

Bob Smith Coachworks, Inc.

1600 Floral Drive
Gainesville, TX 76240

Invoice

Date	Invoice #
6/24/2014	JL-198A

Bill To

Ship To

P.O. Number	Terms	Rep	Ship	Via	F.O.B.	Project
<i>Justin Healy</i>			6/24/2014	UPS		

Quantity	Item Code	Description	Price Each	Amount
48.5	Restoration	Shop hours for Restoration Remove interior door handles and ignition switch and temp. sender and wiring Pump gas and put in shed Pushed outside and removed gas tank Removed sender and filler neck Remove exhaust Remove front and rear bumpers Removed hood and trunk Remove engine components Remove interior Remove all lights Remove dash, gage, steering column Remove grill and trim	90.00	4,365.00

Total	\$4,365.00
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7/31/2014

tax # P12870

Inv.

Job#: JL-198

RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
70.50	Hour/Labor	\$ 90.00	\$ 6,345.00
	Jegs - cart	\$ 53.90	\$ 53.90

TOTAL DUE PLEASE PAY THIS AMOUNT	\$ 6,398.90
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8-3-14

EXPLANATION OF WORK PERFORMED

- casting numbers to identify engine & heads
- Bolt engine up to roll around cart
- transmission; pull valve cover and check
- # on heads and block
- Unbox grill & misc pieces. Let Bob look
- Removal of engine parts
- Engine and transmission removal
- Wiring harness removal
- Removed windshield wipers
- Misc. parts removal in trunk; gas tank straps
- Remove parts from trunk (battery lines and battery box)
- Remove windshield and started passenger side front fenders
- Removed passenger front and rear fender and door; removed drivers side door and
- Removal of driver side front and rear fenders
- Removal of plates and other hardware
- Removed brake lines
- Removed brake and clutch master cylinders
- Removed throttle, clutch and brake assemblies
- Clean & degrease engine.

Northstar Bank of Texas
 Bob Smith Coachworks
 Acct #1140752
 Phone # 940-591-1200

Paid check # 2221
Zuwood

7/31/2014

ALLOY BODY PARTS

tax # P 12 870

RE: Austin Healy

PART	DESCRIPTION	AMOUNT
857-535	Front lower repair	\$ 649.95
858-075	Door shell aluminum R/H	\$ 1,199.95
858-085	Door shell aluminum L/H	\$ 1,199.95
806-840	Front fender R/H flared with vents	\$ 1,929.95
806-850	Front fender L/H flared with vents	\$ 1,929.95
806-836	Vent pair alloy for front fenders	\$ 419.95
858-005	Trunk lid alloy	\$ 1,279.95
021-751	Hood louvered	\$ 1,395.00
TOTAL DUE PLEASE PAY THIS AMOUNT		\$ 10,004.65

8-3-14

paid Inwood check # 2221



Coachworks inc

complete exotic and vintage automobile restoration

8/27/2014

Inv. B

Job#: JL-198

RE: Austin Healy

*JRL
Revised*

QTY.	MATERIALS	PRICE	AMOUNT
57.00	Hour/Labor	\$ 90.00	\$ 5,130.00
7	Gallons of stripper	\$ 75.82	\$ 530.74
1	Miscellaneous Shop Supplies	\$ 211.50	\$ 256.50

TOTAL DUE PLEASE PAY THIS AMOUNT	\$ 5,917.24
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EXPLANATION OF WORK PERFORMED

*JRL 8/28/14
JRL 9/10/14
Northstar Bank of Texas
Acct # 1149*

- Look at crate motor for car
- Look for misc engine parts
- Move car to paint room to get ready to strip
- Start list of parts needed
- Remove all car parts from car
- Strip outside & inside of car.
- Stripping inner wheel well
- Remove alum top body parts.
- Strip backside top body parts
- Sandblast body tube.

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 Phone # 940-591-1200



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1/29/2015

Tax Exempt #P12-870

Inv. C
Job#: JL-198/216
Re: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
102.75	Hour/Labor (thru 1/19/15)	\$90.00	\$9,247.50
3.75	Stripping	\$69.00	\$258.75
1	Miscellaneous Shop Supplies	\$924.75	\$924.75

TOTAL DUE PLEASE PAY THIS AMOUNT **\$10,431.00**

EXPLANATION OF WORK PERFORMED

Weld strip flat bar trim.
Weld on jig for flat bar alignment
Samples for Bob.
Wash off metal strips.
Strip screws, wash and blow dry then
wire wheel
Clean with thinner
and apply shark hide protectant
Cut flat bar & lay out & drill & debur.

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1-30-15
Wired from
Lu Resc Tr.



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3/23/2015

Inv. D
Job#: JL-198/216
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
201.25	Hour/Labor (thru 3/20/15)	\$90.00	\$18,112.50
2.5	Stripping	\$69.00	\$172.50
1	Askew Tire	\$50.00	\$50.00
1	DLZ-mounting tire	\$50.00	\$50.00
1	Moss Motors-LH & RH mount set	\$467.46	\$467.46
2	Moss Motors-W/WHL painted	\$258.26	\$516.52
1	Miscellaneous Shop Supplies	\$1,811.25	\$1,811.25
1	Texas sales tax 8.25%	\$230.60	\$230.60

TOTAL DUE PLEASE PAY THIS AMOUNT \$21,410.83

EXPLANATION OF WORK PERFORMED

Clean dash panel- tear down seats.
Check on misc engine, susp pieces for brakes
shocks etc
Remove left front drum, hub & backing
plate, remove door hinges & misc
Vaccum out and clean off car. Take tires
and wheels to tire shop to dismount
and mount tires
Weld brackets for trim
Weld trim

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Phone # 940-591-1200



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4/1/2015

Inv. E
Job#: JL-198/216
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
37.63	Hour/Labor (thru 3/31/15)	\$90.00	\$3,386.70
0.04	Stripping	\$69.00	\$2.76
0.33	Nickle Chrome	\$150.00	\$49.50
1	Moss Motors-alloy hood assembly	\$1,066.83	\$1,066.83
2	Moss Motors-Lower door hinge	\$191.21	\$382.42
2	Moss Motors-trunk hinge L/H & R/H	\$45.06	\$90.12
2	Moss Motors-sill assy RH & LH inner R/H	\$113.12	\$226.24
2	Moss Motors-tie rod assembly	\$64.74	\$129.48
1	Moss Motors-center tie-rod pr	\$28.66	\$28.66
1	Moss Motors-master cylinder	\$37.68	\$37.68
1	Moss Motors-kit, master cylinder	\$12.10	\$12.10
4	Moss Motors-door hinge lower	\$191.21	\$764.84
16	Moss Motors-bolt 5/16	\$0.73	\$11.68
16	Moss Motors-screws	\$0.53	\$8.48
2	Moss Motors-door latch R/H & L/H	\$64.74	\$129.48
2	Moss Motors-rocker panel steel R/H & L/H	\$41.61	\$83.22
1	Moss Motors-bracket, lock mount RH	\$27.16	\$27.16
1	Moss Motors-bracket, lock LH	\$27.16	\$27.16
2	Moss Motors- door handle, roadster R/H & L/H	\$118.96	\$237.92
2	Moss Motors-toe board front R/H & L/H	\$36.20	\$72.40
2	Moss Motors-handle, interior door	\$12.01	\$24.02
2	Moss Motors-pin. To secure handle	\$0.78	\$1.56
2	Moss Motors-escutcheon assy/w spring	\$10.29	\$20.58
2	Moss Motors-striker plate, door latch	\$30.05	\$60.10
2	Moss Motors-plate, packing	\$5.65	\$11.30
2	Moss Motors-plate, tapped	\$22.92	\$45.84

2	Moss Motors-door shut panel R/H & L/H	\$40.90	\$81.92
2	Moss Motors-frame seat base R/H & L/H	\$163.96	\$327.92
2	Moss Motors-panel R/R & L/R inner quarter L/H	\$122.96	\$245.92
1	Moss Motors-tack strip set	\$25.29	\$25.29
20	Moss Motors-rivet split	\$0.37	\$7.40
2	Moss Motors-seat runner R/H & L/H	\$71.30	\$142.60
2	Moss Motors-floorpan, rear R/H & L/H	\$65.56	\$131.12
4	Moss Motors-packing piece seat slide	\$13.16	\$52.64
1	Moss Motors-gasket set, trunk hinge 4pc	\$3.16	\$3.16
1	Moss Motors-trunk handle	\$59.82	\$59.82
1	Moss Motors-gasket, trunk handle	\$0.74	\$0.74
1	Moss Motors-latch, trunk lid	\$32.76	\$32.76
1	Moss Motors-striker, trunk latch	\$61.16	\$61.16
2	Moss Motors-beading, upper fender joint	\$0.73	\$1.46
2	Moss Motors beading, fender	\$0.98	\$1.96
2	Moss Motors beading front fender	\$22.02	\$44.04
2	Moss Motors-hood hinge R/H & L/H	\$32.43	\$64.86
4	Moss Motors- set screw hex	\$0.20	\$0.80
4	Moss Motors- nut	\$0.37	\$1.48
8	Moss Motors-washer flat	\$0.21	\$1.68
4	Moss Motors washer lock	\$0.16	\$0.64
4	Moss Motors-washer flat	\$0.29	\$1.16
2	Moss Motors-hook, hood safety catch	\$16.36	\$32.72
1	Moss Motors-prop rod, bonnet	\$29.62	\$29.62
1	Moss Motors-spring	\$4.02	\$4.02
1	Moss Motors pin, striker, hood latch	\$11.28	\$11.28
1	Moss Motors-cup,hood striker pin assy	\$16.28	\$16.28
1	Moss Motors- base plate, striker pin	\$46.11	\$46.11
1	Moss Motors- rod, hood latch	\$39.32	\$39.32
1	Moss Motors-grommet	\$1.03	\$1.03
1	Moss Motors-grommet 3/4 OD	\$1.19	\$1.19
1	Moss Motors- spring, anti-rattle	\$3.83	\$3.83
1	Moss Motors-clip	\$0.25	\$0.25
1	Moss Motors-lever, hood release	\$19.64	\$19.64
1	Moss Motors-rod, bonnet latch	\$28.43	\$28.43
1	Moss Motors-spring, hood latch tension	\$6.93	\$6.93
1	Moss Motors-spring cover	\$2.42	\$2.42
1	Moss Motors-bracket, release rod	\$15.01	\$15.01
2	Moss Motors-lamp assembly	\$21.28	\$42.56
2	Moss Motors-lamp, stop/tail, brakes red	\$20.46	\$40.92
1	Moss Motors beading, rear fender	\$00.00	\$00.00

1	Moss Motors-heelboard, rear	\$154.06	\$154.06
1	Moss Motors-panel, rear bulkhead	\$176.25	\$176.25
1	Moss Motors-support, rear skirt rail	\$39.06	\$39.06
2	Moss Motors- support R/H & L/H	\$21.12	\$42.24
1	Moss Motors-trunk floor, rear section	\$72.04	\$72.04
2	Moss Motors-trunk box R/H & L/H	\$53.26	\$106.52
1	Moss Motors-panel, battery cable, in trunk	\$33.96	\$33.96
2	Moss Motors-headlamp assy w/bucket	\$77.86	\$155.72
2	Moss Motors-mount rubberm headlamp	\$4.88	\$9.76
2	Moss Motors-dust seal, headlamp	\$2.34	\$4.68
2	Moss Motors-rim headlamp, chromed	\$31.94	\$63.88
2	Moss Motors-screw, headlamp rim	\$0.70	\$1.40
2	Moss Motors-grommet, headlamp wires	\$4.21	\$8.42
1	Moss Motors-handbrake lever assy	\$263.46	\$263.46
2	Moss Motors-shutface set R/H & L/H	\$105.74	\$211.48
2	Moss Motors-cap door seal R/H & L/H	\$4.88	\$9.76
1	Moss Motors-escutcheon, adj. steering	\$28.86	\$28.86
1	Moss Motors- grab handle	\$37.83	\$37.83
1	Moss Motors- escutcheon grab handle	\$36.98	\$36.98
1	Miscellaneous Shop Supplies	\$338.67	\$338.67
1	Texas sales tax 8.25%	\$680.93	\$680.93

TOTAL DUE PLEASE PAY THIS AMOUNT

\$12,373.57

EXPLANATION OF WORK PERFORMED

Make parts list to order.

Order parts.

Remove LF suspension & steering box & shaft.

Buff forms for molding.

Clean suspension & steering parts.

Chemical strip and clean LF area where suspension is mounted, wash off afterwards.

Check in parts.

Northstar Bank of Texas

Bob Smith Coachworks

Acct #1140752

Route #111904817

Phone # 940-591-1200



Coachworks INC

complete exotic and vintage automobile restoration

4/15/2015

Inv. F
Job#: JL-198/216
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
34	Hour/Labor (thru 4/13/15)	\$90.00	\$3,060.00
1	Moss Motors-rail, skirt rear	\$55.89	\$55.89
3	Moss Motors-wheel nut	\$77.86	\$233.58
1	Motor	\$6,900.00	\$6,900.00
1	Miscellaneous Shop Supplies	\$306.00	\$306.00
1	Texas sales tax 8.25%	\$49.13	\$49.13

TOTAL DUE PLEASE PAY THIS AMOUNT **\$10,604.60**

EXPLANATION OF WORK PERFORMED

Make new list of parts to order.
Check on parts, put parts on dollie, pack up parts, unbox parts & check in.
Get out swaybar & lower a-arm & swaybar bracket & mock up.
Cut off chassis end & fabricate new chassis piece.
Repair front frame section. Fabricate new parts.
Tack in new section.
Finish front frame rail. Fabrication & weld frame rail. Mount sway-bar to check alignment.
Buff molding.

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*4/21/15
Wendy from
Lu Dec*



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5/18/2015

Tax Exempt #P12-870

Inv. G
Job#: JL-198/216
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
	1 Credit- Texas Sales Tax from Inv F	-49.13	-49.13
74.41	Hour/Labor (thru 5/14/15)	\$90.00	\$6,696.90
0.167	Nickle Chrome	\$150.00	\$25.05
0.22	Stripping	\$69.00	\$26.25
1	Moss Motors-access panel, battery	\$84.96	\$84.96
1	Miscellaneous Shop Supplies	\$231.50	\$231.50

TOTAL DUE PLEASE PAY THIS AMOUNT	\$7,015.53
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EXPLANATION OF WORK PERFORMED

Unwrap, clean & shark hide pieces.
Wire brushing.
Weld in panels.
Install trim parts.
Unload engine.
Remove top from engine crate & look over.
Take pictures & download & box engine back
off to ship back.
Load up engine.
Buff molding.
Store the hood and trunk lid.

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9/30/2015

Tax Exempt #P12-870

Inv. H
Job#: JL-198/216
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
25.74	Hour/Labor (5/14/15-9/24/15)	\$90.00	\$ 2,316.60
1	Moss Motors- trunk lid, alloy	\$1,195.00	\$ 1,195.00
1	Moss Motors-Fender R/H front	\$1,929.95	\$ 1,929.95
1	Moss Motors-Fender L/H front	\$1,929.95	\$ 1,929.95
1	Miscellaneous Shop Supplies	\$231.66	\$ 231.66

TOTAL DUE PLEASE PAY THIS AMOUNT \$7,603.16

EXPLANATION OF WORK PERFORMED

Check on front end information. Remove left front suspension pieces.
Got out fork lift & unloaded engine & put in shop.
Work on front suspension. Remove RF suspension.
Work on shock mounts & shock mount plates & suspension.
Finish making shock mount jig/brace. Bolt plates to car & weld tube across plates.
Open box and inspect engine.
Open box and inspect contents, take box to container.

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Handwritten notes:
10-1-15
Rec
CK #184



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complete exotic and vintage automobile restoration

10/16/2015

Tax Exempt #P12-870

Inv. I
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
45.56	Hour/Labor (9/25/15-10/14/15)	\$90.00	\$4,100.40
0.167	Nickle Chrome	\$150.00	\$25.05
1	Summit-coil bracket	\$7.95	\$7.95
1	Summit-alternator	\$124.97	\$124.97
1	Summit-transmission	\$2,395.00	\$2,395.00
1	Summit-clutch, flywheel combo	\$792.79	\$792.79
1	Summit-bellhousings	\$627.97	\$627.97
1	Summit-headers	\$254.97	\$254.97
1	Summit-starter	\$219.97	\$219.97
1	Miscellaneous Shop Supplies	\$410.04	\$410.04

TOTAL DUE PLEASE PAY THIS AMOUNT \$8,959.11

EXPLANATION OF WORK PERFORMED

Move cars & put car in lift. Remove from jig & move jig outside.
Get motor out & move in main shop.
Get cherry picker out & set up. Remove engine from crate. Bolt old motor mount.
Bolt up & get board & put on back side.

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Phone # 940-591-1200

Let down & mock up air cleaner.

Install front suspension, steering, steering box & shaft.

Get wheels & tires out of container & install. Install steering wheel & tighten one drag link nut.

Install engine in car. Clean misc. parts.

Cut off left side suspension mount.

Tack weld front a-arm plates on chassis.

Make front end jig.

Cut off right side suspension mount.



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12/1/2015

Tax Exempt #P12-870

Inv. J
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
93.75	Hour/Labor (10/15/15-11/30/15)	\$90.00	\$8,437.50
1	Summit-shipping	\$82.88	\$82.88
1	G. Auto Parts-trans mount	\$50.83	\$50.83
1	Moss Motors-R/H Rear chassis extension	\$94.99	\$94.99
1	Moss Motors-L/H Rear chassis extension	\$94.99	\$94.99
1	Moss Motors-shipping	\$21.15	\$21.15
1	Miscellaneous Shop Supplies	\$843.75	\$843.75

TOTAL DUE PLEASE PAY THIS AMOUNT	\$9,626.09
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EXPLANATION OF WORK PERFORMED

Mock transmission in the car.
Mock up on car to check for hood clearance. Mock up left front fender & left exhaust manifold.
Try other style air cleaner.
Check on & wash up pulleys & mock up on new engine.
Unbox & check in parts. Check on header fit.
Check bell housing.
Remove transmission from crate.
Clean sealer off side of transmission & look over.

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Phone # 940-591-1200

*PO 12-2-15
ck 193*



Bob Smith Coachworks[®] inc

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12/22/15

Tax Exempt #P12-870

Inv. K
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
96.14	Hour/Labor (12-1-15 thru 12-17-15)	\$90.00	\$8,652.60
1	Moss Motors- door R/H alloy	\$1,145.00	\$1,145.00
1	Moss Motors- seat back, steel	\$189.99	\$189.99
190	Aeristo-leather	\$14.25	\$2,707.50
1	Lucas Tire-Brockley tire	\$312.00	\$312.00
1	Miscellaneous Shop Supplies	\$865.26	\$865.26

TOTAL DUE PLEASE PAY THIS AMOUNT	\$13,872.35
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EXPLANATION OF WORK PERFORMED

Install transmission mount (mock up).
Mock up dash. Clean splines on steering shaft.
Get new hub & wheel & see if fits.
Dash layout.
Motor & transmission location to rear end.
Check on tire size and order.
Organize parts etc.
Lay out parts to order. Get

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Route #111904817
Phone # 940-591-1200

Handwritten: 12/23/15
OK 199

* information to be emailed for parts looking for.
Print off drive line alignment info. Measure
angle on transmission. Jack up transmission &
cut old transmission mount off frame.
Check drive line angles & look up parts & print off.
Install foam on seats. Begin laying out leather.
Layout leather for seats. Begin sew up seat covers and installing.
Assemble passenger seat lean back.
Modify dash.
Work out deck lid latch and weld edges.



Bob Smith[®] Coachworks INC

complete exotic and vintage automobile restoration

1/12/16

Tax Exempt #P12-870

Inv. L
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
100	Hour/Labor (12-18-15 thru 1-8-16)	\$90.00	\$9,000.00
1	Askew Tire	\$15.00	\$15.00
1	Udo Putzke-windshield	\$1,100.00	\$1,100.00
1	Electric deluxe tachometer	\$114.99	\$114.99
1	Electric fuel level gauge	\$36.99	\$36.99
1	Electric oil pressure/O 100 PSI	\$39.99	\$39.99
1	Lucas Tires-Brockley 205	\$312.00	\$312.00
1	Electric water temp/100-240 DEG	\$39.99	\$39.99
1	Ammeteer/100-0-100	\$39.99	\$39.99
1	Speedo deluxe mech	\$84.99	\$84.99
1	Miscellaneous Shop Supplies	\$900.00	\$900.00

TOTAL DUE PLEASE PAY THIS AMOUNT	\$11,683.94
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EXPLANATION OF WORK PERFORMED

Check on misc. parts & windshield.
Sort out body panels & interior floor panels.
Finish modifying dash. Weld new dash piece to dash. Weld old holes up in dash. Metal finish dash.

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Make dash form to modify.

Installed wheel & tire on front of car to see if it will clear.

Install new wheel and tire on rear.

Install cover on leanback. Begin hand sewing cover on leanback.

Hand sew on seatbacks.

Layout and sew seat bottoms.

Installing bottom covers.

Install covers on seat bottoms. Hand sew close-outs on bottoms.

Cut new gauge holes in dash.



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complete exotic and vintage automobile restoration

2/1/16

Tax Exempt #P12-870

Inv. M
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
107.25	Hour/Labor (thru 1-28-16)	\$90.00	\$9,652.50
1	Miscellaneous Shop Supplies	\$965.25	\$965.25

TOTAL DUE PLEASE PAY THIS AMOUNT	\$10,617.75
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EXPLANATION OF WORK PERFORMED

Drill switch holes and fit. Finish work on dash modification. Work on jig for door jamb supports. Weld extra on door & deck lid for better strength. Make jig for door jamb opening. Start cutting out rust in car. Cut old, rusted areas out of left door jamb area. Cut & prep for new pieces. Metal work on body supports. Start metal replacement on car with new panels. Frame door postes. Finish hand sewing covers on seat bottoms. Cut out floors.

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Phone # 940-591-1200



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2/16/16

Tax Exempt #P12-870

Inv. N
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
141.56	Hour/Labor (thru 2-11-16)	\$90.00	\$12,740.40
2	Moss Motors- R/h & L/H wheel arch	\$599.99	\$1,199.98
2	Moss Motors- knob, knurled, windscreen	\$18.89	\$37.78
1	Moss Motors- seal	\$42.99	\$42.99
1	Moss Motors- windshield glass	\$219.99	\$219.99
1	Moss Motors- glazing rubber windshield	\$24.69	\$24.69
2	Moss Motors- W/S foot	\$69.99	\$139.98
1	Miscellaneous Shop Supplies	\$1,274.04	\$1,274.04

TOTAL DUE PLEASE PAY THIS AMOUNT \$15,679.85

EXPLANATION OF WORK PERFORMED

Check on starter switch.
Work on right door alignment. Remove door skin off door frame. Work on door hinges-free up tightness.
Clean up door latch hardware.
Modify new passenger door to fit car- cut, fit, metal finish.
Start cutting on left side of car (door post, rocker, floors)

Northstar Bank of Texas
Bob Smith Coachworks
Acct #1140752
Route #111904817
Phone # 940-591-1200

{25.00} wire
per
15,654.85

1600 Floral Drive * Gainesville, Texas 76240 * (940) 668-8622 * Fax (940) 665-4657
email: bsmith@bobsmithcoachworks.com

Wheel from
for Disc Drust
2-17-16

Fit and modify right front fender to fit car.
Left side chassis metal replacement (cut & fit).
Metal replacement panels (cut, weld and fit).
Metal work-make mock up roll bar for driver's compartment.
Fabricate vent tube with butterfly valve.
Fabricate air vent valve fitting.
Machine parts for vent valve. Fabricate jig to form parts for vent valve.
Form parts for vent valve.
Fabricate door latch nut plate.
Lay out holes for switches on dash
Take windshield moldings off and take hinges apart and sandblast.
Remove moldings from windshield frame.
Strip windshield frame.



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complete exotic and vintage automobile restoration

3/7/16

Tax Exempt #P12-870

Inv. O

Job#: JL-198

RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
141.45	Hour/Labor (thru 3-4-16)	\$90.00	\$12,730.50
0.23	Stripping	\$69.00	\$15.87
1	Steering wheel horn and flasher control unit	\$311.28	\$311.28
1	Moss Motors-switch, headlamp, side lamp	\$36.99	\$36.99
1	Moss Motors-knob, headlight switch	\$5.39	\$5.39
1	Moss Motors-switch, headlamp dimmer	\$29.89	\$29.89
1	Moss Motors-shipping	\$11.99	\$11.99
2	Moss Motors- pin, shouldered w/screw	\$49.99	\$99.98
1	Moss Motors-shipping	\$8.76	\$8.76
1	Miscellaneous Shop Supplies	\$1,273.05	\$1,273.05

TOTAL DUE PLEASE PAY THIS AMOUNT

\$14,523.70

EXPLANATION OF WORK PERFORMED

Metal work on inner body support panels.
Metal replacement of inner rear body supports.
Work on fitting body support panels.
Repair right inner panels. Cut out and replace. Cut and fit.

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Rebuilding inner support panels-(fit and modify).

Straighten rear frame rail.

Weld chassis areas.

Check body fit at rear area.

Finish fabricate vent valve.

Re-condition and re-assemble old vent valve.

Fabricate and fit air duct fitting for firewall.

Fabricate new and modify existing air duct fittings.

Modify vent fitting. Assemble hardware for plating.

Check new windshield in frame.

Make windshield corners.

Remove twisted off bolts on windshield rear frame.

Make windshield/buff forms.

Drill holes for switches.

Sand blast windshield moldings.

Install windshield frame in car.



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3/16/16

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Inv. P
 Job#: JL-198
 RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
112.5	Hour/Labor (thru 3-15-16)	\$90.00	\$10,125.00
0.251	CAD	\$54.00	\$13.55
1.17	Acid Cu	\$54.00	\$63.18
0.02	Stripping	\$69.00	\$1.38
1.5	B&R Shopworks-windshield pins	\$85.00	\$127.50
1	Miscellaneous Shop Supplies	\$1,012.50	\$1,012.50

TOTAL DUE PLEASE PAY THIS AMOUNT **\$11,343.11**

EXPLANATION OF WORK PERFORMED

Work on inner body structure panel (welding).
 Weld inner body panels on car. Fit new rear floor pan to car. Weld in new seat pan.
 Fabricate and fit rear luggage compartment floor.
 Fit seats to interior floor panels. Mount floor panels.
 Check leg length from seat to firewall.
 Fabricate new driver's side floor panel and weld in. Fabricate new bracing gussets for door jamb post. Remove rear body. Make

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Less #25 wire fee
11,318.11

*Wire from bank
 fall 3-17-16*

cardboard template for roll bar mount.

Fit deck lid to car (make fit). Metal work on rear body area

Work on deck lid and parts.

Assemble air inlet tube valves. Weld nuts on bolt ends for extraction from trim

Fit chrome ring in dash

Windshield

Remove windshield post studs

Hand sand windshield frame .

Buff windshield post



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Inv. Q
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
72	Hour/Labor (thru 3-24-16)	\$90.00	\$6,480.00
1.17	Acid Cu	\$54.00	\$63.18
0.02	Stripping	\$69.00	\$1.38
2	Fenders	\$1,104.50	\$2,209.00
1	Miscellaneous Shop Supplies	\$648.00	\$648.00

TOTAL DUE PLEASE PAY THIS AMOUNT **\$9,401.56**

EXPLANATION OF WORK PERFORMED

Weld in back shelves.
Work on deck lid latch & limit strap.
Work on trunk braces. File out strickers adjustment holes.
Fit mounts for roll-bar in floor. Tack weld mounts in car. Mock up deck lid stricker.
Fit rear body support bar.
Bodywork on dashboard.
Mask and tape
to spray primer surfacer. Spray surfacer.

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Phone # 940-591-1200

*less \$125.00
w/fee*

9376.56

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Ken Debe Tx.
3/29/16
AA*

Modify and mount rear view mirror.

Windshield frame, reassemble to check clearances.

Make roll bar plates.

Hand sand windshield frame.

Buff windshield frame.

Fix lower trunk floors.



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4/8/16

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Inv. R
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
124.75	Hour/Labor (thru 4-6-16)	\$90.00	\$11,227.50
0.13	Acid Cu	\$54.00	\$7.02
0.042	CAD	\$54.00	\$2.27
0.5	B&R Shopworks windshield mounts	\$85.00	\$42.50
2	Moss Motors- link, chrome	\$69.99	\$139.98
1	Moss Motors-shipping	\$4.74	\$4.74
1	Miscellaneous Shop Supplies	\$1,122.75	\$1,122.75

TOTAL DUE PLEASE PAY THIS AMOUNT **\$12,546.76**

EXPLANATION OF WORK PERFORMED

- Check on information on distributor.
- Check on gas tank.
- Layout wiring harness.
- Make wiring harness.
- Bodywork on dash board and get gauges to fit.
- Sand primer to be primed.
- Mask and tape, prep and clean. Spray primer on dashboard.
- Remove rear view mirror.
- Windshield assembly final fit to car.

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*\$25.00
Less wire fee*

*\$12,521.76
Wired 4/13/16
see Desc Tr.*

Fit right rear fender to car. Modify & cut new fender.

Put door on car. Check trim moldings

Fit & weld right rear fender back together. Align front fender, door & rear fender. Final weld right door frame (weld completely)

Fit right door skin to door frame. Cut door skin in half.

Trim & fit skin. Weld door skin. Add edges to skin for better door gaps.

Weld inter braces to door jamb

Check aluminum trim fit to door opening.

Work out door latch on right door.



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5/2/16

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Inv. 5
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
78.25	Hour/Labor (thru 4-21-16)	\$90.00	\$7,042.50
0.06	Acid Cu	\$54.00	\$3.24
0.042	Nickel Chrome	\$150.00	\$6.30
1	Miscellaneous Shop Supplies	\$704.25	\$704.25

TOTAL DUE PLEASE PAY THIS AMOUNT **\$7,756.29**

EXPLANATION OF WORK PERFORMED

Weld in right rocker panel. Weld in supports & braces. Fit & trim sill close-outs. Put door on and off car, checking alignments. Start final welding right wheel-well to supports.
Weld body support panels rear area (final welding)
Fabricate right door sticker support bracket.
Weld edges on door skin.
Cut right rear fender to fit car (3rd different cut).
Add flanges to right rear fender so it can be bolted to body. Add door jamb lip to right rear fender so it can be attached to body.
Metal finish new welds on right rear fender.

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*Less
#25.00 wire
fee*

#7731.29

*Wired 5-4-16
Lee Healy Trust*

Hammer edge to door frame.
metal finish. Check fit to door opening.
Buff dash parts.
Nickel chrome dash parts.
Start fitting left rear fender.
Bolt in rear trunk support



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Inv. T
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
115.25	Hour/Labor (thru 5-10-16)	\$90.00	\$10,372.50
0.13	Acid Cu	\$54.00	\$7.02
0.042	Nickel Chrome	\$150.00	\$6.30
0.042	CAD	\$54.00	\$2.27
1	Miscellaneous Shop Supplies	\$1,037.25	\$1,037.25

TOTAL DUE PLEASE PAY THIS AMOUNT **\$11,425.34**

EXPLANATION OF WORK PERFORMED

Add weld to door to create equal gap all around jamb.
Grind & metal fill door gap. Work on right rear fender.
Work on right front fender to fit correctly.
Weld all modified areas on right rear fender, door & front fender. Weld brace in car between rear inner fender supports.
Drill holes in rear lower body panel & floor. Drill line-up holes in rear body panel at trunk edge. Drill and align left rear fender.
Weld up extra holes in body not using. Add extra mounting edge to left rear fender for mounting bolts.
Modify left rear fender to fit car.
Work on front half of car. Work on supports on front fenders.

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Less \$25.00 wire fee
\$11,400.34
5-11-16
Wired for NTS
see these

- Work on hood and parts. Clean up old parts (hood latch, fender support braces). Sort out hood problems (latch, rods, springs & brackets).
Fit hood to car. Bend hood to fit. Align area around hood to fit.
Work on mounting front body to chassis supports. Drill and counter sink attaching screws to body & chassis
Mount front left fender. Drill and put screw clips on left fender.
Mock up hood prop rod. Fit and bend hood release rod.
Straighten headlight areas on fenders. Mock up folding windshield stops on fenders. Check new front grill fit.
Metal finish front lower valance. Cut old bent aluminum from front lower valance. Fabricate lower section of valance & tack weld.
Fit front lower section to fenders.
Weld up lower front section.
Fit new front bumper & brackets.
Adjust front bumper brackets to fit and align with bumper & body
Fit new front grill & surrounds. Adjust grill to fit body.
Adjust body to fit grill.
Metal finish front lower valance.



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Inv. U
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
1	Payment from	\$3,000.00	\$3,000.00
99	Hour/Labor (thru 5-25-16)	\$90.00	\$8,910.00
1.5	B&R Shopworks-light mount	\$85.00	\$127.50
1	Moss Motors- RH bracket	\$19.99	\$19.99
1	Moss Motors- LH bracket	\$19.99	\$19.99
1	Moss Motors- cowl, air intake on hood	\$64.99	\$64.99
2	Moss Motors- stop, clip or catch prop rod	\$1.29	\$2.58
2	Moss Motors cotter pin	\$0.19	\$0.38
1	Moss Motors- sealing rubber-trunk lid	\$19.89	\$19.89
1	Moss Motors-door check assembly, R/H	\$74.99	\$74.99
1	Moss Motors-door check assembly, L/H	\$74.99	\$74.99
1	Moss Motors- escutcheon lock catch	\$8.79	\$8.79
1	Moss Motors- shutface welt	\$9.99	\$9.99
1	Summit-billet canister fuel fil	\$69.97	\$69.97
1	Summit-replacement sticks	\$82.50	\$82.50
1	Summit-ignition switch	\$52.99	\$52.99
1	Moss Motors-moulding, cockpit, front	\$143.49	\$143.49
5	Moss Motors-buffer, rubber for hood	\$8.89	\$4.45
1	Moss Motors-nut for stator tube	\$10.99	\$10.99
1	Moss Motors- fuel tank, steel	\$187.89	\$187.89
1	Moss Motors- grille, air intake	\$61.99	\$61.99
2	Moss Motors-bolt, bumper, chrome	\$3.89	\$7.78

1	Mossd Motorts-escutcheon, lock catch	\$8.79	\$8.79
1	Moss Motors- shipping	\$42.99	\$42.99
1	Miscellaneous Shop Supplies	\$891.00	\$891.00

TOTAL DUE PLEASE PAY THIS AMOUNT	\$7,898.91
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EXPLANATION OF WORK PERFORMED

Unbox and check in parts.
 Blast gas neck.
 Battery box frame, fog light holes.
 Modify grill trim to fill opening.
 Buff forms for molding.
 Fit front grill to car.
 Mock up headlights and marker lights. Check rear tag light and brackets.
 Check front badge to car and adjust.
 Fit driving light brackets and spacing.
 Weld old headlight mounting holes & re-drill.
 Weld up old front marker light holes & re-drill.
 Fit headlight rings and rubbers.
 Finish all headlight and marker light modifying and fitting. Finish mounting right front fender. Notch area in fender for windshield folding mount (cut and weld). Drill and align right door limit guild.
 Fit driving lights (grind angle on new spacer).
 Remove grill and surround. Put right fender on car & check recess for windshield mount. Put windshield fold down mount recess in left front fender. Cut right rear fender flare lower area to widen. Put in new aluminum piece to widen fender flare.
 Weld up battery box framing. Weld up right rear fender flaring pieces.
 Cut hole for spare tire area. Trim & fit for tire.
 Finish welding and fitting right rear fender.
 Cut out recess area on right door handle area.
 Fabricate new door handle panel & weld in.
 Remove front bumper.
 Make pattern for door panel.
 Install cloth conduit on new wiring harness.
 Spray another paint sample.
 Work out gas neck.

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*Less \$25⁰⁰
 wire fee*

1,873.91

*5/27/16
 Wired from
 Purchase*



Bob Smith[®] Coachworks inc

complete exotic and vintage automobile restoration

6/6/16

Tax Exempt #P12-870

Inv. V
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
139.98	Hour/Labor (thru 6-3-16)	\$90.00	\$12,598.20
0.042	Nickel Chrome	\$150.00	\$6.30
0.02	Stripping	\$69.00	\$1.38
1	Miscellaneous Shop Supplies	\$1,259.82	\$1,259.82

TOTAL DUE PLEASE PAY THIS AMOUNT	\$13,865.70
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EXPLANATION OF WORK PERFORMED

Check on parts to mount gas tank.
Finish welding details on right door.
Metal finish welded areas. Put door back on car. Work out door upper trim molding. Fit new front hood scoop grill & surround. Start shaping dash board molding.
Final welding on right front fender and fit to car.
Change out pop-rivets in hood and replace with solid bucking rivets. Add more solid rivets to hood.
Work on new deck lid latch & stricker mounts.
Weld front right fender side vent. Add gusset to lower right front fender (weld). Adjust and weld in deck lid

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Wired from the base Th. 6/17/16

stricker mount. Weld deck lid latch mount. Adjust deck lid gap.
Assemble rear bumper. Align and cut holes in body for bumper brackets. Weld support braces in trunk area
Assemble license plate and bracket. Assemble license plate light. Align & drill holes for brackets.
Modify fuel fill tube.
Modify hood trim.
Modify & fit hood scoop trim.
Hammer & dolly rear fender and door.
Strip bumper brackets and sand. Blast mount rear fender.
Bodywork on right door and rear fender
Sandblast right door.
Hung left quarter panel. Prep and clean.
Spray epoxy primer.
Strip paint off bumper brackets. Hung left door.
Prep and clean. Mask and tape. Spray epoxy primer.
Hung bumper brackets. Prep and clean. Spray epoxy primer sealer. Spray satin black.
Hung parts, front fender and deck lid and other parts
Prep and clean. Spray epoxy primer.



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6/15/16

Tax Exempt #P12-870

Inv. W
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
145.93	Hour/Labor (thru 6-14-16)	\$90.00	\$13,133.70
0.5	Acid Cu	\$54.00	\$27.00
1	Miscellaneous Shop Supplies	\$1,313.37	\$1,313.37

TOTAL DUE PLEASE PAY THIS AMOUNT	\$14,474.07
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EXPLANATION OF WORK PERFORMED

Modify rear bumper brackets to fit properly to car.
 Weld up windshield wiper holes. Weld up extra holes on cowl area. Modify right side dash to allow for new dash molding surround.
 Weld dash molding surround. Metal finish dash area. Remove windshield and remount windshield.
 Work on windshield alignment. Fabricate spare tire compartment.
 Work on fitting gas tank neck and caps. Cut adjoining gas hose. File out body gas neck hole to fit racing style cap. Fit & bend & drill for gas tank holding straps. Cut and widen left rear fender (lower area).

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*Less: \$50:
 & Wires for
 14424.07*

*6/16/16
 Wires from
 full fuse box*



Modify new left rear fender to fit wheel and fender flare.

Weld left rear fender modification & metal finish.

Work on roll bar hoop. Mock up tubing. Check size & shape.

Build forms for hood vent.

Modify & fit hood scoop trim.

Bodywork on right door and right rear fender.

Buff hood vent.

Bodywork on deck lid. Grind weld spots on hood.

Hung hood. Prep and clean hood. Spray epoxy primer.

Mask and tape deck lid.

Prep and clean. Spray primer surfacer. Hammer and dolly left front fender.

Finish bodywork on right front fender.



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Inv. X
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
181.47	Hour/Labor (thru 6-25-16)	\$90.00	\$16,332.30
1	Moss Motors-seal, gas tank to trunk floor	\$16.99	\$16.99
1	Moss Motors- shipping	\$5.99	\$5.99
1	Miscellaneous Shop Supplies	\$1,633.23	\$1,633.23

TOTAL DUE PLEASE PAY THIS AMOUNT **\$17,988.51**

EXPLANATION OF WORK PERFORMED

Design roll bar drivers compartment.
Install driver's seat.
Work on gas tank filler tube. Cut filler tube and weld correct angle to align with tank. Metal finish filler tube. Fabricate mounts for rear area roll bar to chassis. Tack weld roll bar mounts to chassis.
Design new transmission tunnel. Start fabrication on trans. Tunnel. Fabricate new spring assist for hood release rod.
Fit and weld in rear upper floor panel. Weld up extra holes in old floor panels & metal finish.
Mount right front fender.

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Spk 2500 wire for

\$17,963.51

Wired 6-29-16

Metal work on right front valance panel. Metal work on left front valance panel. Mount emergency brake handle to car. Start work on left door jamb area to prepare for new door. Cut out wiper motor bracket.

Make pattern for transmission tunnel. Mock up transmission mount for chassis.

Work on left door jamb area, rocker panel, door post.

Cut out hole in rear upper floor for roll bar extension. Work on right door jamb close outs (fit & drill). Work out weather seals on door and jamb right side.

Make right door panel.

Start bodywork on hood.

Install right door for body line.

Make shims for left door.

Hang left door to start working out alignment.

Polish molding and weather strips.



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7/11/16

Tax Exempt #P12-870

Inv. Y
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
199.24	Hour/Labor (thru 7-4-16)	\$90.00	\$17,931.60
0.083	Nickel Chrome	\$150.00	\$12.45
1	Miscellaneous Shop Supplies	\$1,793.16	\$1,793.16
TOTAL DUE PLEASE PAY THIS AMOUNT			\$19,737.21

EXPLANATION OF WORK PERFORMED

Modifying work on left side door, front fender, rear fender and door jamb close-out post to align. Cut door welds and re-bend to fit car. Drill and mount door latch and stricker.
Start welding up panels and supports.
Cut door some more to fit better.
Fabricate braces for left quarter wheel well & door post.
Weld left door.
Fabricate door and quarter panel edging lip.
Correct gaps for door and quarter panel.
Cut left door upper part to match right side door

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Handwritten: 19,712.21

design. Fabricate panel and fit then weld.
Begin making door panel pockets.
Work out door post trim.
Left door adjusting.
Make door hinge shim.
Start bodywork on hood. Shape edges and
fit hood grill to make sure it fits.
Finish bodywork on hood and around louvers.
Mask and tape hood. Spray primer surfacer on hood
Adjust right door on car and install. Hammer and dolly
right edge fender and work on body line and grind off
body line to re-finish. Body work to make body line.
Grind off some areas to fit right fender.
Install door on car and align
door and finish bodywork on door to flush with fender.
Remove vent on left fender. Sandblast backside on left front
fender and sand front side with 80 grit.
Spray epoxy primer on left front fender.
Buff on hood vent..
Weld right front fender windshield post.



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Inv. Z
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
133.25	Hour/Labor (thru 7-18-16)	\$90.00	\$11,992.50
1	Miscellaneous Shop Supplies	\$1,199.25	\$1,199.25

TOTAL DUE PLEASE PAY THIS AMOUNT	\$13,191.75
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EXPLANATION OF WORK PERFORMED

Weld up remaining areas of chassis & panel sections. Fabricate and weld in new transmission mount.
Final welding on new replacement panels.
Left side door cut out handle area & replace with flat panel.
Fabricate rear transmission tunnel. Modify transmission tunnel cardboard pattern.
Work on left door trim molding- upper part of door. Mount left door "limit adjuster".
Finish welding left side rocker panel.
Work on driver's compartment surround moldings (fit, bend and weld panel). Remove right side door, front fender and rear

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25⁰⁰ wire
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7-21-16
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fender for primer surfacer.

Work on driver compartment aluminum trim surround (cut, weld, metal finish, drill screw holes, weld tabs for screws). Check dash to moldings.

Make door panel pockets. Rough out left door panel.

Make door latch. Pull straps. Rough out interior panels.

Work out mirror base.

Put door and quarter panel on car and align to make sure body lines and gaps fit right.

Mask and tape parts. Hang parts.

Spray primer surfacer on right door, fender and quarter panel.

Finish fitting door panels.

Cover door panels.



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7/28/16

Tax Exempt #P12-870

Inv. AA

Job#: JL-198

RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
130	Hour/Labor (thru 7-27-16)	\$90.00	\$11,700.00
1	Miscellaneous Shop Supplies	\$1,170.00	\$1,170.00

TOTAL DUE PLEASE PAY THIS AMOUNT **\$12,870.00**

EXPLANATION OF WORK PERFORMED

Fitting molding surround around driver's compartment. Drill holes for alignment. Wrap molding with vinyl material to make spacing correct. Weld up edges for correct alignment. Final weld up rear area inner and floor panels. Finalize driver's compartment molding surround. Work on what door jamb weather-strip to use to fit. Take body panels off car and finish any welding spots. Take left door apart to be sanded and primed epoxy. Put headers on motor in car. Modify left side header to clear steering shaft. Modify right side engine compartment panel to clear header. Weld up old holes for defrost vents. Metal finish repairs

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less #25.00 wire fee

#12,845.00

8-2-16 wired to Texas

on defrost vents. Remove rear body clip. Weld and repair under side of rear body clip. Remove front body clip. Weld and repair under side of front body clip
Work on welding extra holes up on firewall. Fabricate panels to cover holes on firewall. Weld extra holes up on front fender wheel wells.
Clean up and do bodywork on moldings.
Cover surround moldings.
Make forms to hold front and rear section.
Remove engine and transmission from car.
Place engine on stand.
Blast left rear fender and DA.
Blast left door.



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8/10/16

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Inv. AB
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
165.31	Hour/Labor (thru 8-9-16)	\$90.00	\$14,877.90
1	Miscellaneous Shop Supplies	\$1,487.79	\$1,487.79

TOTAL DUE PLEASE PAY THIS AMOUNT	\$16,365.69
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EXPLANATION OF WORK PERFORMED

Working firewall. Making metal plugs for holes in firewall. Weld on new firewall panels. Weld unused holes in firewall. Metal finish welded areas. Cut off old transmission brackets & metal finish. Cut off old brackets on chassis (metal finish). Finish welding new firewall foot boxes and metal finish. Cut holes in rear floor area for roll bar. Cut holes in trunk floor for roll bar. Build access panel on left side of firewall. Work out correct nuts and screws and bolts for body parts. Mount body panels to car. Fit & adjust. Put all latches and handles on car. Put hood on car. Align and fit. Modify hood stricker. Mount safety latches. Mount hood support rod. Weld body crack around deck lid corner.

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Phone # 940-591-1200

Less wire for \$25.00
16340.69
8-11-16
Wire from Lee Dee Trust

Sandblast left door.

Sandblast rear and front panels.

Wired and hung parts, door, rear quarter panel, front clip and rear clip and other small parts. Prepped and clean parts. Mix epoxy and spray all parts 2 to 3 coats of epoxy.

Bodywork on right door jamb area.

Finish bodywork on door jamb back side. Hammer and dolly body line on left door, outside shell. Start bodywork on left door outside shell.

Fit upper molding on left door after bodywork is done or to make it fit.

Body hood assembly.

Blast body section front and rear.



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complete exotic and vintage automobile restoration

8/29/16

Tax Exempt #P12-870

Inv. AC
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
100.5	Hour/Labor (thru 8-24-16)	\$90.00	\$9,045.00
0.17	Acid Cu	\$54.00	\$9.18
0.042	Nickel Chrome	\$150.00	\$6.30
0.01	Stripping	\$69.00	\$0.69
1	Miscellaneous Shop Supplies	\$904.50	\$904.50

TOTAL DUE PLEASE PAY THIS AMOUNT **\$9,965.67**

EXPLANATION OF WORK PERFORMED

Modify hood gap on body & re-weld and metal finish.
Fabricate roll bar and support bars. Ben roll bar and support bars.
Fit and weld roll bar in car. Weld mounting plates in car for roll bar.
Finish bodywork on left door.
Bodywork on left quarter panel. Remove left quarter panel off car and set on table to do body work.
Finish bodywork on rear quarter panel.
Machine sleeve for roll bar splice.
Start bodywork on left front fender.

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Route #111904817
Phone # 940 591 1200

*Wired for Disc 8-30-16
The end*



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complete exotic and vintage automobile restoration

9/19/16

Tax Exempt #P12-870

Inv. AD
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
139.42	Hour/Labor (thru 9-18-16)	\$90.00	\$12,547.80
0.08	Acid Cu	\$54.00	\$4.32
0.021	Nickel Chrome	\$150.00	\$3.15
1	Miscellaneous Shop Supplies	\$1,254.78	\$1,254.78

TOTAL DUE PLEASE PAY THIS AMOUNT	\$13,810.05
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EXPLANATION OF WORK PERFORMED

Cut and weld rear body area around deck lid for better gap. Adjust hood and latch.
Weld support under fender lower lip. Remove right fender. Replace fender back on car.
Use scotch brite on wheel and on a small area and on right rear quarter panel on small area and removed some body filler to be able to weld.
Bodywork on left front panel.
Remove front left fender. Hammer and dolly front left fender.
Sand marine tex and sprayed black. Spray primer. Put hinges on right door. Install right door on car and adjust. Bottom left rear quarter panel spotted on area with body filler.
Finishing bodywork on front left fender.
Measure for carpet.

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less #25 wire fee
Wired 9-26-16
See Desc Tr

Plate mirror and latch shim.

Start bodywork on back section of car.

Cut slots for belts.

Buff windshield frame for plating.



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Inv. AE
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
164.25	Hour/Labor (thru 10-4-16)	\$90.00	\$14,782.50
0.08	Acid Cu	\$54.00	\$4.32
1.042	Nickel Chrome	\$150.00	\$156.30
1	Hirsch- dk. Blue Wilton 2 carpet	\$897.15	\$897.15
1.5	B&R Shopworks-windshield bolts	\$85.00	\$127.50
2	Heavy duty stub axle	\$376.33	\$752.66
1	Tramp bar kit complete	\$165.75	\$165.75
2	8 Leaf spring early	\$165.75	\$331.50
1	Nylon rear spring bush kit	\$114.47	\$114.47
1	Front EBC disc brake conversion kit	\$1,064.65	\$1,064.65
1	Aluminum radiator	\$499.00	\$499.00
1	Miscellaneous Shop Supplies	\$1,478.25	\$1,478.25

TOTAL DUE PLEASE PAY THIS AMOUNT **\$20,374.05**

EXPLANATION OF WORK PERFORMED

Jack up and put wheel on & let down.
Clean up & blast pedal box and gas pedal.
Measure and lay out hood straps for drilling slots in body. Drill slots and holes for hood straps mounting.

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Phone # 940-591-1200

Less #25.00 wire for

20,349.05

1600 Floral Drive ♦ Gainesville, Texas 76240 ♦ (940) 668-8622 ♦ Fax (940) 665-4657
email: bsmith@bobsmithcoachworks.com

*Wire 10-6-16
Less wire
Trust*



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Inv. AF
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
95.75	Hour/Labor (thru 10-17-16)	\$90.00	\$8,617.50
0.15	Acid Cu	\$54.00	\$8.10
2.5	B&R Shopworks-screw	\$85.00	\$212.50
1	Miscellaneous Shop Supplies	\$861.75	\$861.75

TOTAL DUE PLEASE PAY THIS AMOUNT	\$9,699.85
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EXPLANATION OF WORK PERFORMED

Disassemble gas cap and shorten latch spring and troubleshoot latch sticking.
 Sand gas cap latch for working clearances.
 Assemble cap for mock up on car.
 Disassemble gas cap for plating process.
 Epoxy on new hood belt re-enforcements under front fenders. Epoxy re-enforcements in rear view mirror.
 Continue body work on rear body panel edges.
 Uninstall and re-install deck lid on car to make sure body filler flushes even with deck lid.
 Install marker lights and tail lights on car rear. Drill holes on rear body panel for rear lights. Re-install and unstill rear lights to be able to smooth body filler and shape around light.

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 Phone # 940-591-1200

25.00 Wire fee

*9,699.85
 Wreck Loan Sent!
 12-21-16*



Hand sand gas cap.

Buff gas cap and plate.

Install rear bumper to check final fit.

Finish bodywork on edge of deck lid.



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complete exotic and vintage automobile restoration

10/27/16

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Inv. AG
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
88.5	Hour/Labor (thru 10-26-16)	\$90.00	\$7,965.00
0.083	Nickel Chrome	\$150.00	\$12.45
2.5	B&R Shopworks radiator hose adapter	\$85.00	\$212.50
1	Miscellaneous Shop Supplies	\$796.50	\$796.50

TOTAL DUE PLEASE PAY THIS AMOUNT \$8,986.45

EXPLANATION OF WORK PERFORMED

- Mock engine in car
- Mock up block saver, bell housing, transmission and headers.
- Unbox radiator & check over.
- Remove brackets from old radiator & clean up. Blast & mock up radiator in car.
- Modify bracket in car.
- Mock up fan and shroud.
- Check on new thermostat housing.
- Workout shroud design.
- Check on water neck. Remove radiator. Check on hose sizes. Tape up radiator to go to machine shop.
- Finish body work on rear lower body panel.

2500 invoice

8,961.45

Wm. Purchase TR

11-2-16

Make body line on left rear quarter panel
Fit shape body filler around right light
Remove right rear quarter panel and sand edges on rear body panel
Install right quarter panel and install molding and adjust
Remove left rear quarter panel
Fit and adjust molding and install left rear quarter
panel and make sure the molding sits right
Remove left quarter panel and L&R molding
Remove rear lights
Install molding around cockpit
Install nut plates
Remove molding



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11/15/16

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Inv. AH
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
127.5	Hour/Labor (thru 11-14-16)	\$90.00	\$11,475.00
1	Summit-cooling fan	\$60.99	\$60.99
1	Summit-spacer kit	\$11.97	\$11.97
1	Miscellaneous Shop Supplies	\$1,147.50	\$1,147.50

TOTAL DUE PLEASE PAY THIS AMOUNT **\$12,695.46**

EXPLANATION OF WORK PERFORMED

- Assemble gas cap and polish chrome.
- Mock up radiator and remove.
- Mock up fan and spacer.
- Loosen up radiator, move up and snug up.
- Work on small details (fitting body moldings, working out correct screws).
- Cut off brackets location on radiator.
- Metal finish areas. Weld on brackets in correct areas. Weld on top hose neck- new size.
- Mount front end to jig.
- Seal gas tank.
- Make fender paint dollies.
- Begin fabrication of new fan shroud.

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Wire fee 25
12,670.46
11-16-16
Wire head work

Install upper L&R door moldings. Remove parts and bagged them.

Bodywork on edge of right rear quarter panel.

Remove door upper molding and rear body panel upper molding. Remove right door and parts of right door then bag them. Put parts up. Sand right door inner to get ready to spray primer surfacer and after mask and tape right door.

Bodywork right bottom corner of right fender. Mask and tape right quarter panel and right fender to spray a few small areas with primer surfacer. Spray primer surfacer on parts and clean up after.

Unmask paper on primed parts. Mask and tape back side of left front fender.

Left fender, left door and left quarter panel, mask and tape back side and hung parts. Clean and prepped. Spray all three parts with primer surfacer, 3 coats all. On right door mask and tape bottom corner and spray primer surfacer. Rear body panel remove off car and put on stand. Remove body work on screw holes and fill in pin holes with bodywork. Scuffed with 80 grit. Blow off part and mask and tape

rear body panel to be ready to spray primer surfacer. Clean and prep. Spray 3 and half coats of primer surfacer on rear body panel.

Fix small crack on left front bottom corner area with body filler.

Hung quarter panel and mask and tape. Spray primer surfacer on area. Sand with 80 grit on right door and inner jambs.

Bodywork on inner door jambs on left door.

Mask and tape left inner door.

Clean and prep. Spray 3 coats of primer surfacer.

Inner right door- add some body filler on areas needed.

Mask and tape door outer to be ready to spray inner right door. Hung door and clean and prep. Spray epoxy primer.

Start blocking rear body with 120 and 180 grit sand paper.

Sand block the rear body panel with 120 grit sand paper. The whole part. Start blacking on right rear quarter panel.



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11/30/16

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Inv. AI
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
151.25	Hour/Labor (thru 11-29-16)	\$90.00	\$13,612.50
0.021	Nickel Chrome	\$150.00	\$3.15
1	Miscellaneous Shop Supplies	\$1,361.25	\$1,361.25

TOTAL DUE PLEASE PAY THIS AMOUNT	\$14,976.90
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EXPLANATION OF WORK PERFORMED

Mock up & fabricate fan shroud.
 Sand block rear quarter panels with 120 grit sandpaper and fix a few pin holes. Blacked rear deck lid with 80 grit to be ready to spray primer surfacer. Mask and tape parts of left quarter panel, left door and deck lid. Prep & clean parts. Spray 3 coats of primer surfacer on all three parts. Fix pinholes on rear body panel. Set hood on stand and drill rivets and install screws and nuts all around hood. Sand block right door with 180 grit sandpaper. Mask and tape right door and prepped and clean. Spray primer surfacer on certain areas on right door. Mask and tape back side of right rear quarter panel. Start mask and tape on left rear quarter panel. Finish block sanding left rear quarter panel. Clean and prepped both quarter panels and rear body. Spray primer surfacer on all parts. Clean up after.

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 Phone # 940-591-1200

Wire
~~Less #25.00~~
14,951.90
 12-1-16
 Wired from
 Lee Desc Jr

Start blocking rear deck lid with 120 grit sand paper.
Block sand rear deck lid with 180 grit sand paper. Mask
and tape. Clean and prep for spraying primer. Spray primer surfacer.
Block sand deck lid and right door with 120 grit sandpaper.
Mask and tape deck lid and right door to get ready to spray.
Spray primer surfacer on deck lid and right door. Hammer and
dolly front lower body panel underneath. Sand with 80 grit sandpaper
front lower body panel.
Bodywork on front inner lower body panel.
Mask and tape inner front lower
body panel to spray primer surfacer.
Bodywork on front body panel on hood edge area.
Start fabricating transmission tunnel. Put floor and seats
in car to check clearances for tunnel.
Prep rear panel to paint backside.
Prep quarter panel to paint backside.
Prep deck lid to paint backside.
Prep front fenders to paint backside.



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12/14/16

Tax Exempt #P12-870

Inv. AJ
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
178	Hour/Labor (thru 12-13-16)	\$90.00	\$16,020.00
0.75	Acid Cu	\$54.00	\$40.50
0.06	Stripping	\$69.00	\$4.14
3	T-N-T Color-Delton mix 16108 Blue #1	\$479.35	\$1,438.05
1	Miscellaneous Shop Supplies	\$1,602.00	\$1,602.00

TOTAL DUE PLEASE PAY THIS AMOUNT **\$19,104.69**

EXPLANATION OF WORK PERFORMED

Remove transmission.
Check transmission mount. Install transmission again.
Remove again for final welding on brackets.
Block molding on upper front grill.
Nut plates on grill top.
Buff form on grill top.
Fabricate mounting brackets for fan shroud.
Trim fan shroud. Test fit brackets and shroud.
Remove radiator, fan and shroud.
Bodywork on front body panel.
Front grill install on front body panel (3 pieces) to check fit. Remove after and put parts up.

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*Wired 12/15/16
see Race Mount*

Hand sand lower front body panel.

Bodywork on front body panel on edge of grill area.

Install grill and un-install grill.

Mask and tape and clean then prep ready to spray primer surfacer. Mix and spray [prime surfacer on parts.

Bodywork on front body panel. Install upper grill and remove upper grill to fit around body filler.

Hammer and dolly front body panel.

Hammer and dolly left side of front body panel.

Straighten old front grill surround. Fabricate transmission tunnels. Fit and weld.

Drill holes in chassis and weld in nut plates for tunnel mounting. Check seat alignment in car with tunnels in place. Mount emergency brake in car to check alignment to tunnel.

Remove transmission. Cut out new transmission mount and make removable so transmission can be installed easier.

Fabricate new transmission mount. Put transmission back in car and tack weld mount and remove transmission again.

Weld up new mount.

Weld up holes in chassis. Finish transmission mount. Weld up bracing in front chassis area.



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1/2/17

Tax Exempt #P12-870

Inv. AK
 Job#: JL-198
 RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
90.5	Hour/Labor (thru 12-13-16)	\$90.00	\$8,145.00
1	Acid Cu	\$54.00	\$54.00
1	Miscellaneous Shop Supplies	\$814.50	\$814.50

TOTAL DUE PLEASE PAY THIS AMOUNT \$9,013.50

EXPLANATION OF WORK PERFORMED

Sandblast license plate brackets and paint.
 Continue bodywork on front body panel-Almost done. Hammer and dolly a few areas. Grind cracked body filler and refill. Sand body filler.
 Continue body work on front body panel and finish. Fill in all pin holes and block them.
 Set up front body panel in middle of paint booth to get ready to spray primer surfacer. Mask and tape. Prep and clean. Mix sprayed primer surfacer and clean up after.
 Wet sand underneath front body panel with 400 grit. Little body work underneath front body panel.
 Bodywork underneath rear body panel inner back side. Finish body work underneath rear body panel. Mask and

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 Phone # 940-591-1200

*2500.00
 wire
 ju*

8988.50

*Wire
 1-3-17
 full Desc Trust*

tape body work area and get ready to spray primer surfacer.
Prep and clean and spray primer surfacer on body work area.
Put rear body back on stand and move to other paint room.
Rear quarter panels- remove from stand and wet sand both
back side with 400 grit sandpaper.
Wet sand back end on rear body panel and scuffed (final).
Hand sand grill molding.
Weld lower water tube on radiator. Weld up extra holes
in chassis. Cut and weld in 2 new 5 ft. X 5/8" tubing to chassis
for fuel line and brake lines. (Tubing is to protect fuel lines
and brake lines).
Wet sand back rear section, deck lid, hood front and rear
fender to paint.
Start masking parts to paint.



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1/17/17

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Inv. AL
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
70.15	Hour/Labor (thru 1-16-17)	\$90.00	\$6,313.50
0.25	Nickel Chrome	\$150.00	\$37.50
1	Miscellaneous Shop Supplies	\$631.35	\$631.35

TOTAL DUE PLEASE PAY THIS AMOUNT	\$6,982.35
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EXPLANATION OF WORK PERFORMED

Wet sand edges on back fender.
Mask and tape body panel, rear fenders and front body panel and used fine line tape on edges of parts. Wet sand around around hood area.
Edge with 400 grit wet sand paper.
Mask and tape stands. Spray epoxy primer and thinned and spray parts, front body panel, rear body panel and rear quarter panels. Mix paint and spared parts. Mix clear coat, spray parts.
Remove fine line tape on all parts.
Wet sand door hinges with 400 grit sand paper and finish with scuff stuff (scotch brit). Hung hinges and prepped and cleaned to be ready to spray. Paint hinges, epoxy sealer,

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*Wet sand
1-17-17
Lee Ross & Tom*

3 coats paint and 2 coats of clear coat.

Start wet sanding doors.

Continue wet sand on door with 400 grit wet sand paper.

Buff grill molding.

Nickel chrome grill molding.



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1/24/17

Tax Exempt #P12-870

Inv. AM
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
38	Hour/Labor (thru 1-23-17)	\$90.00	\$3,420.00
1	Miscellaneous Shop Supplies	\$342.00	\$342.00
TOTAL DUE PLEASE PAY THIS AMOUNT			\$3,762.00

EXPLANATION OF WORK PERFORMED

Finish wet sanding left and right door.
Block with 400 grit on door jambs.
Mask and tape doors.
Wire them up to hang.
Seal and paint.

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*Wire
1-25-17
for Disc*



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2/22/17

Tax Exempt #P12-870

Inv. AN
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
25.22	Hour/Labor (thru 2-21-17)	\$90.00	\$2,269.80
1	Miscellaneous Shop Supplies	\$226.98	\$226.98
TOTAL DUE PLEASE PAY THIS AMOUNT			\$2,496.78

EXPLANATION OF WORK PERFORMED

Set deck lid on stand and get it ready to wet sand.
Wet sand underneath deck lid with 400 grit.
Mask and tape. Prepped and spray.
Mix and spray epoxy sealer.
Mix paint and paint deck lid.
Mask and tape rear quarter panels.
Set up stands for fenders. Cuffed inside of quarter panels.
Spray epoxy. Spray Raptor (undercoat) inside quarter panels.
Unmask masking tape off rear quarter panels from the undercoating. Set them back on the stands.

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Route #111904817
Phone # 940-591-1200

*Wheel
2/24/17
Full Dec 12*



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3/21/17

Tax Exempt #P12-870

Inv. AO
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
60.85	Hour/Labor (thru 3-20-17)	\$90.00	\$5,476.50
1	Putzkes- shock absorber conversion kit	\$998.00	\$998.00
1	Miscellaneous Shop Supplies	\$547.65	\$547.65

TOTAL DUE PLEASE PAY THIS AMOUNT	\$7,022.15
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EXPLANATION OF WORK PERFORMED

Mask and tape doors and wire them up.
Hang them to paint. Prepped and clean.
Mix epoxy and seal doors. Mix paint and paint doors.
Set deck lid on stand and get it ready to wet sand.
Wet sand underneath deck lid with 400 grit. Put up
door hinges back on shelves in mechanic shop.
Finish wet sand deck lid underneath and scuffed with scuff
stuff. Mask and tape. Prepped and clean.
Mix and spray epoxy sealer.
Mix paint and paint deck lid.
Set up paint booth for parts to spray. Mask and tape rear

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3/23/17
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Trunk

quarter panels. Set up stands for fenders. Cuffed inside of quarter panels. Spray epoxy. Spray Raptor (undercoat) inside quarter panels.

Unmask masking tape off rear quarter panels from the undercoating. Set them back on then stands.

Wet sand dashboard. Fit gauges on dashboard and removed.

File a few holes to fit ignition and gauges.

Mask and tape to get ready to paint.

Paint dashboard, first color only.

Spray cream color and clear.



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10/3/17

Tax Exempt #P12-870

Inv. AP
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
97.25	Hour/Labor (thru 10-2-17)	\$90.00	\$8,752.50
1	Moss Motors- 3 wheels	\$584.96	\$584.96
2	Denis Welch- stub axle BN2-BJ7	\$295.00	\$590.00
1	A-H Spares- front ebc disc brake conv kit	\$918.00	\$918.00
1	Summit- drivetrain slip yokes	\$54.29	\$54.29
1	Summit-firewall feed thrus	\$17.64	\$17.64
2	Summit-master cylinder pushrods	\$59.94	\$119.88
1	Summit-clutch master cylinders	\$49.94	\$49.94
1	T-N-T- Chromabase mix	\$474.00	\$474.00
1	Moss Motors- nut, rear axle bearing L/H	\$25.99	\$25.99
1	Moss Motors- nut, rear axle bearing R/H	\$27.99	\$27.99
1	Moss Motors- shipping	\$7.99	\$7.99
2	Moss Motors- bearings wheel	\$56.89	\$113.78
1	Industrial Bearing- 1/64 gasket material	\$1.74	\$1.74
1	Industrial Bearing- bearing	\$53.05	\$53.05
2	Industrial Bearing- seal	\$10.16	\$20.32
2	Industrial Bearing- O-ring	\$2.45	\$4.90
1	Doug Morrison- rear end	\$4,481.10	\$4,481.10
1	Hunter's Towing-transport to Morrison's	\$125.00	\$125.00
1	Miscellaneous Shop Supplies	\$875.25	\$875.25

TOTAL DUE PLEASE PAY THIS AMOUNT

\$17,298.32

*Wired
junk 10-12-17
Just
keep it*

1600 Floral Drive ♦ Gainesville, Texas 76240 ♦ (940) 668-8622 ♦ Fax (940) 665-4657

email: bsmith@bobsmithcoachworks.com

EXPLANATION OF WORK PERFORMED

Move car and check on transmission and rear end. Lay out table and unpack parts. Unbox shock conversion and lay out. Get ready to mock up parts on front suspension. Mock up hub, rotor and caliper. Install on new spindle. Jack up and remove left front wheel and hub, nut and washer to use on new parts. Put up parts. Jack up and put nut and washers on car and wheel. Let down and put up new parts. Move and put in lift. Take pictures and download. Remove hubs, brake, drums, axles, 3rd member and rear end housing. Scrape grease and wash up then blow dry. Reassemble to get ready to go to Doug's. Check on new parts for rear suspension no-hop bars and shock mounts. Move pallet inside and strap rear end to it. Get info for Doug on rear end, tire size, transmission gears etc. for Bob to take to Doug. Take rear end to Doug's. Check on bearings needed to order for Doug. Pick up rear end. Make room for body parts and move to storage. Move rear end and car. Lay out new springs. Clean up U-bolts and spring plates. Remove old springs and clean up hardware. Mount new springs. Get cherry picker to lift rear end and test. Run to see what needs to be modified to fit. Remove for Buck to modify. Put rear end and bolt down. Check on brackets. Move old rear end housing and backing plates out under shed. Work on fitting new rear end housing in car. Had to cut floor to make clearance for new rear end. Mock up rear fender and tires to check for clearance. Fabricate interior panel for under spare tire. Drill all mounting holes. Modify rear trans tunnel to fit new rear end housing. Finish modifying transmission tunnels to fit car after rear end project. Wet sand dashboard with 1500 grit then 3000 DA pad.

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Route #111904817
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Start buffing dash board and didn't finish. Set outside to cook clear coat.

Set stand for dashboard. Buff dashboard with 1 & 2 compound.

Finish buffing dashboard with last compound and wax after that.

Take car to Doug's.

Research exhaust system.



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complete exotic and vintage automobile restoration

11/13/17

Tax Exempt #P12-870

Inv. AQ
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
203.25	Hour/Labor (thru 11-12-17)	\$90.00	\$18,292.50
1	Summit- Muffler, super turbo	\$105.73	\$105.73
1	Doug Morrison	\$2,051.96	\$2,051.96
2	Walker straight exhaust tubing	\$32.35	\$64.70
1	Hunter's- transport to Doug Morrison	\$150.00	\$150.00
1	G. Auto Parts- V-belt-top cog	\$42.49	\$42.49
1	Pegasus- female to 6AN male adapter	\$27.79	\$27.79
2	Summit- J-bend	\$22.84	\$45.68
4	Summit- steel 3/8 braze flare	\$3.97	\$15.88
2	Summit- 06X3/890 jic-npt w/fns	\$8.97	\$17.94
3	Summit- 6AN to 3/8 NPT adapter	\$2.97	\$8.91
5	Summit- 90 degree black hose	\$13.97	\$69.85
6	Summit- straight black hose	\$4.97	\$29.82
2	Summit 6X1/8 90JIC NPT W/FNSH	\$7.97	\$15.94
2	Summit- 06X1X8 NPT JIC W/Finish	\$2.97	\$5.94
3	Summit- 6 45 degree black hose	\$13.97	\$41.91
2	Summit- u-bend	\$29.08	\$58.16
2	Summit-mufflers	\$60.97	\$121.94
1	Summit- bell crank kit	\$41.99	\$41.99
1	Summit- shipping	\$91.85	\$91.85
1	Summit- fuel filter 6an	\$19.97	\$19.97
1	Summit-fuel line	\$53.94	\$53.94
2	Summit- 3an male banjo fitting	\$19.95	\$39.90

2	Summit- male inverted flr.	\$6.97	\$13.94
2	Summit- brake line clips	\$2.99	\$5.98
2	Summit- brake line adapts	\$7.99	\$15.98
2	Summit- Mnt tab brake line adapt	\$5.99	\$11.98
1	Summit- fitting	\$21.97	\$21.97
1	Summit- generator	\$419.97	\$419.97
1	Miscellaneous Shop Supplies	\$1,829.25	\$1,829.25

TOTAL DUE PLEASE PAY THIS AMOUNT

\$23,733.86

EXPLANATION OF WORK PERFORMED

Check on muffler sizes.
 Move and put in lift. Get bolts and mock up shocks. Mock up exhaust. Mock up starter. Get together order for exhaust bands, bends and tubing. Check on bolt size needed for rear bar. Check on generator brackets. Check on parts for acc linkage old generator and brackets. Mock up. Install return spring brackets and return springs. Mock up fuel tank, fuel pump and fuel filter. Remove old e-brake cable. Clean up end and cut off end then drill end off. Remove arm from handle. Scrape off grease. Clean up where to see what needs to be cut off. Route new e-brake cable. Cut out clamps and mock up. Check on universal carb linkage and pieces needed. Check on and start to make list of fuel line fittings needed. Continue to figure out fittings needed. Help Buck with e-brake measurements. Cut and mock up to see if it works. Install driveshaft. Remove for Buck. Install driveshaft. Check on exhaust mounting hardware. Unbox and check in parts. Mock up fuel lines fittings. Wipe down exhaust tubing. Order hangers. Get mufflers hung under car. Mock up bell crank and make mock up rods to see if it will work or not. Make up mock up linkage rods. Try different position on bell crank. Look for clamps for e-brake cables. Work out and install. Tighten up to check. Take pictures of progress & download.

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*Wired
 11-13-17
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Make and mock up fuel lines.
Check on pictures of exhaust styles.
Make list and print off pages to order parts. Figure out routing.
Throttle linkage.
Look over brake line routing. Check on hose style and lengths.
Print off different size. Remove drive shaft
and unhook. Remove e-brake handle. File on e-brake to make work better.
Check on size of alternator/generator to see if it works or not.
Check on brackets.
Remove battery from boxer.
Masonite for bottom of battery box .
Mock up and change out fuel line on carb. Make up
fuel line for fuel filter. Mock up exhaust tip.
Mock up new exhaust system.
Cut out center frame rails
for new driveshaft fit, angle clearances. Modify
transmission mount drop 1/2" lower. Start
fabrication pieces to reconstruct frame rail.
Cut pieces for cut out in frame rail to make
clearance for new driveshaft. Weld in frame rail
pieces. Fabrication of drive shaft safety loop.
Drill access hole for swag bar mount bolt. Research
area to mount fuel pump and fuel filter. Work on
gas pedal design. Put gas tank in car. Weld nuts
in chassis to mount driveshaft tunnels.
Modify and fabricate bracket for e-brake mounting.
Make tabs for e-brake cable. Fabricate driveshaft safety loop
and weld in car. Finish mounting fuel pump and fuel filter.
Work on fabricating new exhaust system.
Fabricate exhaust system.
Metal finish some of the pipes.
Weld up exhaust pipes completely. Fabricate bracket
for carb and gas pedal linkage. Cut off tube under chassis.
Replace with larger one for fuel line.
Finalize gas pedal mounts and linkage. Modify gas pedal.
Make new pedal pad. Modify pedal rod. Fabricate backing
plate to mount carb linkage. Start final welding up of header
pipe extensions.
Metal finish exhaust tubes/header. Weld in trunk close-out
panels. Mock up new exhaust pipe hangers. Set rear center section
of body on car to check exhaust clearance. Weld in close-out
panel under dash on firewall.
Weld in close-out panels in drivers compartment (floors, corner
close-outs). Weld up drivers shaft safety loop. Weld in e-brake bracket.
Fabricate close-outs around rear roll bar in trunk area.

Finish fabricating battery box. Mount battery box in car. Fabricate right side close-out around rear roll bar in trunk. Weld in right side floor. Weld in panel between battery and gas tank filler neck.

Finish welding in floors. Mount seats in car. Mount trans tunnels in car. Work out minor problems with any interior stuff fitting. Make patterns in trunk for close-out panels.

Mount left rear fender to check on exhaust pipe look/design.

Finish fabrication of trunk floor. Fabricate side close-outs in trunk.

Mount seatbelt hooks in floor. Mount spare tire "footman" hooks.

Design battery box cover. Fabricate battery box cover. Redesign firewall to make more room for gas pedal and drivers foot.

Make truck pattern.

Cut board for trunk.



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11/28/17

Tax Exempt #P12-870

Inv. AR
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
218.5	Hour/Labor (thru 11-26-17)	\$90.00	\$19,665.00
0.17	Acid Cu	\$54.00	\$9.18
0.01	Stripping	\$69.00	\$0.69
2	G. Auto Parts- push/pull cable	\$11.79	\$23.58
2	G.Auto Parts- relay horn	\$42.99	\$85.98
1	Summit- distributor cap	\$39.48	\$39.48
1	Summit- chrome clean age	\$176.97	\$176.97
1	G. Auto Parts- switch	\$15.15	\$15.15
1	G. Auto Parts- rad hose-upper	\$21.79	\$21.79
1	G. Auto Parts- v-belt top	\$36.99	\$36.99
2	Fuse blocks	\$62.00	\$124.00
1	Light relay	\$45.00	\$45.00
1	Miscellaneous Shop Supplies	\$1,966.50	\$1,966.50

TOTAL DUE PLEASE PAY THIS AMOUNT

\$22,210.31

EXPLANATION OF WORK PERFORMED

Look at bowden cable locations.
Strip glue off chrome parts.
Check on exhaust tubing.

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see receipt
11-30-17*

Print off sheet of parts to order.
Work out high/low beam level.
Check on master cylinder and
on tach information. Check on high/low
switch for car.
Check on switch and condenser.
Work on exhaust welding and mounting brackets.
Metal finish exhaust welds. Modify exhaust brackets
to fit chassis.
Mount fire ext. Drill holes for wiring harness. Drill
holes for battery cables.
Fabricate kill switch mount and mount it to car.
Put door hinges on left door and put on car to check
door panel and kick panel. Finish metal finishing
battery cover.
Fabricate center dash support. Attach center dash support
to car. Weld left and right tabs to car for fresh air cables.
Drill holes in firewall for fresh air cables. Start design of
tonal cover support rod. Put front body center section
on car to check alternator clearance and remove.
Fabricate steering shaft close-out. Fit rear tail pipes to
exhaust. Put angle in pipe to fit body. Work on tonneau
cover brackets(fabricate & fit). Mount coil to firewall and
build nut plate to secure.
Weld up exhaust tail pipe tips. Enlarge shifter hole in trans
tunnel. Work on toneau cover support rod and brackets.
Straighten and prime rear end housing stop bumps. Mount
high/low headlight switch under dash.
Remove doors. Work in firewall updates.
Route wiring harness.
Figure out wiring routing.
Modify wiring harness. Make kick panels.
Cut slots in kick panels. Cover kick panels. Make and
install windlances on kick panels.
Modifying wiring harness.
Pedal wear plate.
Limit boxes.
Cable brackets.
Circuit board tabs.
Install air vent fittings. Engineer and fabricate
generator mount brackets.
Fabricate radiator tube.
Buff and plate exhaust tips.



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12/13/17

Tax Exempt #P12-870

Inv. AS
 Job#: JL-198
 RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
96.25	Hour/Labor (thru 12-12-17)	\$90.00	\$8,662.50
0.25	Acid Cu	\$54.00	\$13.50
0.271	Nickel Chrome	\$150.00	\$40.65
1	Discount Tires- alignment	\$100.00	\$100.00
1	Hunter's- taking car to Discount Tires for alignment	\$150.00	\$150.00
7	Duct hose 4"	\$10.00	\$70.00
1	G. Auto Parts- water outlet	\$16.59	\$16.59
4	B&R Shopworks- screw	\$85.00	\$340.00
1	Summit- Hydraulic brake light switch	\$18.97	\$18.97
1	Summit- proportioning valve	\$41.94	\$41.94
1	Summit- brake proportioning valve	\$14.97	\$14.97
1	G. Auto Parts- radiator hose-lower	\$24.59	\$24.59
1	Summit- Line T with bracket	\$31.97	\$31.97
2	Pegasus- Male 10X1.0mm metric convex seat	\$8.49	\$16.98
1	Pegasus-shipping	\$6.80	\$6.80
1	G. Auto Parts- universal push/pull cable	\$11.79	\$11.79
1	Miscellaneous Shop Supplies	\$866.25	\$866.25

TOTAL DUE PLEASE PAY THIS AMOUNT	\$10,427.50
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Wired 12-14-17
Lee D. Smith

EXPLANATION OF WORK PERFORMED

Remove tube from intake.
Move car out to load on truck to go to Discount TIRES.
Move back into shop after.
Cut and fit duct hoses.
Cut and fit fresh air bowden cables.
Remove transmission and engine.
Mount engine on stand.
Check on brake line, fittings, and tabs to be welded on (location). Jack up front end and remove left front side hub and backing plate. Install new clipper bracket and hub. Tighten up. Install caliper and banjo fitting in brake caliper. Try different positions for brake line tab to be welded on. Put car back in lift.
Check on brake line. Remove master cylinder. Get ready to test. Fit new master cylinder. Change out tags.
Change out frames on tags.
Check on deck lid to see if it has holes in it (does NOT).
Install new master cylinder.
Make mock up lines for routing.
Tach tabs and bolt on frame and rear end for brake line and misc. on car.
Continue on routing and brake line fittings.
Check on fittings. Take oil filler tube off old intake. Check to new intake. Put up old intake and carb. Check on water neck and order.
Get sand bags out and weight down car.
Vacuum out.
Remove and install new thermostat housing.
Order longer hose. Check on oil breather and tube.
Check in parts and put up parts.
Work on brake line routing and mock up to see where nuts needed to be welded on and where T needs to have stud welded on. Mock up P-valve. Make clamp for duct hose.
Mock up to check for clearance. Take pictures and download pictures of progress.
Remove exhaust, headers, trans mount, bell housing,

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radiator, and fan shroud. Pull engine and remove motor mounts. Bolt to roll around stand.

Weld tabs on chassis for brake lines.

Fit exhaust tips after getting chromed.

Start filling holes in firewall that are not needed.

Get car ready for tow truck to go to get front end alignment. Take seats back out of car.

Take trans tunnels out of car. Remove dash.

Take parts off chassis. Finish up odds and ends to prep for painting and primer (grinding and welding).

Removing motor and trans.

Fabricate lower radiator tube.

Plate bottom windshield posts.



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12/21/17

Tax Exempt #P12-870

Inv. AT
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
94.25	Hour/Labor (thru 12-20-17)	\$90.00	\$8,482.50
1	Miscellaneous Shop Supplies	\$848.25	\$848.25
TOTAL DUE PLEASE PAY THIS AMOUNT			\$9,330.75

EXPLANATION OF WORK PERFORMED

Remove rear differential from car.
Remove front suspension from car.
Move jig under car in the lift.
Bag up parts. Make room in shelves for parts. Weld nuts, studs and tabs on for lines and wiring.
Straighten up front cross member and cut 1 inch circles to weld in. Start to saddle frame by starter. Cut brace by master cylinder and grind.
Continue on saddling frame for starter clearance.
Straighten frame. Grind on cross member and cut out piece to straighten up. Trim to fit. Cut and fit piece to close out by master cylinder. Grind to make

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clearance for brake liners. Cut pieces to straighten up motor mounts. Check on holes to be welded up. Lay out cardboard and clean out motor mount brackets. Prime with weld through primer. Take pictures and download. Move out of lift and put under pads. Unhook and remove rear end. Tear down and remove front suspension. Continue to tear down. Wash up and bag up parts. Download pictures. Check over and make list of parts needed to be ordered for front and rear suspension and steering box and linkage. Print off to be ordered. Check over car. Remove pedal box. Mock up to give to machine shop to make rods for brake and clutch master cylinder. Weld mounting nuts on chassis for brake lines and wiring. Straighten front chassis cross member and re-weld. Weld new front A-arm mounts to chassis. Fabricate sheet metal on firewall around gas pedal area. Weld up chassis cross member brace. Finish fabrication of firewall and weld up. Weld saddle in frame for starter bolt. Fabricate close-outs around frame area in trunk and drill. Repair rear chassis at rear end housing area. Weld areas on chassis and supports. Final welding of front A-arms supports on chassis. Disassembly chassis. Weld up areas as needed. Roll chassis dolly under car and fabricate brackets as needed to support chassis. Install seat hardware. Modify generator mount. Make spacer for generator mount. Jig mounts to hold car.



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1/11/18

Tax Exempt #P12-870

Inv. AU
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
62	Hour/Labor (thru 1-10-18)	\$90.00	\$5,580.00
3	B&R Shopworks- knob for cable	\$85.00	\$255.00
1	Moss- king pin set	\$129.99	\$129.99
2	Moss- buffer, rebound	\$2.79	\$5.58
2	Moss- bump stop	\$8.89	\$17.78
2	Moss- link assembly	\$9.89	\$19.78
8	Moss- polyurethane sway bar	\$2.49	\$19.92
2	Moss- top trunnion kit	\$5.79	\$11.58
8	Moss- bus, lower link	\$2.19	\$17.52
2	Moss- shackle pin bottom	\$14.99	\$29.98
4	Moss- pin, rear spring, top & front	\$4.89	\$19.56
4	Moss- lock nut	\$0.31	\$1.24
2	Moss- nut	\$0.47	\$0.94
7	Moss- lockwasher	\$0.23	\$1.61
4	Moss- nut, engine mount	\$0.24	\$0.96
2	Moss- buffer, rebound, rear axle	\$5.79	\$11.58
4	Moss- washer	\$0.16	\$0.64
2	Moss- nut, plain, water pump to block	\$0.39	\$0.78
1	Moss- seal, oil	\$6.69	\$6.69
1	Moss- gasket, end cover	\$2.69	\$2.69
3	Moss- cover, dust, oil seal	\$2.79	\$8.37
2	Moss- nut, lever to gear	\$8.89	\$17.78
1	Moss- grommet, steering column	\$2.29	\$2.29

1	Moss- ring, spring	\$3.69	\$3.69
1	Moss- bolt, short	\$0.69	\$0.69
2	Moss- nut	\$0.31	\$0.62
2	Moss-lockwasher	\$0.16	\$0.32
1	Moss- packing piece	\$5.39	\$5.39
1	Moss- bolt long	\$0.39	\$0.39
1	Moss- bolt, clamp long	\$0.89	\$0.89
1	Moss- nut	\$0.19	\$0.19
1	Moss- seal, oil	\$1.19	\$1.19
1	Moss- gasket cover	\$1.59	\$1.59
3	Moss- bolt, idler gear to chassis	\$0.89	\$2.67
3	Moss-bush, felt	\$3.89	\$11.67
2	Moss- bush	\$8.79	\$17.58
1	Moss- washer, locking, blanking bolt	\$0.20	\$0.20
4	Moss- iron bush, bracket to chassis	\$6.39	\$25.56
1	Moss- shipping	\$29.49	\$29.49
1	Chassisworks- removable back-brace bracket kit	\$119.00	\$119.00
4	Busted Knuckle- interlocking tube clamps	\$44.95	\$179.80
1	Busted Knuckle- shipping	\$19.63	\$19.63
1	Miscellaneous Shop Supplies	\$558.00	\$558.00

TOTAL DUE PLEASE PAY THIS AMOUNT	\$7,140.82
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EXPLANATION OF WORK PERFORMED

Move rear differential to weld shop.
 Prep fresh air knobs for paint.
 Get front body out of storage room.
 Set front clip on car.
 Get rear end out and start to cut off brackets not needed. Touch up rear end housing.
 Get part # to order parts.
 Sort thru misc. Continue to work out and sort out details.
 Get steering box and hardware out. Help Buck remove front of car. Install steering box and steering wheel. Help Buck install mocked up front.
 Build brackets and supports to put car in chassis dolly (rotisserie).
 Weld radiator fitting. Weld up exhaust tail pipes and brackets. Weld up rear end housing.
 Sand and metal finish exhaust pipes. Turn car over in roto jig. Weld up areas as needed

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1-12-18
 Buck
 Dec 18

(final welding).

Straighten chassis low areas. Fabricate puller mount to remove dents in chassis. Weld area where needed and metal finish. Cut out brace under dash (not needed).

Weld up defrost vents in dash support panel and metal finish. Put front body on car and surround moldings around drivers compartment to figure out snaps for tonneau cover. Fit surround moldings on doors also

Mock up seats and dash mirror to finalize tonneau snaps location and tonneau fit (ruff fitting). Check door jamb close-out trim pieces.

Straighten frame tubes.

Weld tube for gas lines.



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2/12/18

Tax Exempt #P12-870

Inv. AV
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
83.75	Hour/Labor (thru 2-8-18)	\$90.00	\$7,537.50
4.5	B&R Shopqworks- brake/clutch linkage	\$85.00	\$382.50
2	Chassisworks- back brace bracket	\$15.00	\$30.00
1	Chassisworks- shipping	\$6.45	\$6.45
2	Summit- knurled nut	\$8.48	\$16.96
1	Bill Hirsch- stayfast black top material	\$520.00	\$520.00
1	Bill Hirsch- shipping	\$54.65	\$54.65
26	Tenax studs	\$8.19	\$212.94
52	Tenax snaps	\$11.49	\$597.48
1	Miscellaneous Shop Supplies	\$753.75	\$753.75

TOTAL DUE PLEASE PAY THIS AMOUNT

\$10,112.23

EXPLANATION OF WORK PERFORMED

Check machine shop work.
Unbox and check in roll bar. Check on website for more tabs needed.
Work on pedal linkage on clutch and brake master cylinder.
Put up pieces. Fit roll bar. Mock up and tighten up. Remove and install again.

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Tach and remove again.
Find nuts for battery box cover.
Download pictures. Check on and print off parts needed.
Find ID tags. Look up info on ID tags and print off.
Highlight info.
Make pattern for toneau.
Make and bind carpet for trunk.
Make plastic washers for toneau.
Cut roll bar off car. Prep for adapters to roll bars to be able to remove roll bar.
Work on cutting and fitting new roll bar removable mounts. Tach weld new mounts.
Weld up all bars for roll bars.
Cut out part of wheel well to finish welding roll bar.
Re-weld cut out areas in wheel wells with new metal patch panel.
Work on battery lid mounting. Prep tubing for second mounting bar for tonneau cover.
Fabricate 2nd lower roll bar for tonneau cover support.
Weld and fit roll bar caps.
Mark and drill toneau cover snaps. Put dash in car, roll bars).
Put tenax snaps and studs on car.



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4/2/18

Tax Exempt #P12-870

Inv. AW
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
341.6	Hour/Labor (thru 3-30-18)	\$90.00	\$30,744.00
0.084	CAD	\$54.00	\$4.54
2	G. Auto Parts- engine mounts	\$11.65	\$23.30
1	Miscellaneous Shop Supplies	\$3,074.40	\$3,074.40

TOTAL DUE PLEASE PAY THIS AMOUNT

\$33,846.24

EXPLANATION OF WORK PERFORMED

Strip and detail and sandblast suspension parts and coil springs.
Remove rear splined hubs. Prep parts for cad plating. Wash, detail and blast suspension parts and hardware for black paint.
Remove engine pulleys. Detail and blast for black paint.
Move it to the paint room.
Mask suspension parts for black paint.
Wash and detail hardware to be black phosphate.
Sort out suspension hardware. Blast and black

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hardware. Detail parts. Move car into lift. Remove alternator brackets from engine. Check rear hubs to wheels. Begin lapping knock-offs on rear hubs. Take pictures and download. Tear down pedal box, steering box and idler arm. Wash up and blast. Wrap up. Remove brake drums. Mark and touch up. Tape up inside and blast. Put rear end on table and detail on. Tape up and move to paint room. Get parts out to be painted black. Lay out and tape up. Touch up blasting. Set up tables in small paint room. Detail on suspension hardware and wash up. Put pattern material away. Begin making toneau covers. Sew and fit toneau cover. Make bags for toneau covers. Set up area for sandblasting. Sandblast chassis. Bodywork and sand boxes. Bodywork on fire wall and prime. Tape up primer spots. Untapped car. Bodywork right side dash. Blow sand from sandblaster out of cracks and frame. Clean grease out of small areas. Clean grease from around brackets. Sandblast small parts. Spray primer surfacer on 4 spot areas on car. Blow off and wipe off grease and dirt. Mix epoxy and spray entire chassis. Paint entire chassis with paint then clear coat. Scotch brite car with metal prep. Clean and prepped wheel wells. Mask and tape wheel wells to spray epoxy and spray Rimo with color. Wire up parts and hung parts to get ready to spray. Tack off. Paint all parts with epoxy, base and clear coat. Remove painted parts. Wired and hung parts. Spray epoxy. Paint parts with Hot Rod Black (couple coats). Took down painted parts.

Wire parts and hang in paint booth for
for second room of parts.
Prep and clean parts to paint.
Spray epoxy. Paint parts Hot Rod black about 3 coats
each part.
Filling holes and low spots on bodywork.
Taping spots and putting bolts that can't have paint in.
Plug holes.
Wipe car down. Scotch brite spots.
Flip car over.
Push car outside. Blow car off. Push car back inside.
Label the parts.
Move car around. Untapped and take bolts and plugs
out of car.
Weld cowl seam.
Remove body and all parts on chassis to
prepare for sandblasting.
Go through parts and find all pieces to be painted
and cad plated.



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complete exotic and vintage automobile restoration

4/18/18

Tax Exempt #P12-870

Inv. AX
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
272	Hour/Labor (thru 4-16-18)	\$90.00	\$24,480.00
0.292	CAD	\$54.00	\$15.77
0.58	Acid Cu	\$54.00	\$31.32
0.208	Nickel Chrome	\$150.00	\$31.20
1	G. Auto Parts- brake line 3/16	\$83.32	\$83.32
1	G. AutoParts- brake line3/8	\$156.65	\$156.65
1	UPS shipping headers to Jet-Hot	\$22.58	\$22.58
3.5	B&R Shopworks- cup	\$85.00	\$297.50
2.5	B&R Shopworks- brake fitting black	\$85.00	\$212.50
1.5	B&R Shopworks- brake fitting	\$85.00	\$127.50
2	Moss- bush, sway bar mount	\$3.49	\$6.98
2	Moss- bump rubber, rear axle	\$19.89	\$39.78
4	Moss- pin, locking, lower link	\$3.99	\$15.96
2	Summit- fire sleeving	\$22.97	\$45.94
1	Interstate Batteries- battery	\$186.95	\$186.95
1	Summit- Moroso balancer bolts	\$11.99	\$11.99
1	Summit- gasket oil filler tubes	\$9.70	\$9.70
1	Summit- chrome valve cover breathers	\$6.46	\$6.46
1	Summit- hydraulic throw-out bearing adj systems	\$189.00	\$189.00
1	UPS shipping to Mo-Ma	\$24.49	\$24.49
1	Miscellaneous Shop Supplies	\$2,448.00	\$2,448.00

TOTAL DUE PLEASE PAY THIS AMOUNT

\$28,443.59

EXPLANATION OF WORK PERFORMED

Lap knock offs to hubs, Wash off lapping compound.
Polish knock-offs. Polish cad rear hubs. Install brake drums and hub on rear end.
Disassemble hood latch.
Sort out parts to be cad. Begin prepping them for cad plating.
Detail cad parts and hardware. Take car off jig.
Install in lift and move jig outside. Install pedal box, brake and clutch master cylinders. Shorten brake pedal plunger rod. Tap threads to add adjustment. Install plunger rods on pedals. Install steering box, shaft and firewall close-outs. Install rear springs.
Detail then black & blast suspension hardware. Finish installing rear springs. Install rear end in car and hook up. Put car on back wheels in lift. Misc. assembly of car. Detail ID plates and screws,
Fitting and assembling front suspension. Blast and black suspension hardware. Install studs in right front hub. Bolt hub to rotor. Install races and seal in right front hub. Pack bearing with grease.
Prep and blast parts for cad plating. Install misc. cotter keys in front suspension. Blast and black hardware.
Install heat insulation on brake line.
Install in conduit on car.
Polish cad hardware. Install gas tank strap brackets on car.
Install rubber bump stops under U-bolts on rear end. Install gas pedal and rod on car. Continue fitting and assembling front suspension. Mask and paint gas neck. Paint radiator shroud.
Install front coil springs and sway bar. Install front hubs and rotors. Install front brake calipers.
Blast and black hardware. Install e-brake handle and hardware in car. Assemble cad assemblies back together.
Blast and black hardware. Install generator bracket on engine. Install engine pulleys. Shorten brake line clamp bolts and install them.
Clean weather-strip. Install it and brackets on radiator shroud.
Remove bellhousing and input shaft retainer plate to be machined. Get

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clutch and flywheel ready to go to be balanced. Unbox and unwrap headers. Mask and sandblast tailpipes and down pipes. Must chrome tips and paint pipes. Move painted parts and untapped. Blast parts to be painted. Start to work out and assemble. Build idler arm assembly. Make gasket. Build steering box. Remove rear spring bushings. Clean up and install left side. Get out pedal. Assemble pedal box. Move and untapped suspension pieces. Clean and touch up. Tape up misc. to paint. Install steering box assembly and idler arm assembly. Work out rear spring pins. Touch up headers. Build brake lines for rear end and strip nut to weld on for clamp on rear end. Build brake line for master cylinder to P-valve. Mock up and figure out what style of block needed to have machine shop to make for pressure switch and T to be cut down. Lay out front suspension. Get rear wheels and install. Install rear shocks mounts and rear shocks. Lay out suspension hardware to assemble front suspension. Mock up and remove several times king pin. Remove material- work not work right. Modify both. Clean up and touch up paint. Make list of parts to order. Remove right original shock. Clean out and free up adj plate. Mock up touch up tie rods. Mock up build lines. Install heat shield. Mock up fan shroud. Build clamps and assemble on front end then B&B. Install rear suspension bumpers. Get gas tank ready to install. Install rear brake line and brake caliper to check on brake line length. Get ready to install gas tank. Install, mock up fuel lines. Cut all thread to 4 pieces 9" long. Install front springs shock brackets and sway bar brackets. Install shocks and sway bar. Install front hubs and rotors. Trim anti-squeak pads. Install on brake pads. Install in calipers. Install calipers on car. Install clamps for e-brake cable and get engine out. Blow off and clean up excess sealer. Get list together of parts to order. Get trans out and install bell housing. Start to figure out throw out bearing shim needed.

Continue to work out and assemble. Untapped radiator and clean off sticky. Touch up fins and scotch brite.
Figure out throw out bearing.
Remove bell housing and front bearing retainer to go to machine shop.
Remove pressure plate.
Unbox and check in parts. Check new brake lines.
Wire and hung parts. Clean and prep to paint. Spray epoxy then paint parts Hot Rod Black. Wire and hung 3 other parts to paint semi gloss black.
Spray one wheel cream.
Scuffed top of gas tank then mask and tape.
Sprayed high heat black.
Spot face linkage.
5/16" spacers.
Make circuit board.
Install wiring. Mount electrical components on wiring board.
Install wiring and master kill cables.
Tape up tire to spray sample on rim. Untapped tire. Clean grease out of center of rim.
Clean 2 tires. Get grease out of hub on rim.
Solder fitting on tube ends.
Touch up paint where jig was mounted to chassis. Sand areas, prime and paint.
Riveting T nuts in interior panels.
Drill holes in interior rear panel for access to bolts (suspension parts).
Hand sand generator bracket.
Copper generator bracket.
Buff generator bracket.
Plate generator bracket.
CAD plate parts.



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5/2/18

Tax Exempt #P12-870

Inv. AY
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
197.5	Hour/Labor (thru 5-1-18)	\$90.00	\$17,775.00
1.88	CAD	\$54.00	\$101.52
1	Speedway- deluxe electric temp gauge sender	\$19.99	\$19.99
1	Speedway- deluxe electric oil pressure sender	\$39.99	\$39.99
1	Wayne Calvert Engines- balance flywheel	\$85.00	\$85.00
2	Summit- brake line	\$21.97	\$43.94
1	Summit- fitting, tube nut	\$9.97	\$9.97
1	Summit- fitting tube sleeve	\$8.97	\$8.97
8	G. Auto Parts- spark plug-v power	\$4.79	\$38.32
1	G. Auto Parts- water outlet gasket	\$3.82	\$3.82
1	G. Auto Parts- thermostat	\$10.65	\$10.65
4	G. Auto Parts- HD clamp	\$5.82	\$23.28
1	Summit- flex hose	\$94.29	\$94.29
1	Mo-Ma- fuel gauge	\$193.00	\$193.00
1	B&R Shopworks- throw-out & sleeve	\$85.00	\$85.00
1.5	B&R Shopworks- radiator plug	\$85.00	\$127.50
1	Moss- screw with pan head/copper washers	\$15.69	\$15.69
1	B&R Shopworks- throttle linkage	\$85.00	\$85.00
0.5	B&R Shopworks- spacer	\$85.00	\$42.50
2.5	B&R Shopworks-brake bleeder fitting	\$85.00	\$212.50
1	O'Reilly- oil dipstick	\$17.31	\$17.31
1	Miscellaneous Shop Supplies	\$1,777.50	\$1,777.50

TOTAL DUE PLEASE PAY THIS AMOUNT

\$20,810.74

EXPLANATION OF WORK PERFORMED

Install bell housing on transmission.
Measure and calculate hydraulic
throw out bearing clearances. Seal up
and install input shaft retaining plate.
Unmask chrome exhaust tips and polish
them. Wrap for storage. Store pipes in shelves.
Mock radiator fan shroud in car to route wiring.
Order exhaust clamps. Get mufflers ready to
sandblast. Blast and paint them. Modify exhaust
clamps to match. Blast and black hardware.
Detail and blast parts for CAD plating.
Install front brake hoses and check clearances.
Tighten all brake line fittings.
Make new line and bleed brakes.
Remove radiator and misc. assembly.
Install and torque harmonic balancer bolt.
Scrape excess sealer off thermostat housing.
Install steel plug in unused dipstick hole on left side of engine.
Take engine off stand. Install and torque flywheel clutch and
pressure plate. Install motor mounts on engine. Install
motor mount plates on frame. Blast and paint hardware.
Get misc. ready to install engine.
Check starter clearances to flywheel. Mock transmission on
engine to check clutch alignment. Install engine and
transmission in car and begin hooking up.
Install radiator and fan shroud. Cut excess off parking
brake cables and solder ends. Hook up to handle. Bleed
clutch and begin trying to fix line fitting leak.
Install driveshaft.
Fill transmission with fluid. Fill rear differential with fluid.
Install radiator overflow hose. Look up correct exhaust
collector gaskets to order. Gap and install new spark plugs.
Drill hole in firewall for coil power wire. Install grommet and
wire sheathing. Solder wire ends on.
Sand and scotch brite radiator. Tape and hung up
then paint. Move and put in room. Check

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measurements of throw out bearing.

Make new line for left front brake to see if it will work. Cut off metal and grind back paint to fit tab to weld in.

Grind on new brake line mounts. Cut off old brake line tabs. Blow off and smooth out.

Prime and paint bare areas. Blow out inside of car and sweep under car.

Check on oil and fuel sender.

Print off to order. Make new brake line for front.

Start to make clamps for wiring.

Make wire clamps.

Mock up radiator and fan shroud. Order parts.

Continue to make clamps for lines. Mount hydraulic pedal and adjust. Build lines to run to and install.

Take pictures and download of progress. Find adapter for oil psi sender. Install adaptor and sender. Remove plug from intake and install water sender and adapter.

Cut down oil filler tube and swedge end and install.

Check on brake fittings. Work on wiring clamps and

bleed brakes. Fix leaks. Unbox

fuel gauge and sender and fuel lines.

Remove and mock up fuel lines. Make up and install new hoses. Check on torque specks. Get engine out and check on oil dipstick needed. Test front with headers. Bend to fit engine with headers. Remove thermostat housing.

Trim gasket to fit and seal up with thermostat.

Install block plate, flywheel clutch and pressure plate. Check on bolts needed for motor mounts. Install motor mounts.

Work out and assemble.

Remove bell housing from transmission. Mock up starter and check clearances. Get lines out and figure out size needed for hydraulic throw out bearing.

Check on plug wires needed to test fit.

Clean up radiator plug. Cut rubber and put inside and seal up then install. Tape up and paint black. Make clamp for clutch bleeder line and install. Install radiator, radiator fan shroud brackets, radiator shroud fan generator and belt. Get ready to bleed. Bleed and vacuum out. Remove line and work out then assemble.

Continue to work out and assemble.

Connect wiring to wiring board. Install gauges and switches.

Install fuel gauge and sender then connect.

Solder ends and connect wires to starter.

Door limits stops.

Strip cad parts.

Worked out door catch parts.

Fabricate spacers for engine belt pulleys.

Assemble dash.

Weld new brake line tab on chassis.

Design and fabricate heat

shield on driver's side foot box area.

Drill and insulate panel.

Work on door opening pull strap (striker/latch).



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5/29/18

Tax Exempt #P12-870

Inv. AZ
 Job#: JL-198
 RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
274.75	Hour/Labor (thru 5-28-18)	\$90.00	\$24,727.50
0.042	CAD	\$54.00	\$2.27
0.021	Nickel Chrome	\$150.00	\$3.15
1	Summit- pro clamp wire separator	\$22.45	\$22.45
1	Summit- HEI distributor boots	\$14.95	\$14.95
1	Summit- street fire wire	\$48.17	\$48.17
1	Summit- collector gaskets	\$26.99	\$26.99
3.5	B&Rshopworks- fresh air knobs	\$85.00	\$297.50
2	Summit- breather push in w/scrip	\$15.95	\$31.90
1	G. Auto Parts- radiator cap	\$4.79	\$4.79
1	Speedway- speed cable	\$82.98	\$82.98
8	G. Auto Parts- spark plus-v power	\$4.79	\$38.32
1	Summit- heat shield	\$134.99	\$134.99
1	Summit- tach electric gas ignition	\$114.99	\$114.99
1	Longstone Tyres- Michelin tubes	\$108.95	\$108.95
1	Miscellaneous Shop Supplies	\$2,472.75	\$2,472.75

TOTAL DUE PLEASE PAY THIS AMOUNT **\$28,132.65**

EXPLANATION OF WORK PERFORMED

Prep hardware for cad plating. Paint engine pulley spacer. Install pulley on harmonic balancer. Install radiator fan and pulley. Tighten generator bracket.

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Handwritten notes:
 PD 5/30/18
 OK 2/25/18
 see page 11.

Misc. fitting and assembly.
Install exhaust system. Tighten generator belt.
Bleed clutch.
Install Speedo driven gear on transmission.
Help Kenny crank engine over to get #1 cylinder up.
Help build and route plug wires. Pour oil in engine.
Install ground strap on engine. Crank engine over to test starter.
Pour gas in tank. Pressure fuel system to check for leaks. Start and run engine. Check on heat barrier mat.
Troubleshoot and look for info on tachometer.
Look at info on ignition vacuum advance.
Start and run engine several times. Check timing. Repair leaks. Troubleshoot and repair electrical problems and tachometer needle jumping.
Start and run engine. Adjust carburetors.
Call Edelbrock to ask about cams and lifters.
Hook up bump start button. Adjust rockers.
Install driver's seat. Take car out of lift and drive in and out of shop to test clutch. Install car back in lift and check over.
Unwrap and lay out foil heat shield mat. Test sample with heat. Cover aluminum heat shield and inside of transmission hump with heat shield mat.
Install heat shields on car. Cut out heat shield mat to go in floor board.
Scotch brite and install small heat shield undercar, Route and shorten speedometer cable and hook up. Install transmission hump. Install exhausts. Install close-out panels in interior.
Mock new steering wheel on car. Take car out of lift and apply grease to all wheel hub splines. Check car over. Drive car several times to break in rear end with heat and cool down cycles. Help Buck install driver's door. Run a temporary ground wire from tachometer to battery to try to prevent needle jumping. Remove end cover from steering box. Clean off oil and sealer from hardware. Remove alternator to adjust rockers on right side of engine.
Remove valve covers and run valves.
Assemble back together and install alternator. Test drive and check over.
Pour gas in tank. Drive car to Discount Tire and get aligned.

Grease suspension. Remove steering drag link and shorten threads on tie rod ends to allow more adjustment for toe in.

Drive car several miles. Take car back to Discount Tire for them to work on alignment. Jack car up in rear. Remove stabilizer bars from rear suspension. Remove valve covers and rocker. Push rod to troubleshoot tapping (faulty pushrods from supplier according to Edelbrock). Mount temporary rearview mirror on dash.

Take and download progress pictures.

Check pieces from machine shop.

Get ready to cad plate.

Mock up generator and fuel line. Look for parts needed and print off to be ordered.

Get out plug wires and put wires on plugs to get ready to fit. Work out and assembly.

Bleed clutch. Clean up CAD.

Start to route plug wires.

Make bracket for wires.

Install valve cover breathers. Remove and take apart to have tops buffed. Check on correct speedo cable and print off to be ordered.

Make and route plug wires. Make clamps for wiring. Install ground on engine.

Measure and cut down carburetor studs and install. Install air cleaner. Install coil. Make up and install last two fuel lines.

Make and install more wiring clamps and install.

Make bracket and install for oil dipstick. Start and run. Check over for leaks. Look up tach info (not working correct).

Check on info on distributor tach and carb and rear end. Clean up valve cover tops and assemble then install. Fix leaks.

Check on Speedo ends. Tighten up headers and check over.

Print off parts needed to order. Remove left valve cover to check for loose rocker arm. Read on engine.

Run valves on left side #7 exhaust valve was loose. Tighten and install valve cover. Start and run. Check timing. Install and adjust on carb linkage. Move to door. Drove in and out several times.

Put back in lift.

Clean up key front end. Start and run.
Check on linkage. Mock up rear hump and rear close out panel. Figure out where to run Speedo cable. Remove hump to be modified. Install seat belt loops.
Check in parts ordered. Lay out heat mat. Cut off pieces for sample. Remove exhaust.
Clean tape off of wiring, floors and firewalls.
Clean floors to get ready to install heat mat.
Install exhaust and humps.
Tighten up exhaust and check. Install passenger seat. Take pictures of progress and download. Mock up steering wheel to drive.
Cut carpet to put in floor in driver's side. Grease up hubs. Install wheels.
Cool down in between to break in rear end. Check on steering box leak. Log mileage.
Make new gasket and install. Fill up, still leaking.
Remove tube and make and install new tube. Fill up and clean up. Print off pads needed to order.
Remove valve covers and run valves. Install valve cover. Install alternator and tighten up. Start and run and drive. Put more gas in and drive to have front end aligned. Drive and check over. Pull in and put in lift. Check over and grease. Break tie rod ends loose to modify.
Check on front end specks and info. Drain water out and add 50/50 mix. Put gas in. Drive and take to front end shop again to adjust. Move in, jack up and remove rear bars. Remove end to get 2 new. Pull left valve cover and run Valve #7 loose again. Pull rocker arm and push rod. Push rod end (bad). Talk to Elderbrock about push rods. Said they were defective and would send new set.
Watch car motor while Chad test tach gauge.
Make door pull straps.
Connect wiring and mount temporary tail light.
Troubleshoot and repair electrical problems.
Make rear end bump pads.
Make temporary windshield.
Fabricate fan pulley and generator spacers.
Finish drilling for pull handle straps on left and right doors.
Sandblast bolts and washers for door hinges and mounts.
Assembly of car. I.D. plates and air duct work. Modify trans tunnel for clearance of Speedo cable.
Finish fabricating close-out on trans tunnel for Speedo cable (welding, drilling and metal finishing).

Fabricate heat shields for exhaust system and
mount to car. Drill hole n tunnel for Speedo cable.
Prime close-out for trans tunnel (sandblast close-out).
Prep doors and latches to put on car to test drive.
Modify rear end stop bump plate to clear brake drum.
Put doors on car. Work out bolts and screws.



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6/20/18

Tax Exempt #P12-870

Inv. AAA
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
302.25	Hour/Labor (thru 6-19-18)	\$90.00	\$27,202.50
1	G. Auto Parts- oil filter	\$12.65	\$12.65
1	Moss- stator tube, adj steer column	\$79.79	\$79.79
1	Moss- gasket, steering box end plate	\$2.69	\$2.69
1	Moss- center tie-rod pr	\$32.99	\$32.99
1	Summit- gasket valve cover	\$32.90	\$32.90
2	Summit- rod end	\$16.99	\$33.98
1	Summit-reflective heat shield	\$31.99	\$31.99
1	G. Auto Parts- oil pan gasket set	\$49.98	\$49.98
1	G. Auto Parts- thermostat	\$10.65	\$10.65
1	G. Auto Parts- water outlet gasket	\$3.82	\$3.82
1	G. Auto Parts- distributor gasket	\$2.82	\$2.82
1	DLZ-dismount, mount, balance 5 tires	\$500.00	\$500.00
1	Summit- puller fan/ shipping	\$98.65	\$98.65
1	Summit- spring cover/ shipping	\$34.73	\$34.73
1	Moss Motors- spring, front coil	\$77.03	\$77.03
1	Miscellaneous Shop Supplies	\$2,720.25	\$2,720.25

TOTAL DUE PLEASE PAY THIS AMOUNT	\$30,927.42
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EXPLANATION OF WORK PERFORMED

Drain engine oil and remove oil filter.
Troubleshoot and look for lifter keeper clip

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and end off push rod in engine.

Take pictures and get info together for Edelbrock.

Drain coolant. Unhook misc. and remove intake.

Scrape intake gaskets off engine and clean up oil.

Remove oil pan and find lifter retainer clip pieces.

Wash oil pan and scrape sealer off. Sandblast and

paint oil pan. Check bottom end of engine with scope.

Remove and inspect #7 exhaust lifter. Polish valve cover.

Replace 180 degree thermostat with 160 degree.

Scrape off excess sealer from housing. Work out and install rear suspension bars.

Install retainer clip on lifter. Install lifter in block.

Install all new push rods. Run valves. Install sealer on intake gaskets. Install intake on car and torque down.

Install distributor. Hook up plug wires. Install alternator.

Install valve covers. Pour oil in engine. Start and run engine.

Check for leaks. Check misc. under car.

Move car out of lift. Pour gas in tank. Check timing. Test drive. Adjust rear suspension bars. Drive car and check over.

Install car in lift. Replace right tie rod end.

Look up info on installing control head and wiring in steering shaft.

Install car in lift and check over. Install electric fan wire in sheathing and route wire.

Paint oil pan support. Wire brush sealer from bolts. Wash up and paint. Get info together and talk with Edelbrock.

Get torque specks together. Install oil pan.

Move rear section of body in paint room.

Check and top off rear end fluid.

Check transmission and engine coolant.

Check timing. Run and drive. Adjust rear end and drive.

Bring back in , check over. Change out tie rod end.

Move out of lift and move outside to test drive.

Jack up and remove wheels. Put by balancer. Get new front wheels and spare wheel and tire out of container and put by machine.

Put wheels on and let down.

Move and put back in lift to check over.

Set up fans to paint.

Wet sand to paint on deck lid and rear body, Started on rear fenders, Sprayed guide coat.

Continue and finish wet sanding left and right fenders with 400 grit wet then cleaned.

Cover rear body and rear fenders with plastic.

Block bodywork on the small spot on hood. Put front fenders back on built stand and bolt them. Block front fender with 120 grit dry sandpaper. Finish blocking left front fender then cover front fender with paper. Put them aside. Remove paper and tape off front end body. Start blocking on front end body.

Mask and tape front end body. Blow off front end and front fenders. Clean and prepped. Spray primer surfacer and front and body and front fenders.

Continue blocking and sanding around louvers. Remove nuts and screws from hood from the edge. Remove hood striker then out in Ziploc baggies. Mask and tape hood. Clean and prep for primer. Spray primer surfacer on hood couple coats. Tape line edge on front fenders. Paint back end on front 2 fenders. Spray epoxy, base paint then clear coat.

Mask and tape underneath front fenders and sand with 80 grit. Spray bed liner underneath fenders. Untapped fenders and put outside. Mask and tape rear fenders and paint bottom half of fenders (just paint no clear coat). Move rear body and deck lid to paint booth and start taping up holes on deck lid.

Mask and tape rear fenders, deck lid and rear body to prepare for paint. Clean and prep parts.

Make and tape and fine line bottom half of rear fenders. Paint all parts blue. Remove bottom half masked up paper. Clear coat all parts.

Carry out rear body and fenders outside. Put front fender back on wooded stand and move to paint booth. Wet sand front fenders and start on front body with 400 grit wet. Move rear body parts back into paint booth. Finish wet sanding front end body with 400 grit.

Mask and tape front fender to paint beige color. Paint beige color on front fender with no clear coat.

Mask and tape front end body to get ready to paint next day. Remove paper and tape from front fenders and remask to paint blue for next day.

Set up paint booth. Clean and prep front fenders and front end body. Cover bottom half of fenders to just paint blue. Spray parts. Unmask beige color area on fenders. Clear coat all parts about 3 and a half coats.

Put fender on car to check vents.

Body work on vents. Filing the edges down so it doesn't take paint off when put up.

Spray primer on body filler.

Wet sand vents to paint.

Move tubes and get rocks out of tires so we can balance them.
Set nose outside to cook. Mask up fenders.
Take fenders off forms.
Untapped hood. Set it outside.
Install wiring for electric fan. Remove seats.
Stop watch bracket. Make bracket.
Assemble windshield frame.
Weld bracket for time clocks (stop watch).
Adjust pedals.
Assembly rear of car to check paint lines.
Fabricate electric fan mount for radiator.
Mark and drill hole in dash for electric fan switch.
Prep roll bar attachment points for paint then
paint them. Remove seat belt mounts for new carpet.
Remove tunnel for new carpet.
Remove gas pedal linkage from car. Modify gas pedal to
be more driver friendly. Add spacer to brake pedal to
be more driver friendly. Paint parts. Put seat back in car and check.



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7/11/18

Tax Exempt #P12-870

Inv. AAB
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
175.5	Hour/Labor (thru 7-10-18)	\$90.00	\$15,795.00
0.104	Nickel Chrome	\$150.00	\$15.60
0.021	CAD	\$54.00	\$1.13
1	Miscellaneous Shop Supplies	\$1,579.50	\$1,579.50

TOTAL DUE PLEASE PAY THIS AMOUNT	\$17,391.23
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EXPLANATION OF WORK PERFORMED

Remove temporary tach ground wire.
Start wet sand on front end body with 1200 grit, 1500 grit and 3000 and 5000 DA sander then finish. Start wet sand on front left fender. Finish wet sanding front left fender with 1200 grit, 1500 grit, 3000DA and 5000 DA sander. Buffed front end body and left front fender with all 3 stages of compound. Start wet sanding on right front fender. Finish wet sand right front fender then buffed right fender with all 3 compounds. Covered with plastic after finished. Start wet sand on left rear fender. Finish wet sanding left rear fender. Start wet sanding trash off of right rear fender. Buffed left rear fender with all 3 stages of compounds.

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Cover fender with plastic.
Start wet sanding on right rear fender.
Finish wet sand right rear fender then buff with all
3 stages of compound.
Start on rear body. Removing trash then wet sand.
Continue wet sanding rear body with 1200 grit,
1500 grit sand paper then with 3000 DA sander.
Finish buffing rear body with all 3 compounds. Finish
wet sanding rear body and use 3000 & 5000 DA sander.
Buff trunk edge off of rear body.
Start wet sand on deck lid with 1200 & 1500 grit
and then 3000 & 5000 DA sander. Start buffing on deck lid.
Untapped fenders and nose.
Move parts outside to cook paint.
Move back inside.
Sandblast shifter. Sand it.
Hand buff edges of painted parts.
Begin making and installing carpet.
Finish assembling windshield frame.
Prepare parts for final assembly. Assemble car.
Assemble car (rear section of body and right rear fender).
Buff and plate shifter lever.



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complete exotic and vintage automobile restoration

7/24/18

Tax Exempt #P12-870

Inv. AAC
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
224.25	Hour/Labor (thru 7-23-18)	\$90.00	\$20,182.50
0.021	Nickel Chrome	\$150.00	\$3.15
1	Discount Tires- Alignment	\$75.00	\$75.00
1	Moss Motors- cup washer, spring cover	\$22.89	\$22.89
1	Moss Motors- shipping	\$5.99	\$5.99
1.5	B&R Shopworks- screw	\$85.00	\$127.50
1	Miscellaneous Shop Supplies	\$2,018.25	\$2,018.25

TOTAL DUE PLEASE PAY THIS AMOUNT	\$22,435.28
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EXPLANATION OF WORK PERFORMED

Change out front coil springs.
Test drive car and straighten steering wheel.
Fit and assemble steering wheel switch and tubing. Install wiring and install into steering shaft and hook up. Cut new Bowden cables to fit. Install heat shrink on cable housings. Install on car. Adjust with fresh air flaps.
Work on turn signal switch and hook up wiring.
Check on light for rear of car.
Drive to check steering wheel. Bring back in.
Help Chad with inner steering shaft.
Sand on inner shaft to make work.

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Make and install clamps for wiring.
B&B body shop hardware.
Finish buffing deck lid then move to storage.
Scotch brite back side of hood then start wet sanding hood, top & louvers.
Continue and finish wet sanding hood with 400 grit wet/dry sand paper.
Carefully sand rocker panel with 400 grit sand paper.
Wet sand vents with 2000 grit then buff them by hand.
Wet sand body line on doors. Fine line body line on doors to mark where to separate colors. Started wet sanding on doors.
Finish wet sanding doors. Mask and tape half of the doors to paint the beige color. When dry untapped and put doors outside to cure. Hung the roll bar and paint roll bar Hot Rod Black (4 parts).
Mask and tape doors to paint blue. Hung hood and hood striker mount. Clean and prep parts. Paint parts then remove covered beige color to clear coat. Clear coat all parts, about 3 coats of clear on each part.
Put hood and right door on stand. Wet sand trash off then wet sand hood and right door with 1200 and 1500 grit. Continue wet sanding louvers.
Get roll bar out of storage.
Sandblast roll bar and other pieces that go with it.
Tear down forms from nose.
Get tire out and clean it up. Help Bob with straps for spare tire.
Mask up doors. Hang hood.
Troubleshoot rear lights.
Make and install carpet. Connect and install tail lights and license light.
Fit and cover rear interior panels.
Finish fitting and covering rear panels.
Cover and install rear interior panels.
Finish binding carpet and glue in car.
Work on tail lights and turn lights.
Connect wiring to headlight and front marker lights.
Fenders/hood.
Assemble car- (rear fenders, rear bumper, moldings & fender beads). Drill hole for tag light wire in body.
Work on doors, door jamb moldings and close-outs.
Work on interior molding.
Prep front body section for final attachment to chassis.

Go get front end alignment at tire shop. Test drive car.

Work on final details.

Car assembly/ final. Front body mounting. Prep front fenders for assembly.

Remove doors for final paint.

Fabricate rear turn lights.

Start buffing hood.



Bob Smith Coachworks[®] inc

complete exotic and vintage automobile restoration

10/16/18

Tax Exempt #P12-870

Inv. AAE
Job#: JL-198
RE: Austin Healy

QTY.	MATERIALS	PRICE	AMOUNT
51.5	Hour/Labor (thru 10-15-18)	\$90.00	\$4,635.00
2.5	B&R Shopworks- bolt	\$85.00	\$212.50
2	Hunter's Towing- car to CW's and back home	\$610.00	\$1,220.00
1	Miscellaneous Shop Supplies	\$463.50	\$463.50

TOTAL DUE PLEASE PAY THIS AMOUNT	\$6,531.00
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EXPLANATION OF WORK PERFORMED

Unload car out of trailer. Move into the paint room.
Wipe down car. Remove back bumper.
Remove striker and door jamb panel.
Cover up seats and top interior with plastic then cover whole car and leave right quarter panel open to work on.
Mask and tape right rear quarter panel.
Repair damage and grind body filler off and redo body filler from cracked areas. Finish body work.
Clean and prep. Mask and tape then spray 3 coats of primer surfacer. Set heat lamp on primer areas.
Wet sand primed area on right rear fender then wet sand the whole right quarter panel to get ready to paint.
Mask and tae right rear quarter panel. Clean and prep.

Independent Bank
Bob Smith Coachworks
Acct #1000924157
Route #111916326
Phone # 940-591-1200

Paint bottom color only, just spray epoxy white base coat color.

Mask and tape bottom half of rear right fender to paint top half. Paint to half then remove paper bottom half and clear coat whole right rear quarter panel.

Start wet sanding quarter panel.

Wet sand rear right quarter panel with 1200, 1500 and 3000 grit DA pad then 5000 DA pad sander. Buff with all those stage of compound. Remove all mask and paper.

Install rear bumper, license plate light, door jamb close-outs and striker then adjust door. Wax right door and right rear quarter panel. Install rear wheels. Push car outside to check match.

Push car back inside paint booth.

Clean car.