EPDM Foam strip with adhesive back, soft, 3/4" wide, 3/8" thick, 10ft long	36.47	72.94
1	Parts	Brass hex nut, M4x.7mm thread (pk 100)	13.034	13.03
1	Parts	Wire rope, phosphor bronze, 6x7, 3/32" dia, 25 length	38.50	38.50
1	Parts	Wire rope, galvanized steel, 7x19, 3/32" dia, 25 length	26.95	26.95
1	Parts	Wire rope, galvanized steel, 7x7, 1/16" dia, 90lb capacity 25 length	10.50	10.50

Total

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For:



Invoice Date: 9/15/2022

Invoice #: 3384

1	Parts	Aluminum domed head solid rivets, 5/32" dia, for .297" max material thknss (pk 250)	14.126	14.13
25	Parts	770-1504 tubing	9.08	227.00
1	Parts	Neoprene rubber u-channel push-on trim, 1/16" wide x 5/32" high, 10ft length	21.84	21.84
1	Parts	Wire rope, galvanized steel, 7x19, 3/32" dia, 10 length	10.78	10.78
1	Parts	Battery wire, 1 gauge, black outer insulation, 10ft length	64.68	64.68
1	Parts	Tygon rubber tubing 3/8" ID, 1/2" OD, 5ft legnth	10.43	10.43
1	Parts	Heater core, XK-120	452.186	452.19
	Shipping	Incoming shipping for heater core	27.588	27.59
25	Parts	SLHSL5x20SS Stainless slotted truss head screw	0.378	9.45
20	Parts	SLHSL5x16SS Stainless slotted truss head screw	0.364	7.28
1	Parts	360 brass hex bar, 7/16" wide, 2ft long	20.566	20.57
1	Parts	Pair taillights, new old stock (SportsCar33)	1,066.73	1,066.73
1	Parts	Brass hex nut, M8x1.25mm thread (pk 10)	8.204	8.20
1	Parts	360 Brass hex bar, 9/16" wide, 1/2 ft long	16.03	16.03
1	Parts	Vehicle wire, 14 gauge, black outer insulation, 100ft long	23.8713	23.87
1	Parts	Vehicle wire, 12 gauge, black outer insulation, 12ft long	7.546	7.55
3	Parts	Aluminum loop clamp, 5/8"ID, 1-3/16" long (pk 5)	7.266	21.80
1	Parts	Vehicle wire, 14 gauge, red outer insulation, 100ft long	23.702	23.70
10	Parts	NJAM5BRS Jam nut brass	0.252	2.52
1	Parts	Aluminum loop clamp, 1/2" ID, 1-1/16" long (pk 5)	7.168	7.17
1	Parts	Tube sleeving 0.63" ID for 5/8" wire, 10ft length	10.36	10.36
1	Parts	Tube sleeving 0.75" ID for 3/4" wire, 10ft length	13.86	13.86
2	Parts	Aluminum loop clamp, 5/8" ID, 1-3/16" long (pk 5)	7.266	14.53
1	Parts	Vehicle wire, 14 gauge, black outer insulation, 100ft length	23.702	23.70
6	Parts	KIL-118 Wire terminal boots 11mm	16.80	100.80

Total

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Job: Maserati A6GCS FRUA

For:



Invoice Date: 9/15/2022

Invoice #: 3384

	Shipping	Incoming shipping for wire terminal boots	6.30	6.30
20	Parts	SLHSL5x20SS Stainless slotted truss head screw	0.434	8.68
20	Parts	SLHSL5x16SS Stainless slotted truss head screw	0.392	7.84
20	Parts	SLHSL5x12SS Stainless slotted truss head screw	0.378	7.56
10	Parts	SLHSL5x25SS Stainless slotted truss head screw	0.504	5.04
	Shipping	Incoming shipping for stainless slotted truss head screws	8.388	8.39
1	Parts	Aluminum ID tag cable ties, 1-1/2" overall length (pk 50)	17.668	17.67
1	Parts	Tube sleeving 0.5" ID for 1/2" wire, 10ft length	8.12	8.12
1	Parts	EPDM Rubber sheet, 12"x24", 1/16" thick, 50A durometer	33.04	33.04
2	Parts	Wire connector block	6.93	13.86
1	Parts	#B9010-006, 5/8" galvanized steel conduit, 5ft length	21.00	21.00
	Shipping	Incoming shipping for steel conduit	11.40	11.40
1	Parts	EPDM Rubber sheet, 12"x24", 1/32" thck, 50A Durometer	21.574	21.57
1	Parts	18-8 SS Narrow cheese head slotted screw, M5x0.8mm thread, 16mm long (pk 50)	11.718	11.72
2	Parts	BMW cap	8.288	16.58
1	Parts	Rubber grommets for 1-1/4" hole dia and 3/16" material thickness, 1/2" ID (pk 5)	9.562	9.56
2	Parts	Wheel cylinder repair kit	18.86	37.72
	Consuma...	Consumable parts and supplies	40.00	40.00
	Upholstery	Upholstery - recover dash; fabricate firewall panels (Franzini)	2,514.00	2,514.00
	Plating	Electroless nickel plating (EPS)	15.00	15.00
	Plating	Chrome plating on convertible pieces, door hardware and misc. other hardware (Meclec)	1,365.71	1,365.71
	Shipping	Outgoing UPS to have trim chrome plated	33.08	33.08
	Shipping	Outgoing UPS to have soft top parts chrome plated	75.30	75.30

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

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Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 9/15/2022

Invoice #: 3384

Upholstery	Upholstery - sew diamond panels; install carpet and diamond vinyl (Franzini Bros)	9,799.20	9,799.20
Plating	Polish chrome: window cranks, door handles, trim pieces, body mouldings, bezels, and steering column mount. (Sherms)	1,233.84	1,233.84
Sublet	Sublet labor - Brian Doherty, misc. assembly on car . from March 15, 2019 to Nov. 30, 2019 total hours 75	8,625.00	8,625.00
Upholstery	Deposit on top and upholstery work (Acker Leather Works)	3,600.00	3,600.00
	Marin County Sales Tax (Corte Madera)	9.00%	658.44

Total \$40,608.05

Payments/Credits -\$40,608.05

Balance Due \$0.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 9/15/2022

Invoice #: 4042

2	Jake	Dec 12, 2020 Milled out old nail heads in top trim retainers. Cleaned up holes and sized for new nail retainers; install	115.00	230.00
3.5	Ivan	June 15, 2021 Charge battery. Remove and replace spark plugs with NGK BP6ES. Gap to .025". Remove jet covers on carbs. Blow out idle jets and replace.	115.00	402.50
1	Chuck	Jun. 15. Make up new fuel pump banjo fitting.	115.00	115.00
4.5	Ivan	June 16 Pump old fuel from tank with cars pump. Remove carb tops and suck fuel from float bowls. Add 5 gals fresh 91 octane. Re-work fuel plumbing at filter and pump. Work with Chuck on new fittings to streamline and fit inside upholstered cover.	115.00	517.50
5	Ivan	June 17 Finish fuel lines. Purge fuel line tom carbs. fill carbs and start up. Attempt to adjust mixtures. Remove idle jets and reduce in size. No better. Increase idle jets. Run again. Electric pump shuts off repeatedly. Remove pump from car and struggle to get pump to run reliably on bench. Re-fit to car and re-fit plumbing. Start up and run.	115.00	575.00
3	Ivan	June 18 Road test. Fuel pump stops again. Battery flat. Charge battery again and load test. Charging system intermittent. Check for current drain--none found.	115.00	345.00
4	Spenser	Jan. 18, 2022 Assess current condition of car, make list of all things car needs done, new trim needs chrome, car needs disassembly for paint, bumpers need fitting, various trim and rubber needs repair throughout car, misc. polishing, hood adjustment, trunk latch needs attention.	115.00	460.00
1	Parts	Maserati A62000 mirror	1,190.00	1,190.00

Total

Payments/Credits

Balance Due

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 9/15/2022

Invoice #: 4042

Sublet	Sublet labor - fabricate bumper brackets; install headlight rings; fabricate and install throttle spring brackets; drill holes and install chassis ID plates; drill holes and Maserati emblems; remove seats, recheck seat fit; give to Dan; prep, paint, and install horns; remove and modify windshield trim; reinstall; remove and refit drivers door; start on wiper; system, need more parts; talk to Brian regarding parts and advice; repair and install door latches; install and modify radiator pull screen, modify and adjust tension again and again; modify door latch pin (Genoa)	9,594.00	9,594.00
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Total

Payments/Credits

Balance Due

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 9/15/2022

Invoice #: 4042

Sublet	Sublet labor - Install horns; install vent tube; fabricate needed parts for radiator pull screen and install; test and install again. Install steering column horn bracket; install wiper washer fluid bottle; install wiper squirt system; test and repair problems. Trim headlight rubber seals and refit; install heat shielding on exhaust shield. Fabricate and install hood latch handle and latches; fabricate and install steering cover. Fabricate and install trunk fuel tank cover; test fit and install front wheel well panels. Fabricate and install taillight sockets; install tail lights. Check and adjust for full throttle massage and install throttle bracket cover. Install windshield wiper arms; remove windshield surround and modify to fit mirror. Fabricate rear view mirror bracket; fabricate jack point covers. Fabricate aluminum covers for door seals and door sills; fabricate steering column cover; adjust and fit trunk lid multiple times; fabricate battery cover; drill and tap threads and install; translate wire diagram from Italian to English; meet with Brian. (Genoa)	15504.00	15,504.00
Sublet	Sublet labor - fabricate header bow (P.Hurney)	4,530.00	4,530.00

Total

Payments/Credits

Balance Due

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
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(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 9/15/2022

Invoice #: 4042

Sublet	Sublet labor - Fabricate decorative hood trim; reinstall hood; fabricate kick panels; finish car wiring; reinstall tail light lenses; straighten and metal finish Maserati dash badge; install cigar lighter; make molds, pour and finish three knobs; fabricate spacers for convertible top; cut out and fit rubber trim for doors; fabricate and metal finish jack point covers; fabricate and metal finish front inner door panels; install horn button; fabricate additional inner exhaust shield; prep and paint seat bases and rails; install rails to base; polish and install gearshift ring; install distributor cover; prep and help Brian for road test (Genoa)	13738.44	13,738.44
Sublet	Sublet labor - Install glove box to dashboard; assemble rear view mirror to dash; put together job list; organize parts; machine bolts for convertible top. (Genoa)	798.00	798.00
Upholstery	Upholstery/Leather work - completion of interior & top (Acker Leatherworks 5/21/21)	15384.00	15,384.00
10 Gasoline	Street gasoline for vehicle test driving	6.00	60.00
	Marin County Sales Tax (Corte Madera)	9.00%	107.10

Total \$63,550.54

Payments/Credits -\$43,550.54

Balance Due \$20,000.00

PHIL REILLY & CO, INC. AUTO RESTORATION

5701 Old Redwood Hwy
Pennngrove, CA 94951
(415) 924-9022

Job: Maserati A6GCS FRUA

For:



Invoice Date: 9/20/2024

Invoice #: 4459

7.5	Verna	Dec. 22 2023 Space out bumper brackets to try to make bumper level, shims aren't enough without making it look ugly, make a block shim out of aluminum for passenger side, test fit and look, works well, but is a bit too bright and noticeable, will make ones out of a hard rubber or Delrin instead.	135.00	1,012.50
7	Verna	Jan. 3 Carve and fit bumper spacer made of Delrin for passenger side.	135.00	945.00
7	Verna	Jan. 4 Carve and fit bumper spacer made of Delrin for driver side, trimmed too low, move car closer to work area to do fitment of spacer better.	135.00	945.00
7.5	Verna	Jan. 5 Take off bumper and chase threads in bumper, find all matching and correct hardware, finish making the drivers side bumper "wedge". Reinstall the bumper with delrin wedges and make the bumper level and centered. Reflector lights on license plate lights chrome piece were loose, remove chrome piece from deck lid, clean off old glue on reflectors and reinstall reflectors and bolt chrome piece back on.	135.00	1,012.50
2	Verna	Mar. 4 Tooth broke on widow regulator. Tried to weld tooth back on, but gear is made of pot aluminum, weld blew out. Clean up area where the tooth was. Drill and tap plate for 4 mm bolt. Cut and shape shank of bolt to the shape of a gear tooth. Thread in and glue in new tooth gear.	135.00	270.00
1.5	Verna	Mar. 26 Mark and cut tail pipe to be more aesthetically pleasing	135.00	202.50

Total

Payments/Credits

Balance Due

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For:



Invoice Date: 9/20/2024

Invoice #: 4459

7	Spenser	April 4 Finished reinstalling transmission into car, reinstalled tunnels, carpet, seats, and misc. interior. Adjusted convertible top hardware, removed tape from behind windshield garnish, installed nuts on hood trim, reinstalled window side window seals with trim adhesive.	135.00	945.00
7	Verna	May 22 Expand tubing/weld/make a metal cool air/vent tube. fit and paint vent tube part.	135.00	945.00
1	Verna	May 22 Weld a dimple on windshield wiper arms to hold wiper blades in place	135.00	135.00
1	Verna	May 23 Install metal vent hose, and re-route heater hose, and swap out hose clamp for a more appropriate one.	135.00	135.00
1	Gerardo	May 23 Wiper linkage contacting trim bolt for chrome on cowl. Bolt trimmed down in place to avoid realigning chrome trim piece.	135.00	135.00
	Gasoline	Fuel for delivery of the car	250.00	250.00
2	Parts	MTL 70w75 Gear oil	23.04	46.08
1	Parts	7591 Battery	232.83	232.83
2	58205	Red Line ShockProof gear oil (Quart)	27.93	55.86
2	Parts	MT-90 75w90 GL-4, quart	32.34	64.68
1	Parts	Rubber edge trim u channel	25.19	25.19
1	Parts	Glass polishing compound	32.90	32.90
2	Parts	6-1033 Wiper blade	32.34	64.68
2	Parts	0.126" thick washer for 1-3/8" shaft dia needle-roller thrust bearing	14.92	29.84

Total

Payments/Credits

Balance Due

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For:


Invoice Date: 9/20/2024
Invoice #: 4459

Mount	Balance tires (Dependable)	96.00	96.00
Body	Body & paint - Mock up and review bumpers to check fit and what needs to improve; make new trim from steel to replace right top rear hood trim ast cowl and to replace broken original trim; remove all top of hood trim to be plated; remove center hood scoop vertical trim near center location to correct "high spot" in hood skin; locate and repair chips in paint exterior finish (windshield header, left fender near script, & wheel opening); adjust and fit rear bumper and make rubber grommets to sandwich ends between bumper to body; retap tripped mounting bracket on rear bumper; fit chrome rear bumper bracket covers; rear bumper windshield inner garnish moldings; strip existing product to bare substrate, prep and prime bodywork; clean up epoxy around windshield surround at outer opening to remove excess (epoxy is very hard making clean up minimal); remove aluminum trim at front of convertible top so extra seam notch not being used could be welded up to remove unused notch; locate and identify few "high spots" in exterior body panels so attention could be given to correct and repair with paint less process. (Lucky 7 Customs)	4,080.00	4,080.00

Total

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Body	Body & paint - Remove front convertible alum. top exterior trim; weld up and smooth out notches for top material seams; reinstall trim after repairs. Run front bumper to Sherm's plating to discuss "fix" and work in their preferred methods to modify so they can chrome plate with best results. Make front bumper template for aid to help straighten bumper; make wood bucks to press front bumper and correct shape to right side; strip back chrome plating to brass of front bumper where repair and modifications are needed; rebuild right and left front bumper mounting brackets; cut and reshape, modify front bumper as needed correct fit to body; test fit existing front bumper mounting bracket chrome covers (will need to build new set for new brackets and prior set was not matching in size or shape from left to right). (Lucky7Customs)	5,438.40	5,438.40
Body	Body & paint - Finish up brass welding modifications to front bumper (ready to ship to chrome); fabricate new front bumper bracket covers to match originals from steel; color match body color and mask up exterior for paint refinish repair operations; paint touch ups to exterior body where needed; paint interior windshield garnish moldings; color sand and polish refinish work and polish exterior body to freshen up finish to look new; transport front bumper with bracket covers to Sherm's for chrome plating. (Lucky7Customs)	4,800.00	4,800.00

Total

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Body	Body & paint - Weld up and do aluminum repairs and finish work to rear scuff sill molding where had been previously cut away and match left side. Clean up front and rear bumper brackets, metal finish and refinish in epoxy black satin to match its counter parts; includes Sherm's work for chrome plating to misc. hood exterior and dash trim, bumper bracket covers. (Lucky7Customs)	1,992.00	1,992.00
Plating	Plating / coatings - Rear bumper chrome plating (Sherms)	7,656.00	7,656.00
Body	Body & paint - Pick up front bumper from chrome shop; install final fit and align restore front bumper brackets, chromed bracket covers and chromed front bumper assembly. Install, final fit, and align restore rear bumper brackets, chromed bracket covers and chrome rear bumper assembly. Replace and install hood and seal; prep, mask, and paint hood opening jam to match body color where prior repairs were done. Install chrome trim to hood and cowl. Install restored and paint to match body color inner windshield garnish moldings and a-pillar chrome trim, rear view mirror assembly, dash chrome horizontal trim and glove box liner. Install right and left lower front fender splash shields removed prior for bumper bracket access etc; seam seal outer windshield trim to gals voids to clean up appearance. (Lucky7)	3024.552	3,024.55
	Sales Tax	8.50%	46.93

Total \$34,618.44

Payments/Credits \$0.00

Balance Due \$34,618.44